

**Date:** 16/02/2019

Qty. | Description

1 CRN 5-18 A-FGJ-A-E-HQQE



Product No.: 96517196

Vertical, multistage centrifugal pump with inlet and outlet ports on same the level (inline). Pump materials in contact with the liquid are in high-grade stainless steel. A cartridge shaft seal ensures high reliability, safe handling, and easy access and service. Power transmission is via a rigid split coupling. Pipe connection is via combined DIN-ANSI-JIS flanges.

The pump is fitted with a 3-phase, fan-cooled asynchronous motor.

#### **Further product details**

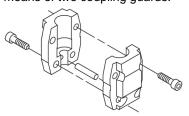
Steel, cast iron and aluminium components have an epoxy-based coating made in a cathodic electro-deposition (CED) process. CED is a high-quality dip-painting process where an electrical field around the products ensures deposition of paint particles as a thin, well-controlled layer on the surface. An integral part of the process is a pretreatment. The entire process consists of these elements:

- 1) Alkaline-based cleaning.
- 2) Zinc phosphating.
- 3) Cathodic electro-deposition.
- 4) Curing to a dry film thickness 18-22 my m.

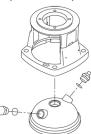
The colour code for the finished product is NCS 9000/RAL 9005.

#### **Pump**

A standard split coupling connects the pump and motor shaft. It is enclosed in the pump head/motor stool by means of two coupling guards.



The pump head and flange for motor mounting is made in one piece (cast iron). The pump head cover is a separate component (stainless steel). The pump head has a combined 1/2" priming plug and vent screw.



The pump is fitted with a balanced O-ring seal unit with a rigid torque-transmission system. This seal type is assembled in a cartridge unit which makes replacement safe and easy. Due to the balancing, this seal type is suitable for high-pressure applications. The cartridge construction also protects the pump shaft from possible wear from a dynamic O-ring between pump shaft and shaft seal.

Primary seal:

• Rotating seal ring material: silicon carbide (SiC)



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Stationary seat material: silicon carbide (SiC)

This material pairing is used where higher corrosion resistance is required. The high hardness of this material pairing offers good resistance against abrasive particles.

Secondary seal material: EPDM (ethylene-propylene rubber)

EPDM has excellent resistance to hot water. EPDM is not suitable for mineral oils.



The shaft seal is screwed into the pump head.

The chambers and impellers are made of stainless-steel sheet. The chambers are provided with a PTFE neck ring offering improved sealing and high efficiency. The impellers have smooth surfaces, and the shape of the blades ensure a high efficiency.

The pump has a stainless-steel base mounted on a seperate base plate. This base and base plate are kept in position by the tension of the staybolts which hold the pump together. The outlet side of the base has a combined drain plug and bypass valve. The pump is secured to the foundation by four bolts through the base plate. The flanges and base are cast in one piece and prepared for connection by means of DIN, ANSI or JIS.

#### Motor

The motor is a totally enclosed, fan-cooled motor with principal dimensions to IEC and DIN standards. The motor is flange-mounted with tapped-hole flange (FT).

Motor-mounting designation in accordance with IEC 60034-7: IM B 14 (Code I) / IM 3601 (Code II).

Electrical tolerances comply with IEC 60034.

The motor efficiency is classified as IE3 in accordance with IEC 60034-30-1.

The motor has thermistors (PTC sensors) in the windings in accordance with DIN 44081/DIN 44082. The protection reacts to both slow- and quick-rising temperatures, e.g. constant overload and stalled conditions.

Thermal switches must be connected to an external control circuit in a way which ensures that the automatic reset cannot cause accidents. The motors must be connected to a motor-protective circuit breaker according to local regulations.

The motor can be connected to a variable speed drive for adjustment of pump performance to any duty point. Grundfos CUE offers a range of variable speed drives. Please find more information in Grundfos Product Center.

### **Technical data**

Controls:

Frequency converter: NONE

Liquid:

Pumped liquid: Water

Liquid temperature range: -20 .. 120 °C Liquid temperature during operation: 20 °C Density: 998.2 kg/m³

Technical:

Pump speed on which pump data are based: 2902 rpm

Rated flow: 5.8 m³/h
Rated head: 93 m
Pump orientation: Vertical
Shaft seal arrangement: Single
Code for shaft seal: HQQE

Approvals on nameplate: CE, EAC,ACS Curve tolerance: ISO9906:2012 3B



**Date:** 16/02/2019

Qty. | Description

Materials:

Base: Stainless steel

EN 1.4408 AISI 316

Impeller: Stainless steel

EN 1.4401 AISI 316

Bearing: SIC

Installation:

Maximum ambient temperature: 60 °C Maximum operating pressure: 25 bar

Max pressure at stated temp: 25 bar / 120 °C

25 bar / -20 °C

Type of connection: DIN / ANSI / JIS

Size of inlet connection: DN 25/32

1 1/4 inch

Size of outlet connection: DN 25/32

1 1/4 inch

Pressure rating for pipe connection: PN 25 Flange rating inlet: 300 lb Flange size for motor: FT130

Electrical data:

Motor standard: IEC
Motor type: 100LC
IE Efficiency class: IE3
Rated power - P2: 3 kW
Power (P2) required by pump: 3 kW
Mains frequency: 50 Hz

Rated voltage: 3 x 220-240D/380-415Y V

2

Rated current: 11.0/6.30 A Starting current: 840-920 % Cos phi - power factor: 0.87-0.82 Rated speed: 2900-2920 rpm Efficiency: IE3 87,1% Motor efficiency at full load: 87.1 % Motor efficiency at 3/4 load: 88.0 % Motor efficiency at 1/2 load: 87.7 %

Enclosure class (IEC 34-5): 55 Dust/Jetting

Insulation class (IEC 85): F

Others:

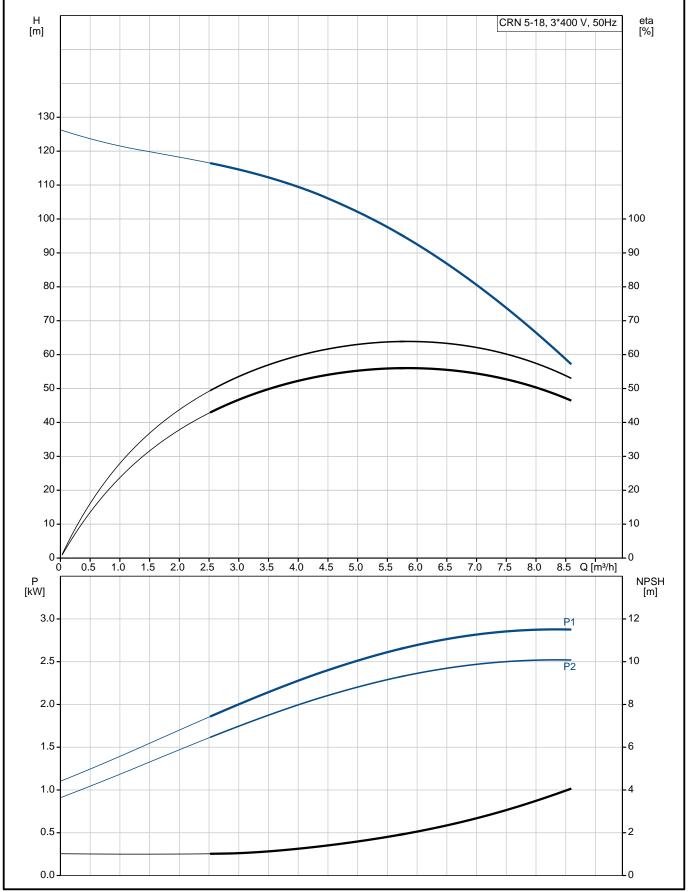
Number of poles:

Minimum efficiency index, MEI ≥: 0.57
Net weight: 50 kg
Gross weight: 55.4 kg
Shipping volume: 0.133 m³



**Date:** 16/02/2019

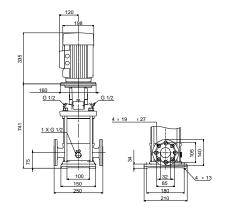
## 96517196 CRN 5-18 A-FGJ-A-E-HQQE 50 Hz

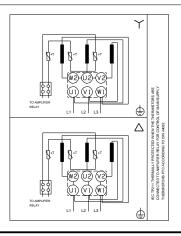




Description	Value
General information:	
Product name:	CRN 5-18 A-FGJ-A-E-HQQE
Draduat No.	
Product No:	96517196
EAN number: Technical:	5700396758107
Pump speed on which pump data are based:	2902 rpm
Rated flow:	5.8 m³/h
Rated head:	93 m
Head max:	122.7 m
Stages:	18
Impellers:	18
Number of reduced-diameter impellers:	0
Low NPSH:	N
Pump orientation:	Vertical
Shaft seal arrangement:	Single
Code for shaft seal:	HQQE
Approvals on nameplate:	CE, EAC,ACS
	ISO9906:2012 3B
Curve tolerance:	
Pump version:	A
Model:	A
Materials:	0.11
Base:	Stainless steel
	EN 1.4408
	AISI 316
Impeller:	Stainless steel
	EN 1.4401
	AISI 316
Material code:	A
Code for rubber:	E
Bearing:	SIC
Installation:	
Maximum ambient temperature:	60 °C
Maximum operating pressure:	25 bar
Max pressure at stated temp:	25 bar / 120 °C
	25 bar / -20 °C
Type of connection:	DIN / ANSI / JIS
Size of inlet connection:	DN 25/32
	1 1/4 inch
Size of outlet connection:	DN 25/32
	1 1/4 inch
Pressure rating for pipe connection:	PN 25
Flange rating inlet:	300 lb
Flange size for motor:	FT130
Connect code:	FGJ
Liquid:	
Pumped liquid:	Water
Liquid temperature range:	-20 120 °C
Liquid temperature during operation:	20 °C
Density:	998.2 kg/m³
Electrical data:	SSOLE Ng/III
Motor standard:	IEC
	100LC
Motor type:	IE3
IE Efficiency class:	
Rated power - P2:	3 kW
Power (P2) required by pump:	3 kW
Mains frequency:	50 Hz

Juio.	10/02/2010	
H [m]	CRN 5-18, 3*400 V, 50Hz	eta [%]
130 -		
120 -		
110 -		
100 -		- 100
90 -		- 90
80 -		- 80
70 -		<b>-</b> 70
60 -		- 60
50 -		- 50
40 -		<del>-</del> 40
30 -		- 30
20 -		- 20
10 -	/	<b>-</b> 10
0-	1 2 3 4 5 6 7 Q [m³/h]	-0
P [kW]	P1	NPSH [m]
2.5 -	P2	<del>-</del> 10
2.0 -		-8
1.5 -		-6
1.0 -		- 4
0.5 -		-2
0.0 -		-0





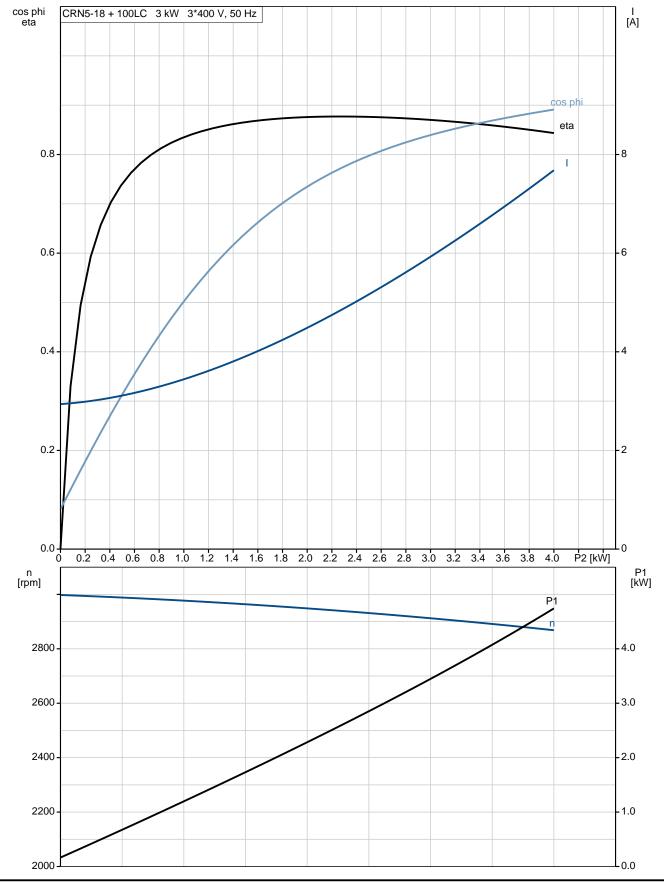


Description	Value
Rated voltage:	3 x 220-240D/380-415Y V
Rated current:	11.0/6.30 A
Starting current:	840-920 %
Cos phi - power factor:	0.87-0.82
Rated speed:	2900-2920 rpm
Efficiency:	IE3 87,1%
Motor efficiency at full load:	87.1 %
Motor efficiency at 3/4 load:	88.0 %
Motor efficiency at 1/2 load:	87.7 %
Number of poles:	2
Enclosure class (IEC 34-5):	55 Dust/Jetting
Insulation class (IEC 85):	F
Motor protec:	PTC
Motor No:	85U05510
Controls:	
Frequency converter:	NONE
Others:	
Minimum efficiency index, MEI ≥:	0.57
Net weight:	50 kg
Gross weight:	55.4 kg
Shipping volume:	0.133 m³



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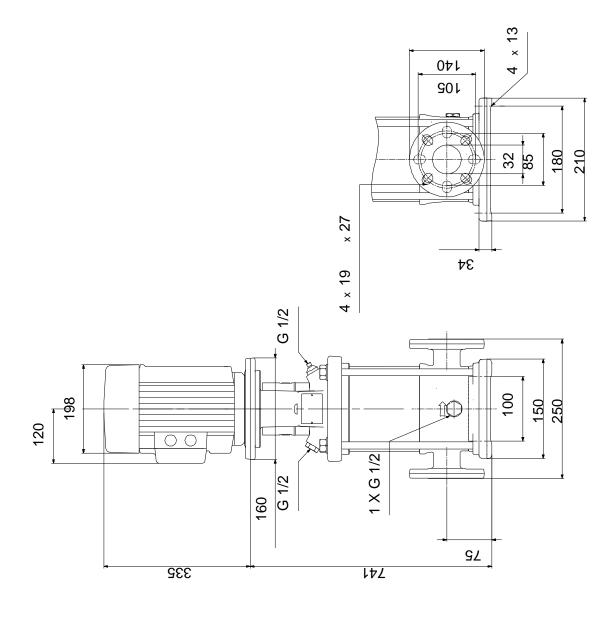
### 96517196 CRN 5-18 A-FGJ-A-E-HQQE 50 Hz





**Date:** 16/02/2019

## 96517196 CRN 5-18 A-FGJ-A-E-HQQE 50 Hz

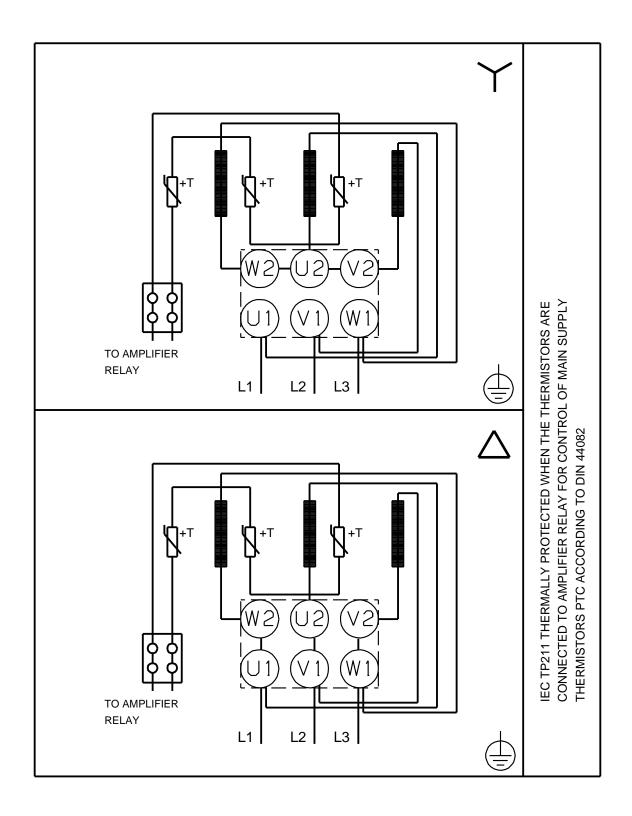


Note! All units are in [mm] unless others are stated. Disclaimer: This simplified dimensional drawing does not show all details.



**Date:** 16/02/2019

### 96517196 CRN 5-18 A-FGJ-A-E-HQQE 50 Hz



Note! All units are in [mm] unless others are stated.

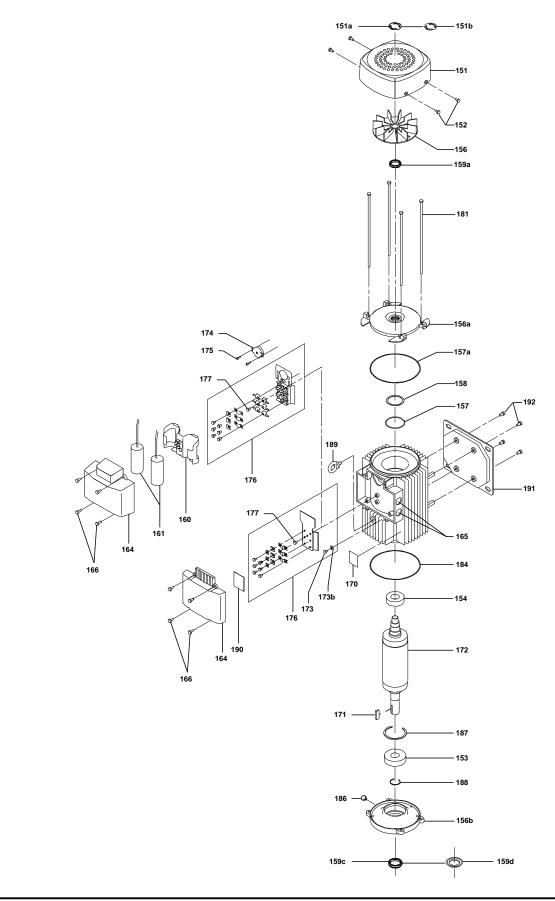


16/02/2019 Date: (TM069451 for SMCR standard)



**Date:** 16/02/2019

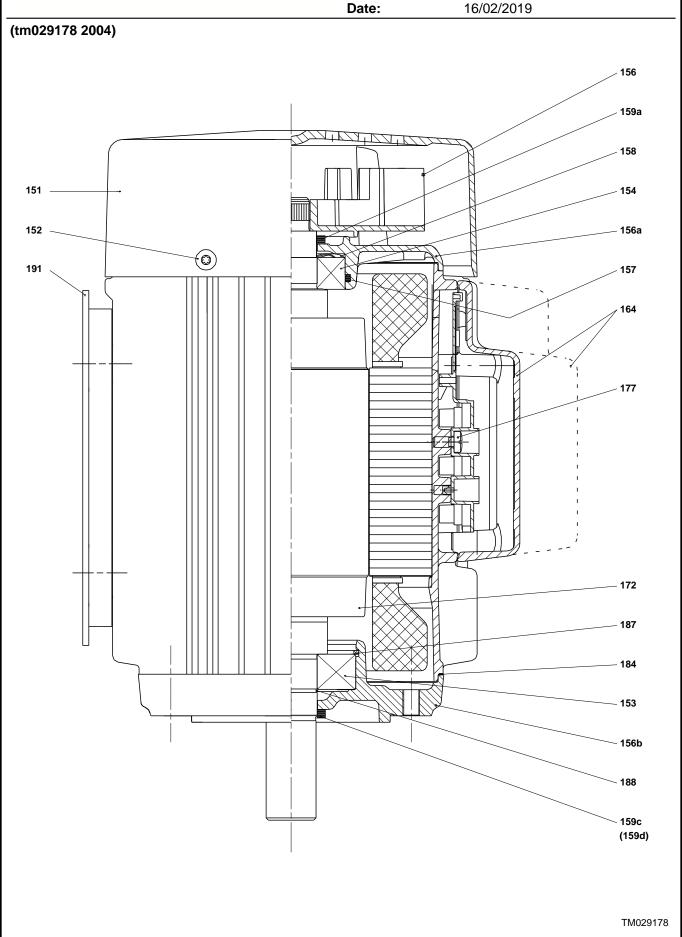
(tm029184 0505)



TM029184



Date:





**Date:** 16/02/2019

# Spare parts CRN 5-18, Product No. 96517196 Valid from 1.1.2011 (1152)

	Pos	Description	Annotation	Classification Data	Part no.	Qty		Unit
	80	Kit, chamber stack Bearing type: SILICON CARBIDE		96453613	1		pcs	
-	4a	Chamber w. bearing cpl.					4	
		Chamber						
	45	Neck ring						
	65	Neck ring retainer						
	4	Chamber cpl.					13	
		Chamber						
	45	Neck ring						
	65	Neck ring retainer						
-	5a	Chamber cpl.					1	
		Chamber						
	45	Neck ring						
	65	Neck ring retainer						
	44a	Guide vane					1	
		Plate						
		Guide vane						
	50	Top plate						
	47	Bearing ring, rotating					4	
+	49	Impeller cpl.					18	
- :	51	Shaft, spline, cpl.					1	
		Shaft						
	62	Stop ring						
	64d	Spacing pipe		Internal diameter: 12,85			1	
				Outer diameter: 15,85				
				Length (mm): 4,50				
	64c	Clamp, splined		Internal diameter: 8,5			1	
				Outer diameter: 15				
	64a	Spacing pipe		Length (mm): 13.00			4	
	64	Spacing pipe		Length (mm): 26.0			13	
	66	Wedge lock washer					1	
	67	Lock nut		Thread: M8			1	
	69	Spacing pipe		Length (mm): 2.00			1	
-		Kit, coupling		<u> </u>	00415063	1		pcs
	9	Hex socket head cap screw		Designation: DIN 912			4	
				Length (mm): 25				
				Thread: M8				
	10a	Coupling half					2	
	10	Shaft pin		Diameter: 5			1	
		отта раз		Length (mm): 26				
-		Kit, coupling guard		- 3 ( ) -	96505131	1		pcs
	7.a	Combi Slot Torx screw					4	
l .	7	Coupling guard					2	
-	-	Kit, gaskets			96455090	1		pcs
	37	O-ring			00.0000	•	2	P 00
	38	O-ring		Diameter: 16,3			1	
	00	5 mg		Material type: EPDM			•	
				Thickness: 2,4				
-	38	O-ring		Diameter: 16,3			2	
	50	O mig		Material type: EPDM			_	
				Thickness: 2,4				
	109	O-ring		Diameter: 22,00			1	
	103	O-ring		Material type: EPDM			1	
				Thickness: 2,75				



	Pos	Description	Annotation Classification Data Part no. Qty		
•		Kit, plug	96505133 1		pcs
	18	Air vent screw		1	
		Spindle			
		Plug			
	23b	Spindle		1	
	25	Plug		1	
	25	Plug		1	
	38	O-ring	Diameter: 16,3	1	
		•	Material type: FKM		
			Thickness: 2,4		
	38	O-ring	Diameter: 16,3	2	
		- 3	Material type: FKM		
			Thickness: 2,4		
	38	O-ring	Diameter: 16,3	1	
	00	O Tillig	Material type: EPDM	•	
			Thickness: 2,4		
	20	O ring	Diameter: 16,3	2	
	38	O-ring		2	
			Material type: EPDM		
		With a battle and LLOOF	Thickness: 2,4		
-	105	Kit, shaft seal HQQE	96455086 1		pcs
+	105	Shaft seal	Material type: HQQE	1	
-		Kit, wear parts	Material type: SIC 96455099 1		pcs
-	4a	Chamber w. bearing cpl.		4	
		Chamber			
	45	Neck ring			
	65	Neck ring retainer			
	45	Neck ring		18	
	47	Bearing ring, rotating		4	
	64c	Clamp, splined	Internal diameter: 8,5	1	
			Outer diameter: 15		
	64a	Spacing pipe	Length (mm): 13.00	4	
	65	Neck ring retainer		18	
	66	Wedge lock washer		1	
	67	Lock nut	Thread: M8	1	
	441b	Gasket		2	
-		Motor	85903730 1		pcs
_		Kit, Ball bearing	96279795	1	
	99a	Retaining ring		-	
	99	Retaining ring			
	111	Ball bearing			
	111	Ball bearing  Ball bearing			
	157		Diameter: 52		
	137	O-ring			
			Material type: NBR		
	450	Mayad was 5	Thickness: 3		
	158	Waved washer	2027222	_	
-	.=-	Kit, end shield	96279831	1	
	156a	End shield			
	157	O-ring	Diameter: 52		
			Material type: NBR		
			Thickness: 3		
	158	Waved washer			
	159a	Seal ring			
-		Kit, fan	96279757	1	
	156	Fan			
	159a	Seal ring			
-		Kit, fan cover	96279826	1	
	151b	Label	2.27.0020		
	151	Fan cover			



Pos	Description	Annotation	Classification Data	-	. Un
	Kit, flange			96279828	1
156b	Flange				
156.c	Drain plug				
159.c	Seal ring				
	Kit, retaining ring			96279799	1
99	Retaining ring				
188	Retaining ring				
	Kit, shaft seal			96279762	1
159c	Seal ring			****	
159a	Seal ring				
	Kit, staybolts			96279832	1
181	Pan head staybolt			002.0002	•
	Kit, terminal board			96279769	1
173a	Base			30213103	•
173a	Pan head thread forming screw		Designation: COI	MDI TODY TOE	
176	Slot cheese head screw		Designation: COI	VIBITORX 125	
			Length (mm): 10		
470	Tamainal		Thread: M5		
176	Terminal				
176	Connecting piece				
176	Wire clamp				
176	Terminal board				
177	Pan head screw				
	Kit, terminal box			96279771	1
164	Terminal box cover w/gasket				
166	Pan head thread forming screw				
1a	Pump head			98804047 1	pc
2	Pump cover			96588244 1	pc
4a	Bulk, Chamber w. bearing cpl. (5 pcs)			96547653 4	рс
4a	Chamber w. bearing cpl.			98371281 4	pc
4	Chamber cpl.			98371279 13	pc:
45	Bulk, Neck ring (24 pcs)			96547603	1
5a	Chamber cpl.			98371278 1	pc
6	Base			96588143 1	pc
7.a	Bulk, Combi Slot Torx screw (1000 pcs)			96886324 4	pc
7.a 7	Bulk, Coupling guard (10 pcs)			96603690 2	
			Diameter: F		pc
10	Bulk, Shaft pin (10 pcs)		Diameter: 5	96536473 1	pc
	D. II. Al. (5)		Length (mm): 26	00=1=101	
18	Bulk, Air vent screw (5 pcs)			96547461 1	pc
18	Air vent screw			95061351 1	pc
25	Bulk, Plug (10 pcs)			96536013 1	pc
25a	Drain plug w/bypass valve			96588243 1	pc
38	Bulk, O-ring (10 pcs)		Diameter: 16,3	99198815	1
			Material type: EPDM		
			Thickness: 2,4		
38	Bulk, O-ring (50 pcs)		Diameter: 16,3	99412727	1
			Material type: EPDM		
			Thickness: 2,4		
26	Staybolt		Length (mm): 587	98967012 4	pc
	•		Thread: M12		•
28	Bulk, Hex head screw (4 pcs)		Length (mm): 25	99335941 4	pc
	,		Thread: M8		1,50
37	Bulk, O-ring (24 pcs)			96547656 2	pc
38	Bulk, O-ring (10 pcs)		Diameter: 16,3	99198815 2	pc
50	Daix, O fing (10 pos)		Material type: EPDM	33130013 Z	ρc
			Thickness: 2,4		
20	Pulk Oring (FO 200)			00440707 0	
38	Bulk, O-ring (50 pcs)		Diameter: 16,3	99412727 2	pc
			Material type: EPDM		



	Pos	Description	Annotation	Classification Data	Part no.	Qty.	Unit
				Thickness: 2,4			
+	44a	Guide vane		!	98902003	1	pcs
	47	Bulk, Bearing ring, rotating (10 pcs)		!	97905743	4	pcs
	47	Bearing ring, rotating		!	96547649	4	pcs
+	49	Bulk, Impeller cpl. (10 pcs)			97643331	18	pcs
+	49	Bulk, Impeller cpl. (24 pcs)			96547650	18	pcs
+	49	Impeller cpl.			98394423	18	pcs
+	51	Shaft, spline, cpl.			98368524	1	pcs
	55	Outer sleeve		!	98811276	1	pcs
	56	Base plate		!	96588141	1	pcs
	60	Formed wire spring		!	96547664	1	pcs
	64c	Bulk, Clamp, splined (5 pcs)		Internal diameter: 8,5	98496968	1	pcs
				Outer diameter: 15			
	64a	Bulk, Spacing pipe (24 pcs)		Length (mm): 13.00	96536452	4	pcs
	64a	Spacing pipe		Length (mm): 13.00	98520104	4	pcs
	64	Bulk, Spacing pipe (24 pcs)		Length (mm): 26.0	96536304	13	pcs
	66	Bulk, Wedge lock washer (10 pcs)		!	96536157	1	pcs
	67	Bulk, Lock nut (10 pcs)		Thread: M8	98277008	1	pcs
	69	Bulk, Spacing pipe (10 pcs)		Length (mm): 2.00	96536451	1	pcs
+	105	Bulk, Shaft seal (15 pcs)		Material type: HQQE	96983415	1	pcs
	440b	Bulk, Lock ring (2 pcs)			98918331	2	pcs
	440a	Flange		!	99037117	2	pcs