

Date: 16/02/2019

Qty. | Description

1 CRN 5-32 A-FGJ-A-E-HQQE



Product No.: 96514221

Vertical, multistage centrifugal pump with inlet and outlet ports on same the level (inline). Pump materials in contact with the liquid are in high-grade stainless steel. A cartridge shaft seal ensures high reliability, safe handling, and easy access and service. Power transmission is via a rigid split coupling. Pipe connection is via combined DIN-ANSI-JIS flanges.

The pump is fitted with a 3-phase, fan-cooled asynchronous motor.

Further product details

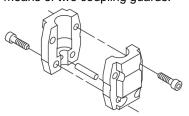
Steel, cast iron and aluminium components have an epoxy-based coating made in a cathodic electro-deposition (CED) process. CED is a high-quality dip-painting process where an electrical field around the products ensures deposition of paint particles as a thin, well-controlled layer on the surface. An integral part of the process is a pretreatment. The entire process consists of these elements:

- 1) Alkaline-based cleaning.
- 2) Zinc phosphating.
- 3) Cathodic electro-deposition.
- 4) Curing to a dry film thickness 18-22 my m.

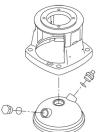
The colour code for the finished product is NCS 9000/RAL 9005.

Pump

A standard split coupling connects the pump and motor shaft. It is enclosed in the pump head/motor stool by means of two coupling guards.



The pump head and flange for motor mounting is made in one piece (cast iron). The pump head cover is a separate component (stainless steel). The pump head has a combined 1/2" priming plug and vent screw.



The pump is fitted with a balanced O-ring seal unit with a rigid torque-transmission system. This seal type is assembled in a cartridge unit which makes replacement safe and easy. Due to the balancing, this seal type is suitable for high-pressure applications. The cartridge construction also protects the pump shaft from possible wear from a dynamic O-ring between pump shaft and shaft seal.

Primary seal:

• Rotating seal ring material: silicon carbide (SiC)



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Stationary seat material: silicon carbide (SiC)

This material pairing is used where higher corrosion resistance is required. The high hardness of this material pairing offers good resistance against abrasive particles.

Secondary seal material: EPDM (ethylene-propylene rubber)

EPDM has excellent resistance to hot water. EPDM is not suitable for mineral oils.



The shaft seal is screwed into the pump head.

The chambers and impellers are made of stainless-steel sheet. The chambers are provided with a PTFE neck ring offering improved sealing and high efficiency. The impellers have smooth surfaces, and the shape of the blades ensure a high efficiency.

The pump has a stainless-steel base mounted on a seperate base plate. This base and base plate are kept in position by the tension of the staybolts which hold the pump together. The outlet side of the base has a combined drain plug and bypass valve. The pump is secured to the foundation by four bolts through the base plate. The flanges and base are cast in one piece and prepared for connection by means of DIN, ANSI or JIS.

Motor

The motor is a totally enclosed, fan-cooled motor with principal dimensions to IEC and DIN standards. The motor is flange-mounted with free-hole flange (FF).

Motor-mounting designation in accordance with IEC 60034-7: IM B 5 (Code I) / IM 3001 (Code II).

Electrical tolerances comply with IEC 60034.

The motor efficiency is classified as IE3 in accordance with IEC 60034-30-1.

The motor has thermistors (PTC sensors) in the windings in accordance with DIN 44081/DIN 44082. The protection reacts to both slow- and quick-rising temperatures, e.g. constant overload and stalled conditions.

Thermal switches must be connected to an external control circuit in a way which ensures that the automatic reset cannot cause accidents. The motors must be connected to a motor-protective circuit breaker according to local regulations.

The motor can be connected to a variable speed drive for adjustment of pump performance to any duty point. Grundfos CUE offers a range of variable speed drives. Please find more information in Grundfos Product Center.

Technical data

Controls:

Frequency converter: NONE

Liquid:

Pumped liquid: Water Liquid temperature range: -20 .. 120 °C

Liquid temperature during operation: 20 °C Density: 998.2 kg/m³

Technical:

Pump speed on which pump data are based: 2919 rpm

Rated flow: 5.8 m³/h
Rated head: 168.6 m
Pump orientation: Vertical
Shaft seal arrangement: Single
Code for shaft seal: HQQE

Approvals on nameplate: CE, EAC,ACS Curve tolerance: ISO9906:2012 3B



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Materials:

Base: Stainless steel

EN 1.4408

AISI 316

Impeller: Stainless steel

EN 1.4401 AISI 316

Bearing: SIC

Installation:

Maximum ambient temperature: 60 °C Maximum operating pressure: 25 bar

Max pressure at stated temp: 25 bar / 120 °C

25 bar / -20 °C

Type of connection: DIN / ANSI / JIS

Size of inlet connection: DN 25/32

1 1/4 inch

Size of outlet connection: DN 25/32

1 1/4 inch

Pressure rating for pipe connection: PN 25 Flange rating inlet: 300 lb Flange size for motor: FF265

Electrical data:

Motor standard: IEC
Motor type: 132SC
IE Efficiency class: IE3
Rated power - P2: 5.5 kW
Power (P2) required by pump: 5.5 kW
Mains frequency: 50 Hz

Rated voltage: 3 x 380-415D V

Rated current: 11 A

Starting current: 1080-1180 %
Cos phi - power factor: 0.87-0.82
Rated speed: 2920-2940 rpm
Efficiency: IE3 89,2%
Motor efficiency at full load: 89.2 %
Motor efficiency at 3/4 load: 90.0 %
Motor efficiency at 1/2 load: 89.6 %

Number of poles: 2

Enclosure class (IEC 34-5): 55 Dust/Jetting

Insulation class (IEC 85): F

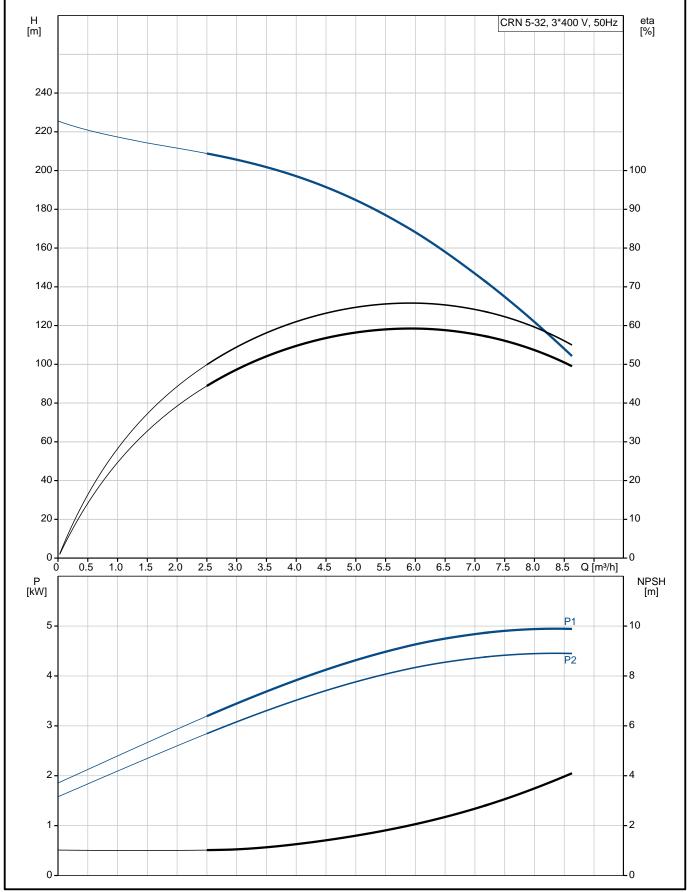
Others:

Minimum efficiency index, MEI ≥: 0.57
Net weight: 79.8 kg
Gross weight: 105 kg
Shipping volume: 0.429 m³



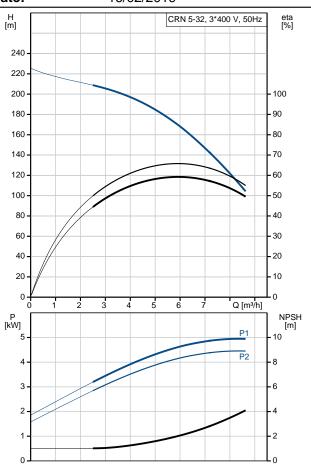
Date: 16/02/2019

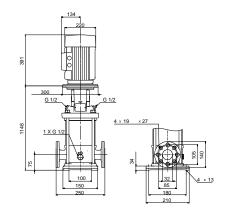
96514221 CRN 5-32 A-FGJ-A-E-HQQE 50 Hz

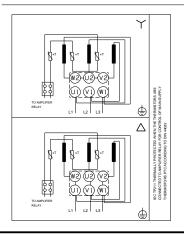




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Description	Value
General information:	
Description of the second	CRN 5-32
Product name:	A-FGJ-A-E-HQQE
Product No:	96514221
EAN number:	5700396675503
Technical:	
Pump speed on which pump data are	2010 rpm
based:	2919 rpm
Rated flow:	5.8 m³/h
Rated head:	168.6 m
Head max:	218.8 m
Stages:	32
Impellers:	32
Number of reduced-diameter impellers:	0
Low NPSH:	N
Pump orientation:	Vertical
Shaft seal arrangement:	Single
Code for shaft seal:	HQQE
Approvals on nameplate:	CE, EAC,ACS
Curve tolerance:	ISO9906:2012 3B
Pump version:	A
Model:	A
Materials:	
Base:	Stainless steel
	EN 1.4408
	AISI 316
Impeller:	Stainless steel
•	EN 1.4401
	AISI 316
Material code:	A
Code for rubber:	E
Bearing:	SIC
Installation:	
Maximum ambient temperature:	60 °C
Maximum operating pressure:	25 bar
Max pressure at stated temp:	25 bar / 120 °C
. ,	25 bar / -20 °C
Type of connection:	DIN / ANSI / JIS
Size of inlet connection:	DN 25/32
	1 1/4 inch
Size of outlet connection:	DN 25/32
	1 1/4 inch
Pressure rating for pipe connection:	PN 25
Flange rating inlet:	300 lb
Flange size for motor:	FF265
Connect code:	FGJ
Liquid:	1 00
Pumped liquid:	Water
Liquid temperature range:	-20 120 °C
Liquid temperature during operation:	20 °C
Density:	998.2 kg/m³
Electrical data:	000.2 Ng/III
Motor standard:	IEC
	132SC
Motor type:	1325C
IE Efficiency class:	
Rated power - P2:	5.5 kW
Power (P2) required by pump:	5.5 kW
Mains frequency:	50 Hz
Rated voltage:	3 x 380-415D V







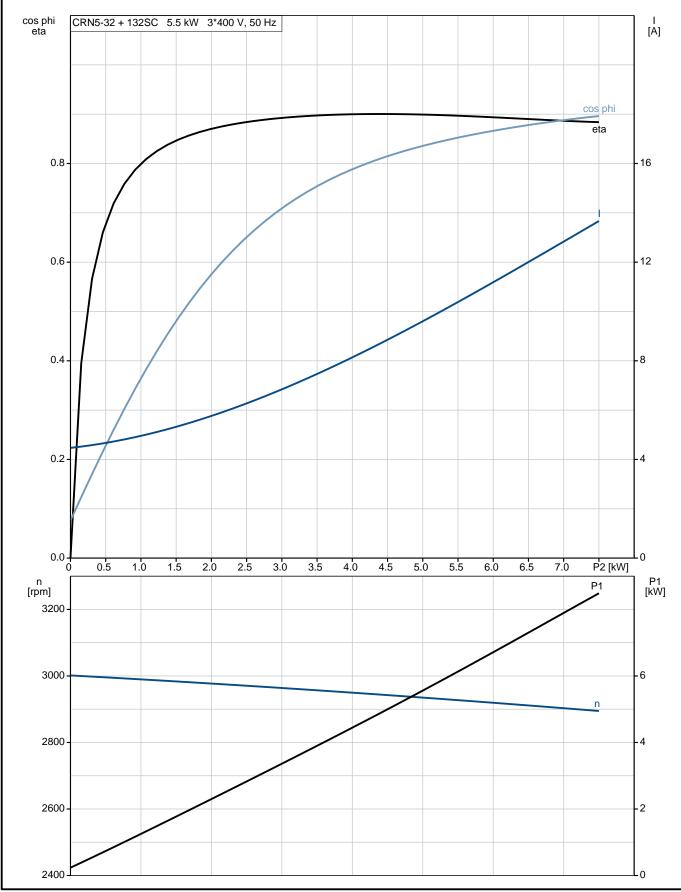


Description	Value
Rated current:	11 A
Starting current:	1080-1180 %
Cos phi - power factor:	0.87-0.82
Rated speed:	2920-2940 rpm
Efficiency:	IE3 89,2%
Motor efficiency at full load:	89.2 %
Motor efficiency at 3/4 load:	90.0 %
Motor efficiency at 1/2 load:	89.6 %
Number of poles:	2
Enclosure class (IEC 34-5):	55 Dust/Jetting
Insulation class (IEC 85):	F
Motor protec:	PTC
Motor No:	85U17417
Controls:	
Frequency converter:	NONE
Others:	
Minimum efficiency index, MEI ≥:	0.57
Net weight:	79.8 kg
Gross weight:	105 kg
Shipping volume:	0.429 m ³



Date: 16/02/2019

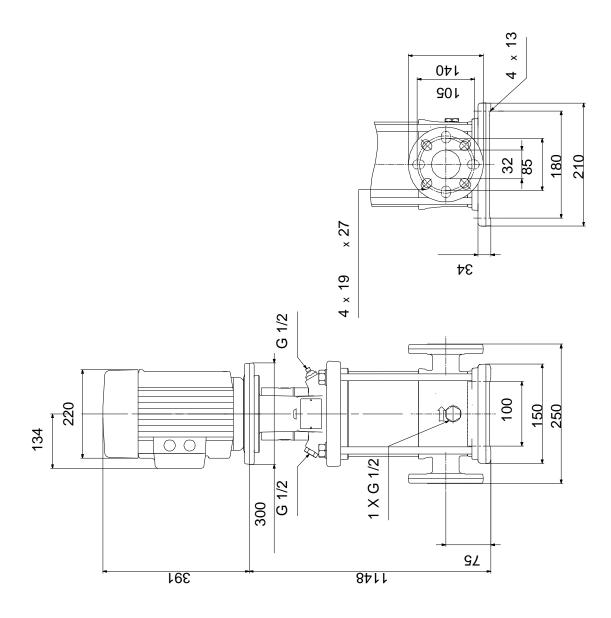
96514221 CRN 5-32 A-FGJ-A-E-HQQE 50 Hz





Date: 16/02/2019

96514221 CRN 5-32 A-FGJ-A-E-HQQE 50 Hz

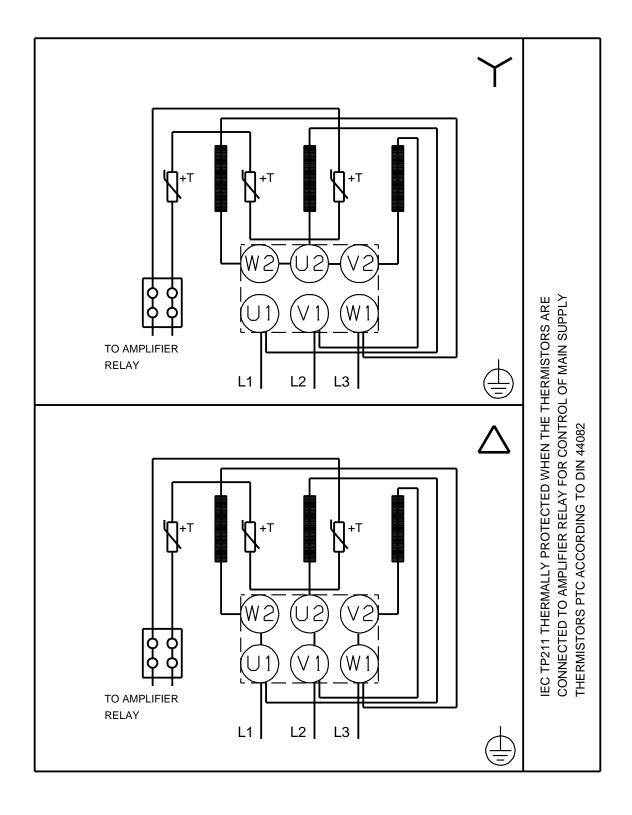


Note! All units are in [mm] unless others are stated. Disclaimer: This simplified dimensional drawing does not show all details.



Date: 16/02/2019

96514221 CRN 5-32 A-FGJ-A-E-HQQE 50 Hz



Note! All units are in [mm] unless others are stated.

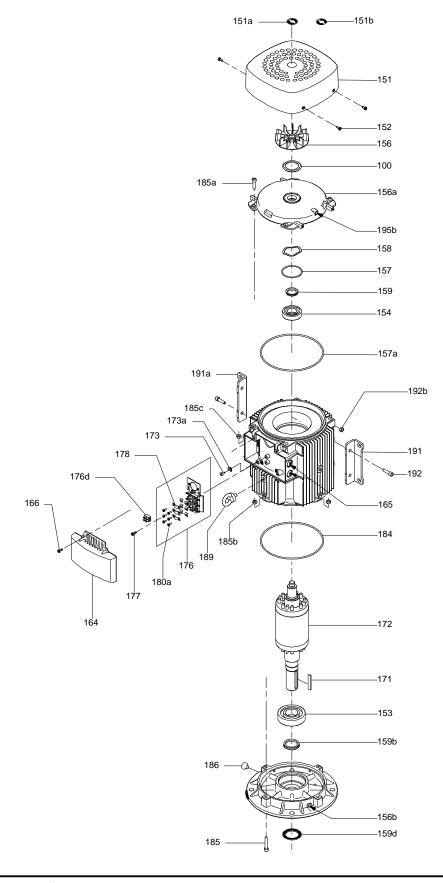


16/02/2019 Date: (TM069451 for SMCR standard)

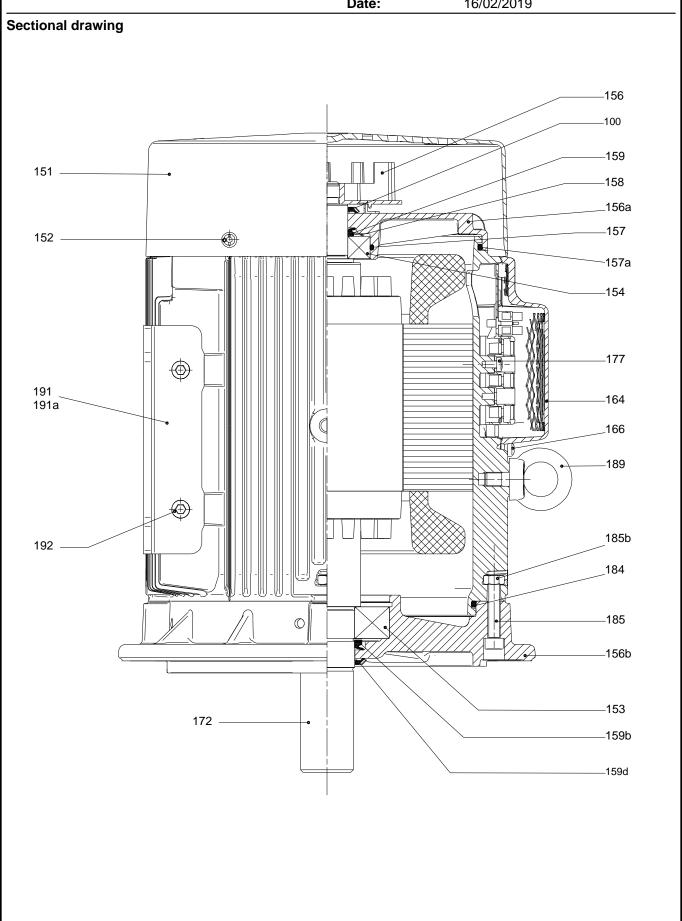


Date: 16/02/2019

Exploded view









Date: 16/02/2019

Spare parts CRN 5-32, Product No. 96514221 Valid from 1.1.2011 (1152)

	Pos	Description	Annotation	Classification Data	Part no.		Uni
-	80	Kit, chamber stack			96453619	1	pcs
	4a	Chamber w. bearing cpl.				(6
		Chamber					
	45	Neck ring					
	65	Neck ring retainer					
-	4		Chamber cpl.			- :	25
		Chamber					
	45	Neck ring					
	65	Neck ring retainer					
-	5a	Chamber cpl.					1
		Chamber					
	45	Neck ring					
	65	Neck ring retainer					
-	44a	Guide vane					1
		Plate					
		Guide vane					
	50	Top plate					
	47	Bearing ring, rotating				(6
+	49	Impeller cpl.				;	32
	51	Shaft, spline, cpl.					1
		Shaft					
	62	Stop ring					
	64c	Clamp, splined		Internal diameter: 8,5			1
		17.1		Outer diameter: 15			
	64a	Spacing pipe		Length (mm): 13.00		(6
	64	Spacing pipe		Length (mm): 26.0			25
	66	Wedge lock washer		3, (, , , ,			1
	67	Lock nut		Thread: M8			1
	69	Spacing pipe		Length (mm): 2.00			1
	-	Kit, coupling			00415065	1	pcs
	9	Hex socket head cap screw		Designation: DIN 912	331.333		4
				Length (mm): 25			•
				Thread: M10			
	10a	Coupling		Till Gud. Wild			1
	10	Shaft pin		Diameter: 5			1
	10	Criait piii		Length (mm): 26			
		Kit, coupling guard		Longar (mm). 20	96505131	1	nce
	7.a	Combi Slot Torx screw			30303131		pcs 4
	7.a	Coupling guard					2
	1	Kit, gaskets			96455090		
	27	O-ring			30403080		pcs
	37	O-ring O-ring		Diameter: 16.2			2
	38	O-filing		Diameter: 16,3 Material type: EPDM			1
	00			Thickness: 2,4			_
	38	O-ring		Diameter: 16,3			2
				Material type: EPDM			
				Thickness: 2,4			
	109	O-ring		Diameter: 22,00			1
				Material type: EPDM			
				Thickness: 2,75			
-		Kit, plug			96505133	1	pcs
-	18	Air vent screw					1
		Spindle					



Pos	Description	Annotation Classification Data Pa	t no.	Qty.	Un
	Plug				
23b	Spindle				1
25	Plug			•	1
25	Plug			•	1
38	O-ring	Diameter: 16,3		•	1
		Material type: FKM			
		Thickness: 2,4			
38	O-ring	Diameter: 16,3		2	2
	-	Material type: FKM			
		Thickness: 2,4			
38	O-ring	Diameter: 16,3			1
	5 mg	Material type: EPDM			•
		Thickness: 2,4			
38	Oring	Diameter: 16,3			2
30	O-ring			-	
		Material type: EPDM			
		Thickness: 2,4			
	Kit, shaft seal HQQE		155086		рс
105	Shaft seal	Material type: HQQE			1
	Kit, wear parts	Material type: SIC 964	155100	1	рс
4a	Chamber w. bearing cpl.			7	7
	Chamber				
45	Neck ring				
65	Neck ring retainer				
45	Neck ring			2	29
47	Bearing ring, rotating				7
64c	Clamp, splined	Internal diameter: 8,5			1
0-10	Oldrip, opiniod	Outer diameter: 15			
64a	Spacing pipe	Length (mm): 13.00		_	7
65	Spacing pipe	Length (mm). 13.00			, 29
	Neck ring retainer				
66	Wedge lock washer	TI 1.140			1
67	Lock nut	Thread: M8			1
441b	Gasket				2
	Motor	859	04020		рс
	Kit, bearing cpl.		962798	303	1
111	Ball bearing	Designation: 6206.2Z.C3.SYN			
153	Angular-contact bearing				
157	O-ring	Diameter: 62			
		Material type: NBR			
		Thickness: 3			
158	Waved washer				
	Kit, end shield		962797	'90	1
156a	End shield				
157	O-ring	Diameter: 62			
	- ····9	Material type: NBR			
		Thickness: 3			
158	Waved washer	HIIONIGSS. U			
159a					
1598	Seal ring		000700	205	
400	Kit, eyebolt		962798	625 ´	ı
189	Eyebolt			.=-	
	Kit, fan		962797	58 ′	1
156	Fan				
159c	Seal ring				
159a	Seal ring				
	Kit, fan cover		962797	'56 <i>'</i>	1
151b	Label				
151	Fan cover				
152	Pan head thread forming screw				
	Kit, flange		962797	84 -	1
	Kir Hande				



	Description	Annotation Classification Data Part no. Qty	, Ur
159.c	Seal ring		
186	Drain plug		
	Kit, retaining ring	96279801	1
187	Retaining ring		
188	Retaining ring		
	Kit, shaft seal	96279764	1
159d	Seal ring		
159c	Seal ring		
	Kit, staybolts	96279793	1
181	Pan head staybolt		
	Kit, terminal board	96279769	1
173a	Base		
173	Pan head thread forming screw	Designation: COMBI TORX T25	
176	Slot cheese head screw	Designation: COMBI TORX T25	
		Length (mm): 10	
		Thread: M5	
176	Terminal	THI GUG. IVIO	
176	Connecting piece		
176	Wire clamp		
176	Terminal board		
177	Pan head screw	00070770	1
101	Kit, terminal box	96279772	1
164	Terminal box cover w/gasket		
166	Pan head thread forming screw	0-0010	
	Motor	85901556 1	pc
	Kit, bearing cpl.	96279803	1
111	Ball bearing	Designation: 6206.2Z.C3.SYN	
153	Angular-contact bearing		
157	O-ring	Diameter: 62	
		Material type: NBR	
		Thickness: 3	
158	Waved washer		
	Kit, end shield	96279790	1
156a	End shield		
157	O-ring	Diameter: 62	
	<u> </u>	Material type: NBR	
		Thickness: 3	
158	Waved washer		
159a	Seal ring		
1000	Kit, eyebolt	96279825	1
189	Eyebolt	90219023	•
109	Kit, fan	96279758	1
450		96279758	ı
156	Fan		
159c	Seal ring		
159a	Seal ring		
	Kit, fan cover	96279756	1
151b	Label		
151	Fan cover		
152	Pan head thread forming screw		
	Kit, flange	96279784	1
156b	Flange		
159.c	Seal ring		
186	Drain plug		
	Kit, retaining ring	96279801	1
187	Retaining ring	30273001	•
188			
100	Retaining ring	00070701	_
450:	Kit, shaft seal	96279764	1
159d	Seal ring		
159c	Seal ring		



						_
Pos	Description	Annotation	Classification Data		ty.	Ur
	Kit, staybolts			9627979	3 1	
181	Pan head staybolt					
	Kit, terminal board			9627976	9 1	
173a	Base					
173	Pan head thread forming screw		Designation: CO	OMBI TORX T25		
176	Slot cheese head screw		Designation: CO	OMBI TORX T25		
			Length (mm): 10			
			Thread: M5			
176	Terminal					
176	Connecting piece					
176	Wire clamp					
176	Terminal board					
177	Pan head screw					
	Kit, terminal box			9627977	2 1	
164	Terminal box cover w/gasket			30213111	- '	
166	Pan head thread forming screw					
1a	_			00120224 1		
	Pump head			99128224 1		рс
2	Pump cover			96588244 1		pc
· 4a	Bulk, Chamber w. bearing cpl. (5 pcs)			96547653 6		pc
4a	Chamber w. bearing cpl.			98371281 6		pc
4	Chamber cpl.			98371279 2		pc
45	Bulk, Neck ring (24 pcs)			9654760	3 1	
· 5a	Chamber cpl.			98371278 1		pc
6	Base			96588143 1		р
7.a	Bulk, Combi Slot Torx screw (1000 pcs)			96886324 4		po
7	Bulk, Coupling guard (10 pcs)			96603690 2		pc
10	Bulk, Shaft pin (10 pcs)		Diameter: 5	96536473 1		p(
	. , (- /		Length (mm): 26		'	
- 18	Bulk, Air vent screw (5 pcs)		3 ()	96547461 1		ро
18	Air vent screw			95061351 1		pc
25	Bulk, Plug (10 pcs)			96536013 1		pc
25a	Drain plug w/bypass valve			96588243 1		pc
38	Bulk, O-ring (10 pcs)		Diameter: 16,3	9919881		ρc
30	Bulk, O-IIIIg (10 pcs)		•	9919001)	
			Material type: EPDM			
	D. II. O. : (50)		Thickness: 2,4	0044070		
38	Bulk, O-ring (50 pcs)		Diameter: 16,3	9941272	/ 1	
			Material type: EPDM			
			Thickness: 2,4			
26	Staybolt		Length (mm): 959	98985623 4		pc
			Thread: M12			
28	Bulk, Hex head screw (20 pcs)		Length (mm): 45 MM	96620474 4		pc
			Thread: M12			
36	Bulk, Nut (20 pcs)		Thread: M12	96620479 4		pc
37	Bulk, O-ring (24 pcs)			96547656 2		рс
38	Bulk, O-ring (10 pcs)		Diameter: 16,3	99198815 2		po
			Material type: EPDM		'	
			Thickness: 2,4			
38	Bulk, O-ring (50 pcs)		Diameter: 16,3	99412727 2		рс
	, - 3 ()		Material type: EPDM			
			Thickness: 2,4			
44a	Guide vane			98902003 1		рс
47	Bulk, Bearing ring, rotating (10 pcs)			97905743 6		•
						po
47	Bearing ring, rotating			96547649 6		po
49	Bulk, Impeller cpl. (10 pcs)			97643331 3		pc
49	Bulk, Impeller cpl. (24 pcs)			96547650 3	- '	pc
49	Impeller cpl.			98394423 3	2	pc
- 51	Shaft, spline, cpl.			98368531 1		pc
55	Outer sleeve			98811281 1		рс



Pos	Description	Annotation	Classification Data	Part no.	Qty.	Unit
56	Base plate			96588141	1	pcs
60	Formed wire spring			96547664	1	pcs
64c	Bulk, Clamp, splined (5 pcs)		Internal diameter: 8,5	98496968	1	pcs
			Outer diameter: 15			
64a	Bulk, Spacing pipe (24 pcs)		Length (mm): 13.00	96536452	6	pcs
64a	Spacing pipe		Length (mm): 13.00	98520104	6	pcs
64	Bulk, Spacing pipe (24 pcs)		Length (mm): 26.0	96536304	25	pcs
66	Bulk, Wedge lock washer (10 pcs)			96536157	1	pcs
67	Bulk, Lock nut (10 pcs)		Thread: M8	98277008	1	pcs
69	Bulk, Spacing pipe (10 pcs)		Length (mm): 2.00	96536451	1	pcs
+ 105	Bulk, Shaft seal (15 pcs)		Material type: HQQE	96983415	1	pcs
440b	Bulk, Lock ring (2 pcs)			98918331	2	pcs
440a	Flange			99037117	2	pcs