

Company name: Created by: Phone:

Date: 16/02/2019

Qty. | Description

1 | CRN 5-16 A-P-A-E-HQQE



Product No.: 96517252

Vertical, multistage centrifugal pump with inlet and outlet ports on same the level (inline). Pump materials in contact with the liquid are in high-grade stainless steel. A cartridge shaft seal ensures high reliability, safe handling, and easy access and service. Power transmission is via a rigid split coupling. Pipe connection is via PJE (Victaulic®) couplings.

The pump is fitted with a 3-phase, fan-cooled asynchronous motor.

Further product details

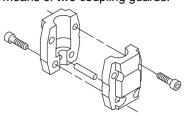
Steel, cast iron and aluminium components have an epoxy-based coating made in a cathodic electro-deposition (CED) process. CED is a high-quality dip-painting process where an electrical field around the products ensures deposition of paint particles as a thin, well-controlled layer on the surface. An integral part of the process is a pretreatment. The entire process consists of these elements:

- 1) Alkaline-based cleaning.
- 2) Zinc phosphating.
- 3) Cathodic electro-deposition.
- 4) Curing to a dry film thickness 18-22 my m.

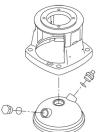
The colour code for the finished product is NCS 9000/RAL 9005.

Pump

A standard split coupling connects the pump and motor shaft. It is enclosed in the pump head/motor stool by means of two coupling guards.



The pump head and flange for motor mounting is made in one piece (cast iron). The pump head cover is a separate component (stainless steel). The pump head has a combined 1/2" priming plug and vent screw.



The pump is fitted with a balanced O-ring seal unit with a rigid torque-transmission system. This seal type is assembled in a cartridge unit which makes replacement safe and easy. Due to the balancing, this seal type is suitable for high-pressure applications. The cartridge construction also protects the pump shaft from possible wear from a dynamic O-ring between pump shaft and shaft seal.

Primary seal:

• Rotating seal ring material: silicon carbide (SiC)



Created by: Phone:

Date: 16/02/2019

Qty. | Description

Stationary seat material: silicon carbide (SiC)

This material pairing is used where higher corrosion resistance is required. The high hardness of this material pairing offers good resistance against abrasive particles.

Secondary seal material: EPDM (ethylene-propylene rubber)

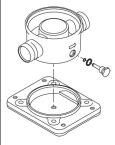
EPDM has excellent resistance to hot water. EPDM is not suitable for mineral oils.



The shaft seal is screwed into the pump head.

The chambers and impellers are made of stainless-steel sheet. The chambers are provided with a PTFE neck ring offering improved sealing and high efficiency. The impellers have smooth surfaces, and the shape of the blades ensure a high efficiency.

The pump has a stainless-steel base mounted on a separate base plate. The base and base plate are kept in position by the tension of the staybolts which hold the pump together. The outlet side of the base has a combined drain plug and bypass valve. The pump is secured to the foundation by four bolts through the base plate. The base is prepared for connection by means of PJE (Victualic®) couplings.



Motor

The motor is a totally enclosed, fan-cooled motor with principal dimensions to IEC and DIN standards. The motor is flange-mounted with tapped-hole flange (FT).

Motor-mounting designation in accordance with IEC 60034-7: IM B 14 (Code I) / IM 3601 (Code II).

Electrical tolerances comply with IEC 60034.

The motor efficiency is classified as IE3 in accordance with IEC 60034-30-1.

The motor does not incorporate motor protection and must be connected to a motor-protective circuit breaker which can be manually reset. The motor-protective circuit breaker must be set according to the rated current of the motor (I1/1).

The motor can be connected to a variable speed drive for adjustment of pump performance to any duty point. Grundfos CUE offers a range of variable speed drives. Please find more information in Grundfos Product Center.

Technical data

Controls:

Frequency converter: NONE

Liquid:

Pumped liquid: Water
Liquid temperature range: -20 .. 120 °C
Liquid temperature during operation: 20 °C
Density: 998.2 kg/m³

Technical:



Created by: Phone:

Date: 16/02/2019

Qty. **Description**

Pump speed on which pump data are based: 2899 rpm

Rated flow: 5.8 m³/h Rated head: 80.8 m Pump orientation: Vertical Shaft seal arrangement: Single Code for shaft seal: **HQQE**

Approvals on nameplate: CE, EAC, ACS Curve tolerance: ISO9906:2012 3B

Materials:

Base: Stainless steel

> EN 1.4408 **AISI 316**

Impeller: Stainless steel

> EN 1.4401 **AISI 316**

Bearing: SIC

Installation:

Maximum ambient temperature: 60 °C Maximum operating pressure: 25 bar

Max pressure at stated temp: 25 bar / 120 °C

25 bar / -20 °C

Type of connection: PJE Size of inlet connection: **DN 32** 1 1/4 inch

Size of outlet connection: **DN 32**

1 1/4 inch

Pressure rating for pipe connection: PN 50 Flange size for motor: FT115

Electrical data:

Motor standard: **IEC** Motor type: 90LC IE Efficiency class: IE3 Rated power - P2: 2.2 kW Power (P2) required by pump: 2.2 kW Mains frequency: 50 Hz

Rated voltage: 3 x 220-240D/380-415Y V

Rated current: 7.70/4.45 A Starting current: 850-950 % Cos phi - power factor: 0.89-0.87 Rated speed: 2890-2910 rpm Efficiency: IE3 85,9% Motor efficiency at full load: 85.9 % Motor efficiency at 3/4 load: 86.8 % Motor efficiency at 1/2 load: 86.0 % Number of poles: 2

Enclosure class (IEC 34-5): 55 Dust/Jetting

Insulation class (IEC 85):

Others:

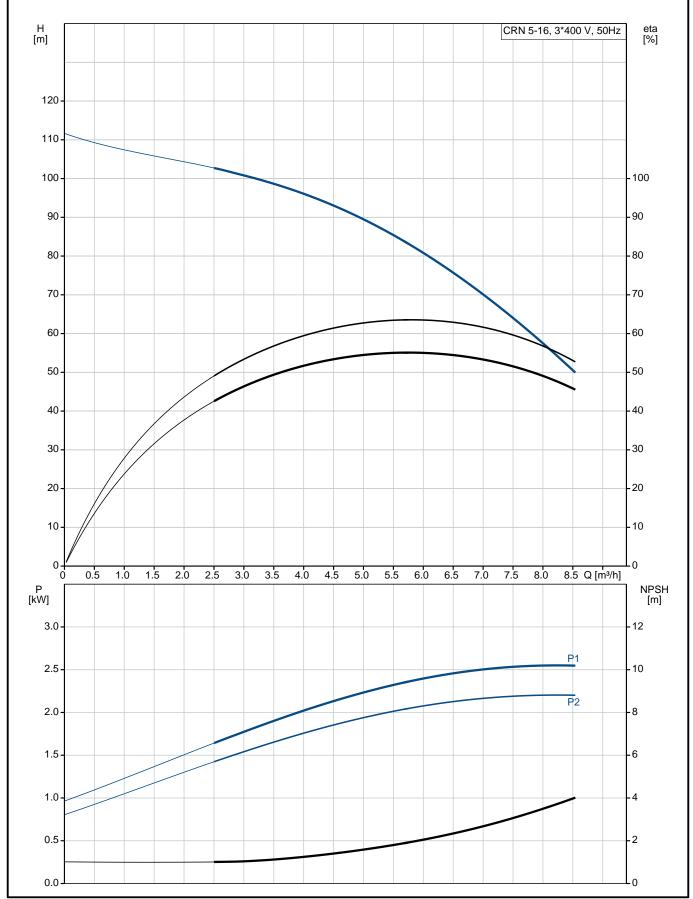
Minimum efficiency index, MEI ≥: 0.57 Net weight: 40.2 kg Gross weight: 43.1 kg Shipping volume: 0.13 m³ Danish VVS No.: 385912016 Norwegian NRF no.: 9040481



Created by: Phone:

Date: 16/02/2019

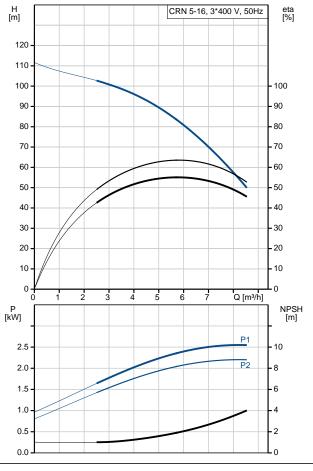
96517252 CRN 5-16 A-P-A-E-HQQE 50 Hz

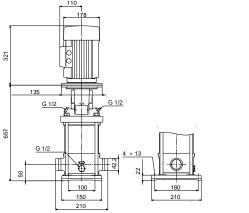


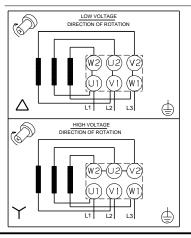


Created by: Phone:

Description	Value
General information:	
Product name:	CRN 5-16 A-P-A-E-HQQE
Product No:	96517252
EAN number:	5700396759227
Technical:	37 003307 33227
Pump speed on which pump data are	
based:	2899 rpm
Rated flow:	5.8 m³/h
Rated head:	80.8 m
Head max:	108.4 m
Stages:	16
Impellers:	16
Number of reduced-diameter impellers:	0
Low NPSH:	N
Pump orientation:	Vertical
Shaft seal arrangement:	Single
Code for shaft seal:	HQQE
Approvals on nameplate:	CE, EAC,ACS
Curve tolerance:	ISO9906:2012 3B
Pump version:	A
Model:	A
Materials:	
Base:	Stainless steel
	EN 1.4408
	AISI 316
Impeller:	Stainless steel
polioti	EN 1.4401
	AISI 316
Material code:	A
Code for rubber:	
Bearing:	SIC
Installation:	010
Maximum ambient temperature:	60 °C
Maximum operating pressure:	25 bar
Max pressure at stated temp:	25 bar / 120 °C
wax pressure at stated temp.	25 bar / -20 °C
Type of connection:	PJE
Size of inlet connection:	DN 32
Size of fillet conflection.	1 1/4 inch
Size of outlet connection:	DN 32
Size of outlet confidention.	1 1/4 inch
Proceure rating for nine connection:	PN 50
Pressure rating for pipe connection:	FT115
Flange size for motor: Connect code:	P
	<u>r</u>
Liquid:	Motor
Pumped liquid:	Water
Liquid temperature range:	-20 120 °C
Liquid temperature during operation:	20 °C
Density:	998.2 kg/m³
Electrical data:	IFO
Motor standard:	IEC
Motor type:	90LC
IE Efficiency class:	IE3
Rated power - P2:	2.2 kW
Power (P2) required by pump:	2.2 kW
Mains frequency:	50 Hz
Rated voltage:	3 x 220-240D/380-415Y V









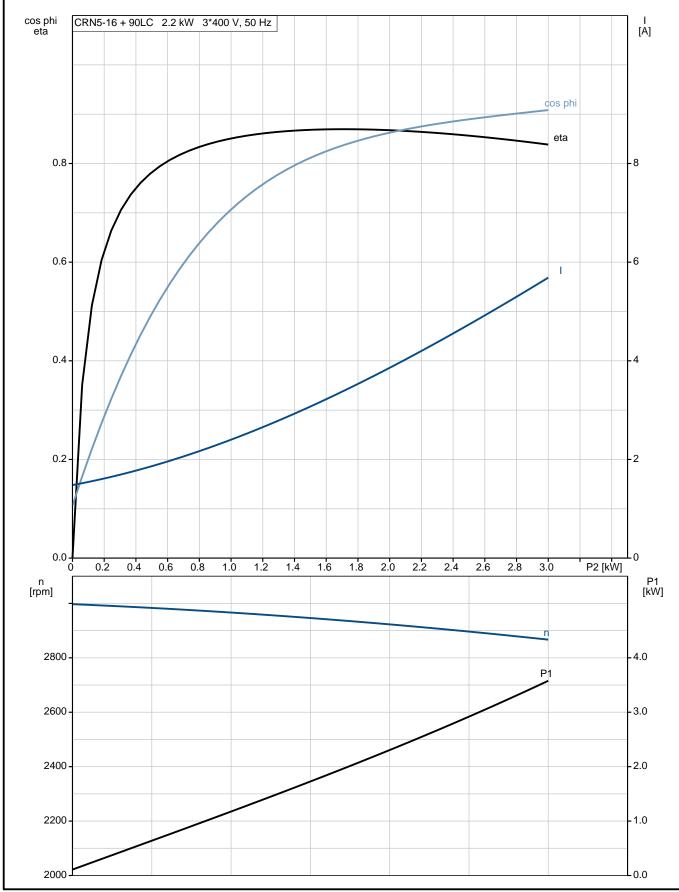
Description	Value
Rated current:	7.70/4.45 A
Starting current:	850-950 %
Cos phi - power factor:	0.89-0.87
Rated speed:	2890-2910 rpm
Efficiency:	IE3 85,9%
Motor efficiency at full load:	85.9 %
Motor efficiency at 3/4 load:	86.8 %
Motor efficiency at 1/2 load:	86.0 %
Number of poles:	2
Enclosure class (IEC 34-5):	55 Dust/Jetting
Insulation class (IEC 85):	F
Motor protec:	NONE
Motor No:	85U05908
Controls:	
Frequency converter:	NONE
Others:	
Minimum efficiency index, MEI ≥:	0.57
Net weight:	40.2 kg
Gross weight:	43.1 kg
Shipping volume:	0.13 m ³
Danish VVS No.:	385912016
Norwegian NRF no.:	9040481



Created by: Phone:

Date: 16/02/2019

96517252 CRN 5-16 A-P-A-E-HQQE 50 Hz

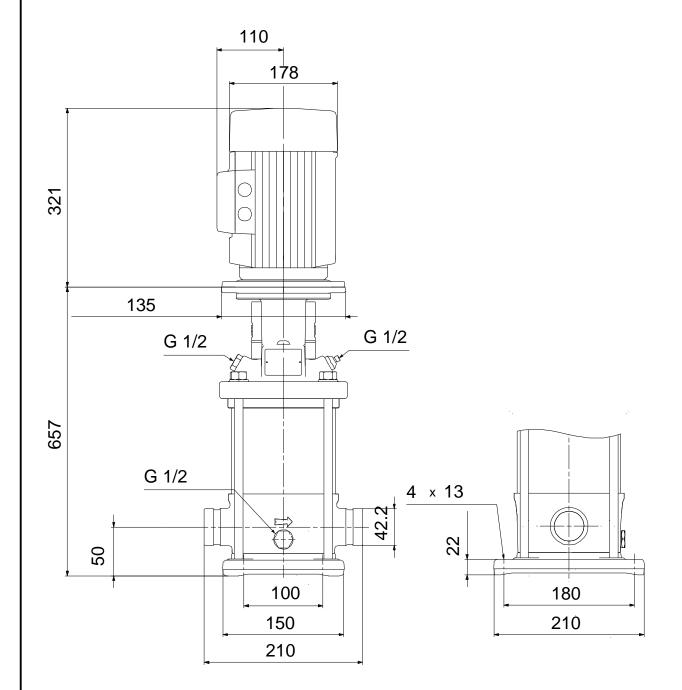




Created by: Phone:

Date: 16/02/2019

96517252 CRN 5-16 A-P-A-E-HQQE 50 Hz



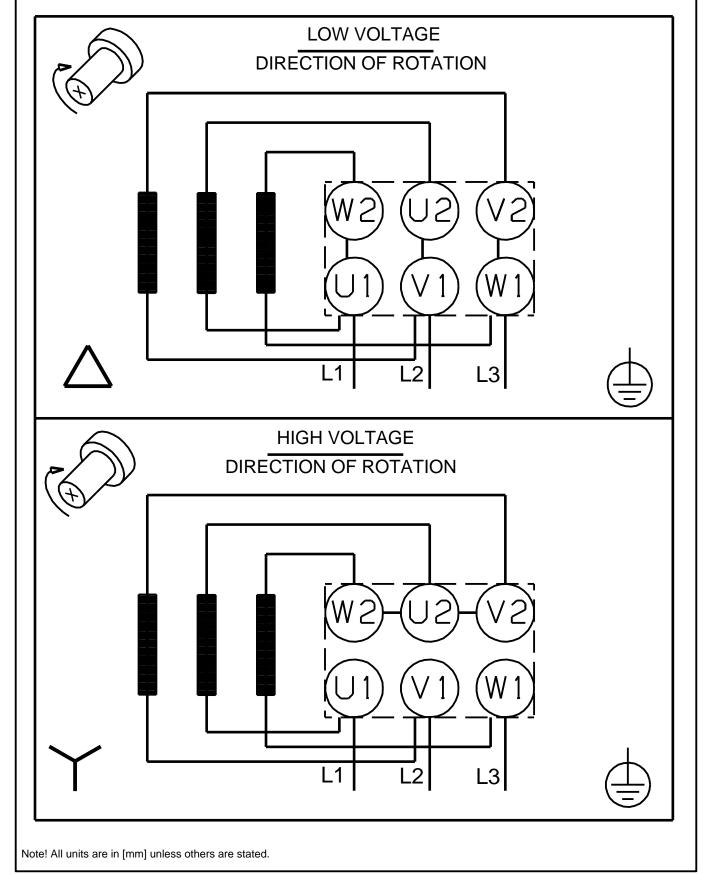
Note! All units are in [mm] unless others are stated. Disclaimer: This simplified dimensional drawing does not show all details.



Created by: Phone:

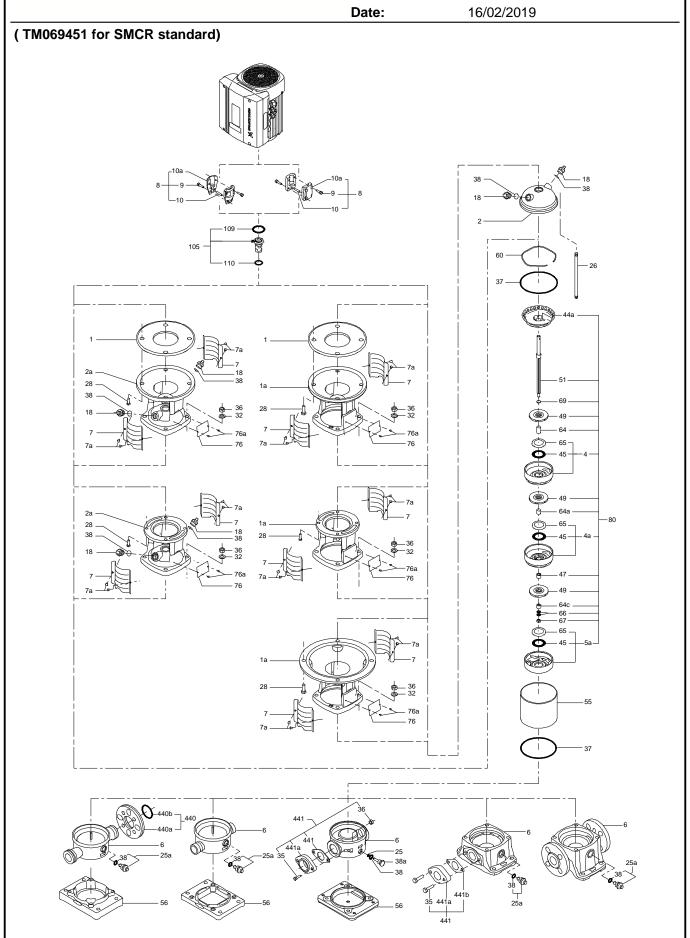
Date: 16/02/2019

96517252 CRN 5-16 A-P-A-E-HQQE 50 Hz





Created by: Phone:

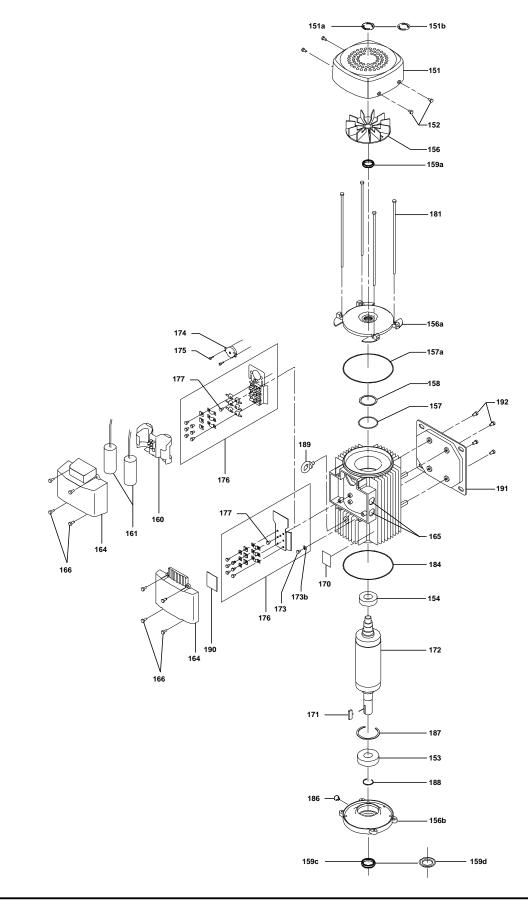




Created by: Phone:

Date: 16/02/2019

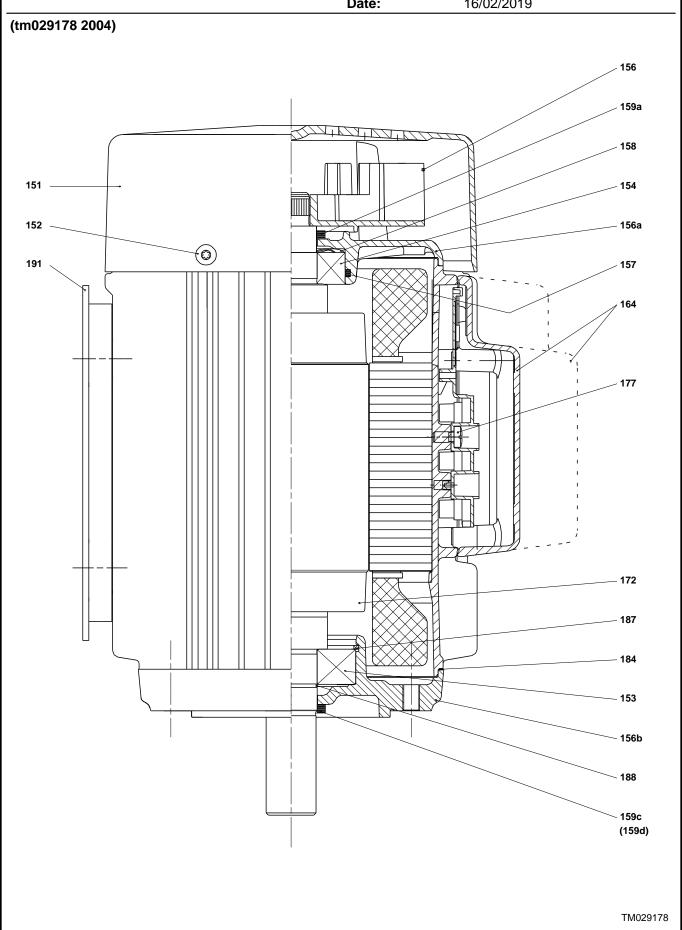
(tm029184 0505)



TM029184



Created by: Phone:





Created by: Phone:

Date: 16/02/2019

Spare parts CRN 5-16, Product No. 96517252 Valid from 1.1.2011 (1152)

	Pos	Description Vitable about 1997	Annotation	Classification Data	Part no.		. Unit
	80	Kit, chamber stack		Bearing type: SILICON CARBIDE	96453612	1	pcs
	4a	Chamber w. bearing cpl.					3
		Chamber					
	45	Neck ring					
	65	Neck ring retainer					
-	4	Chamber cpl.					12
		Chamber					
	45	Neck ring					
	65	Neck ring retainer					
-	5a	Chamber cpl.					1
		Chamber					
	45	Neck ring					
	65	Neck ring retainer					
-	44a	Guide vane					1
		Plate					
		Guide vane					
	50	Top plate					
	47	Bearing ring, rotating					3
+	49	Impeller cpl.					16
	51	Shaft, spline, cpl.					1
	64d	Spacing pipe		Internal diameter: 12,85			1
				Outer diameter: 15,85			
				Length (mm): 4,50			
	64c	Clamp, splined		Internal diameter: 8,5			1
				Outer diameter: 15			
	64a	Spacing pipe		Length (mm): 13.00			3
	64	Spacing pipe		Length (mm): 26.0			12
	66	Wedge lock washer		- 3, ()			1
	67	Lock nut		Thread: M8			1
	69	Spacing pipe		Length (mm): 2.00			1
_		Kit, coupling			00415062	1	pcs
	9	Hex socket head cap screw		Designation: DIN 912	00110002		4
		Trest occited float dap derest		Length (mm): 25			•
				Thread: M8			
	10a	Coupling half		Tillead. Mo			2
	10	Shaft pin		Diameter: 5			1
	10	Shart pili		Length (mm): 26			
		Kit, coupling guard		Lengur (IIIII). 20	96505131	1	200
	7.0	Combi Slot Torx screw			90303131		pcs
	7.a 7						4 2
	1	Coupling guard			00455000		
-	27	Kit, gaskets			96455090		pcs
	37	O-ring		Diamatam 40.0			2
	38	O-ring		Diameter: 16,3			1
				Material type: EPDM			
				Thickness: 2,4			_
	38	O-ring		Diameter: 16,3			2
				Material type: EPDM			
				Thickness: 2,4			
	109	O-ring		Diameter: 22,00			1
				Material type: EPDM			
				Thickness: 2,75			
-		Kit, plug			96505133	1	pcs
	18	Air vent screw					1



Pos	Description	Annotation Classification Data Part no. Qty	y. Unit
	Spindle		
	Plug		
23b	Spindle		1
25	Plug		1
25	Plug		1
38	O-ring	Diameter: 16,3	1
	o iii.g	Material type: FKM	•
		Thickness: 2,4	
00	O who w		_
38	O-ring	Diameter: 16,3	2
		Material type: FKM	
		Thickness: 2,4	
38	O-ring	Diameter: 16,3	1
		Material type: EPDM	
		Thickness: 2,4	
38	O-ring	Diameter: 16,3	2
		Material type: EPDM	
		Thickness: 2,4	
	Kit, shaft seal HQQE	96455086 1	ncc
105	Shaft seal		pcs
+ 105		Material type: HQQE	1
•	Kit, wear parts	Material type: SIC 96455098 1	pcs
4a	Chamber w. bearing cpl.		3
	Chamber		
45	Neck ring		
65	Neck ring retainer		
45	Neck ring		13
47	Bearing ring, rotating		3
64c	Clamp, splined	Internal diameter: 8,5	1
040	Ciamp, Spiirica	Outer diameter: 15	'
64a	Chaoing nine		3
	Spacing pipe	Length (mm): 13.00	
65	Neck ring retainer		13
66	Wedge lock washer		1
67	Lock nut	Thread: M8	1
441b	Gasket		2
	Motor	85903722 1	pcs
	Kit, bearing cpl.	96279794	1
111	Ball bearing		
111	Ball bearing		
157	O-ring	Diameter: 52	
		Material type: NBR	
		Thickness: 3	
450	\\/	THICKNESS. 5	
158	Waved washer		
187	Retaining ring		
188	Retaining ring		
	Kit, end shield	96279789	1
156a	End shield		
157a	Gasket	Internal diameter: 141,2	
		Outer diameter: 145,5	
		Thickness: 0,2	
157	O-ring	Diameter: 52	
		Material type: NBR	
		Thickness: 3	
158	Mayod washer	HIIONIESS. U	
	Waved washer		
159a	Seal ring		_
	Kit, fan	96279757	1
156	Fan		
159a	Seal ring		
	Kit, fan cover	96279755	1
151	Fan cover		



Pos	Description		y. Un
4=01	Kit, flange	96279777	1
156b	Flange		
159.c	Seal ring		
184	Gasket	Internal diameter: 141,2	
		Outer diameter: 145,5	
		Thickness: 0,2	
186	Drain plug		
	Kit, retaining ring	96279798	1
187	Retaining ring		
188	Retaining ring		
	Kit, shaft seal	96279761	1
159c	Seal ring		
159a	Seal ring		
	Kit, staybolts	96279792	1
181	Pan head staybolt		
	Kit, terminal board	96279769	1
173a	Base	00210100	•
173	Pan head thread forming screw	Designation: COMBI TORX T25	
176	Slot cheese head screw	Designation: COMBI TORX T25	
170	Siot cheese head screw	Length (mm): 10	
		<u> </u>	
170	Tarminal	Thread: M5	
176	Terminal		
176	Connecting piece		
176	Wire clamp		
176	Terminal board		
177	Pan head screw		
	Kit, terminal box	96279771	1
164	Terminal box cover w/gasket		
166	Pan head thread forming screw		
1a	Pump head	98906053 1	pc
2	Pump cover	96588244 1	pc
4a	Bulk, Chamber w. bearing cpl. (5 pcs)	96547653 3	pc
4a	Chamber w. bearing cpl.	98371281 3	pc:
4	Chamber cpl.	98371279 12	
45	Bulk, Neck ring (24 pcs)	96547603	
5a	Chamber cpl.	98371278 1	pc:
6	Base	96588139 1	pc
7.a	Bulk, Combi Slot Torx screw (1000 pcs)	96886324 4	pc
7	Bulk, Coupling guard (10 pcs)	96603690 2	pc
10	Bulk, Shaft pin (10 pcs)	Diameter: 5 96536473 1	pc
		Length (mm): 26	
18	Bulk, Air vent screw (5 pcs)	96547461 1	pc
18	Air vent screw	95061351 1	pc
25	Bulk, Plug (10 pcs)	96536013 1	pc
25a	Drain plug w/bypass valve	96588243 1	pc
38	Bulk, O-ring (10 pcs)	Diameter: 16,3 99198815	1
		Material type: EPDM	
		Thickness: 2,4	
38	Bulk, O-ring (50 pcs)	Diameter: 16,3 99412727	1
	, - ·····g (poo/	Material type: EPDM	•
		Thickness: 2,4	
26	Staybolt	Length (mm): 529 98985611 4	pc
20	Otaybolt	Thread: M12	pc
27	Pulk Oring (24 pos)		,
37	Bulk, O-ring (24 pcs)	96547656 2	pc
38	Bulk, O-ring (10 pcs)	Diameter: 16,3 99198815 2	pc
		Material type: EPDM	
		Thickness: 2,4	
38	Bulk, O-ring (50 pcs)	Diameter: 16,3 99412727 2	pc



	Pos	Description A	Annotation	Classification Data	Part no.	Qty.	Unit
				Material type: EPDM			
				Thickness: 2,4			
+	44a	Guide vane			98902003	1	pcs
	47	Bulk, Bearing ring, rotating (10 pcs)			97905743	3	pcs
	47	Bearing ring, rotating			96547649	3	pcs
+	49	Bulk, Impeller cpl. (10 pcs)			97643331	16	pcs
+	49	Bulk, Impeller cpl. (24 pcs)			96547650	16	pcs
+	49	Impeller cpl.			98394423	16	pcs
	51	Shaft, spline, cpl.			98368523	1	pcs
	55	Outer sleeve			98811275	1	pcs
	56	Base plate			96588142	1	pcs
	60	Formed wire spring			96547664	1	pcs
	64c	Bulk, Clamp, splined (5 pcs)		Internal diameter: 8,5	98496968	1	pcs
				Outer diameter: 15			
	64a	Bulk, Spacing pipe (24 pcs)		Length (mm): 13.00	96536452	3	pcs
	64a	Spacing pipe		Length (mm): 13.00	98520104	3	pcs
	64	Bulk, Spacing pipe (24 pcs)		Length (mm): 26.0	96536304	12	pcs
	66	Bulk, Wedge lock washer (10 pcs)			96536157	1	pcs
	67	Bulk, Lock nut (10 pcs)		Thread: M8	98277008	1	pcs
	69	Bulk, Spacing pipe (10 pcs)		Length (mm): 2.00	96536451	1	pcs
+	105	Bulk, Shaft seal (15 pcs)		Material type: HQQE	96983415	1	pcs