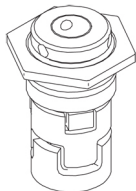
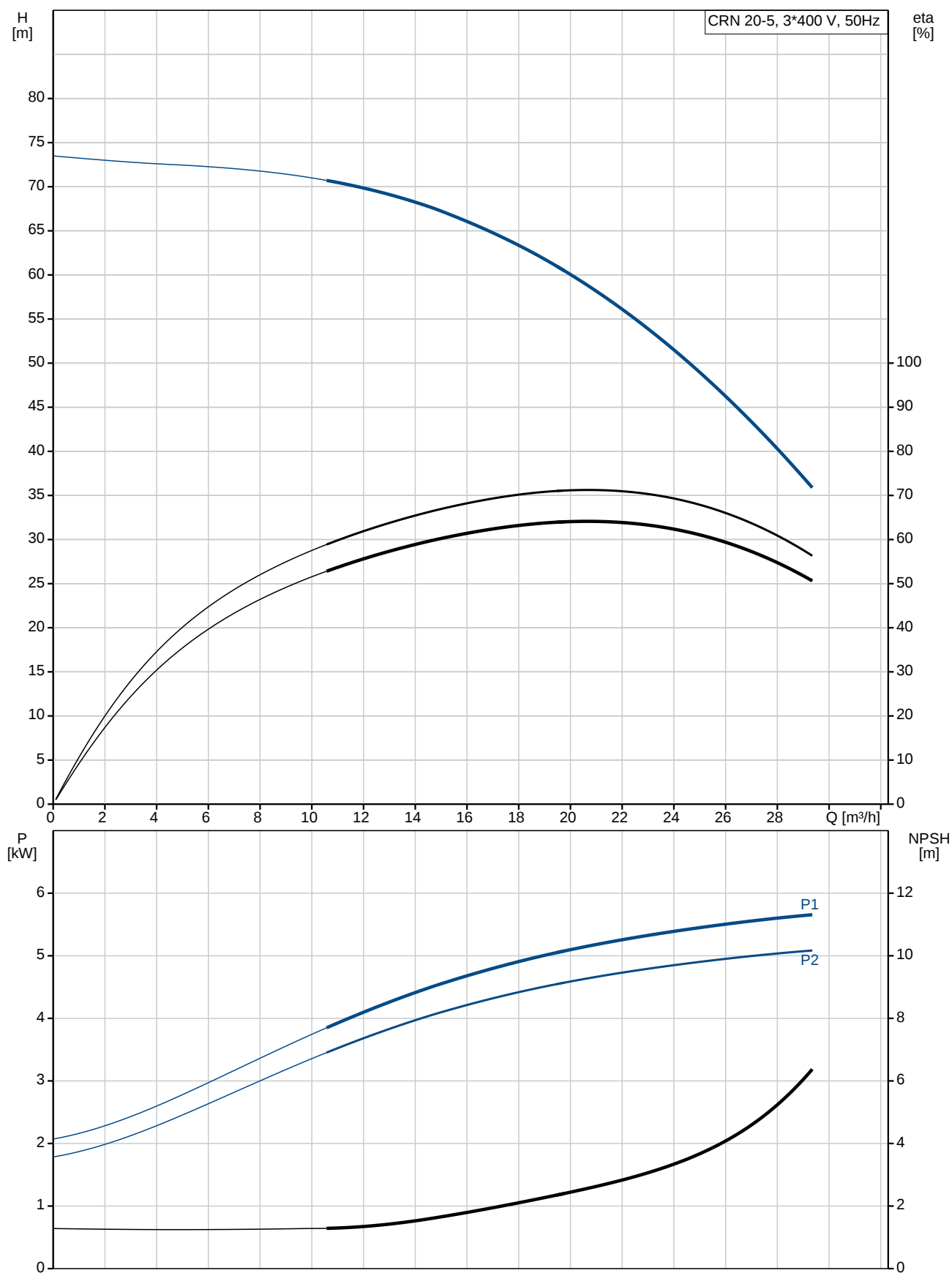


| Qty. | Description                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               |
|------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 1    | <p data-bbox="199 336 526 369"><b>CRN 20-5 A-FGJ-A-E-HQQE</b></p>  <p data-bbox="199 660 470 683">Product No.: <a href="#">96500572</a></p> <p data-bbox="199 716 1404 817">Vertical, multistage centrifugal pump with inlet and outlet ports on same the level (inline). Pump materials in contact with the liquid are in high-grade stainless steel. A cartridge shaft seal ensures high reliability, safe handling, and easy access and service. Power transmission is via a rigid split coupling. Pipe connection is via combined DIN-ANSI-JIS flanges.</p> <p data-bbox="199 862 933 884">The pump is fitted with a 3-phase, fan-cooled asynchronous motor.</p> <p data-bbox="199 918 518 952"><b>Further product details</b></p> <p data-bbox="199 952 1428 1052">Steel, cast iron and aluminium components have an epoxy-based coating made in a cathodic electro-deposition (CED) process. CED is a high-quality dip-painting process where an electrical field around the products ensures deposition of paint particles as a thin, well-controlled layer on the surface. An integral part of the process is a pretreatment. The entire process consists of these elements:</p> <ol data-bbox="199 1064 694 1187" style="list-style-type: none"> <li>1) Alkaline-based cleaning.</li> <li>2) Zinc phosphating.</li> <li>3) Cathodic electro-deposition.</li> <li>4) Curing to a dry film thickness 18-22 my m.</li> </ol> <p data-bbox="199 1187 909 1209">The colour code for the finished product is NCS 9000/RAL 9005.</p> <p data-bbox="199 1243 279 1276"><b>Pump</b></p> <p data-bbox="199 1276 1388 1332">A standard split coupling connects the pump and motor shaft. It is enclosed in the pump head/motor stool by means of two coupling guards.</p>  <p data-bbox="199 1579 1364 1635">The pump head and flange for motor mounting is made in one piece (cast iron). The pump head cover is a separate component (stainless steel). The pump head has a combined 1/2" priming plug and vent screw.</p>  <p data-bbox="199 1926 1452 2027">The pump is fitted with a balanced O-ring seal unit with a rigid torque-transmission system. This seal type is assembled in a cartridge unit which makes replacement safe and easy. Due to the balancing, this seal type is suitable for high-pressure applications. The cartridge construction also protects the pump shaft from possible wear from a dynamic O-ring between pump shaft and shaft seal.</p> <p data-bbox="199 2038 343 2072">Primary seal:</p> <ul data-bbox="239 2072 798 2105" style="list-style-type: none"> <li>• Rotating seal ring material: silicon carbide (SiC)</li> </ul> |

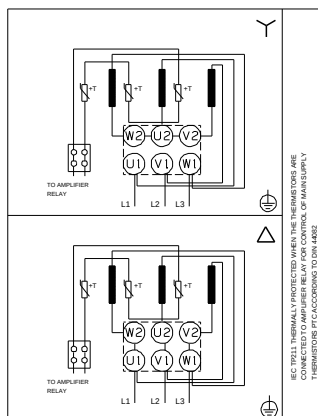
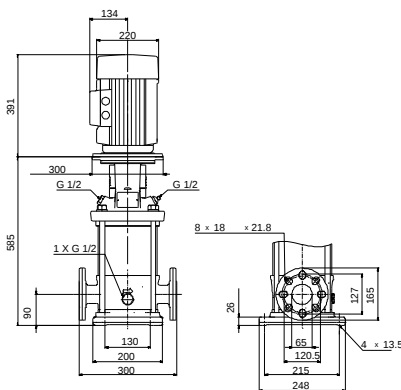
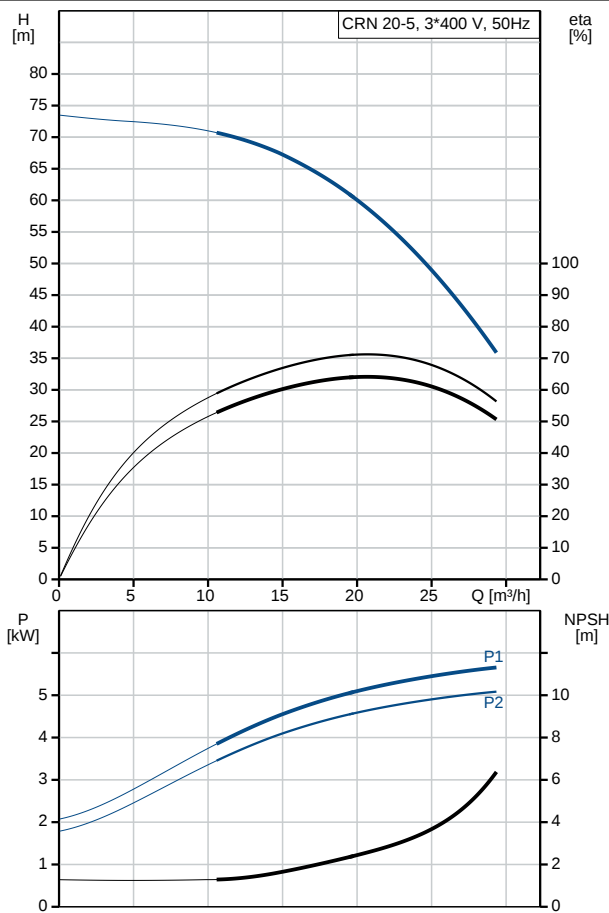
| Qty. | Description                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |
|------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
|      | <ul style="list-style-type: none"> <li>Stationary seat material: silicon carbide (SiC)</li> </ul> <p>This material pairing is used where higher corrosion resistance is required. The high hardness of this material pairing offers good resistance against abrasive particles.</p> <p>Secondary seal material: EPDM (ethylene-propylene rubber)</p> <p>EPDM has excellent resistance to hot water. EPDM is not suitable for mineral oils.</p>  <p>The shaft seal is screwed into the pump head.</p> <p>The chambers and impellers are made of stainless-steel sheet. The chambers are provided with a PTFE neck ring offering improved sealing and high efficiency. The impellers have smooth surfaces, and the shape of the blades ensure a high efficiency.</p> <p>The pump has a stainless steel base mounted on a separate base plate. This base and base plate are kept in position by the tension of the staybolts which hold the pump together. The outlet side of the base has a combined drain plug and bypass valve. The pump is secured to the foundation by four bolts through the base plate. The flanges and base are cast in one piece and prepared for connection by means of DIN, ANSI or JIS.</p> <p><b>Motor</b></p> <p>The motor is a totally enclosed, fan-cooled motor with principal dimensions to IEC and DIN standards. The motor is flange-mounted with free-hole flange (FF).</p> <p>Motor-mounting designation in accordance with IEC 60034-7: IM B 5 (Code I) / IM 3001 (Code II).</p> <p>Electrical tolerances comply with IEC 60034.</p> <p>The motor efficiency is classified as IE3 in accordance with IEC 60034-30-1.</p> <p>The motor has thermistors (PTC sensors) in the windings in accordance with DIN 44081/DIN 44082. The protection reacts to both slow- and quick-rising temperatures, e.g. constant overload and stalled conditions.</p> <p>Thermal switches must be connected to an external control circuit in a way which ensures that the automatic reset cannot cause accidents. The motors must be connected to a motor-protective circuit breaker according to local regulations.</p> <p>The motor can be connected to a variable speed drive for adjustment of pump performance to any duty point. Grundfos CUE offers a range of variable speed drives. Please find more information in Grundfos Product Center.</p> <p><b>Technical data</b></p> <p><b>Controls:</b></p> <p>Frequency converter: NONE</p> <p><b>Liquid:</b></p> <p>Pumped liquid: Water</p> <p>Liquid temperature range: -20 .. 120 °C</p> <p>Liquid temperature during operation: 20 °C</p> <p>Density: 998.2 kg/m<sup>3</sup></p> <p><b>Technical:</b></p> <p>Pump speed on which pump data are based: 2919 rpm</p> <p>Rated flow: 21 m<sup>3</sup>/h</p> <p>Rated head: 58 m</p> <p>Pump orientation: Vertical</p> <p>Shaft seal arrangement: Single</p> <p>Code for shaft seal: HQQE</p> <p>Approvals on nameplate: CE, EAC, ACS</p> <p>Curve tolerance: ISO9906:2012 3B</p> |

| Qty. | Description                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |
|------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
|      | <p><b>Materials:</b></p> <p>Base: Stainless steel<br/>EN 1.4408<br/>AISI 316</p> <p>Impeller: Stainless steel<br/>EN 1.4401<br/>AISI 316</p> <p>Bearing: SIC</p> <p><b>Installation:</b></p> <p>Maximum ambient temperature: 60 °C<br/>Maximum operating pressure: 25 bar<br/>Max pressure at stated temp: 25 bar / 120 °C<br/>25 bar / -20 °C</p> <p>Type of connection: DIN / ANSI / JIS<br/>Size of inlet connection: DN 50<br/>2 inch</p> <p>Size of outlet connection: DN 50<br/>2 inch</p> <p>Pressure rating for pipe connection: PN 25<br/>Flange rating inlet: 300 lb<br/>Flange size for motor: FF265</p> <p><b>Electrical data:</b></p> <p>Motor standard: IEC<br/>Motor type: 132SC<br/>IE Efficiency class: IE3<br/>Rated power - P2: 5.5 kW<br/>Power (P2) required by pump: 5.5 kW<br/>Mains frequency: 50 Hz<br/>Rated voltage: 3 x 380-415D V<br/>Rated current: 11 A<br/>Starting current: 1080-1180 %<br/>Cos phi - power factor: 0.87-0.82<br/>Rated speed: 2920-2940 rpm<br/>Efficiency: IE3 89,2%<br/>Motor efficiency at full load: 89.2 %<br/>Motor efficiency at 3/4 load: 90.0 %<br/>Motor efficiency at 1/2 load: 89.6 %<br/>Number of poles: 2<br/>Enclosure class (IEC 34-5): 55 Dust/Jetting<br/>Insulation class (IEC 85): F</p> <p><b>Others:</b></p> <p>Minimum efficiency index, MEI <math>\eta_{\text{me}}</math>: 0.70<br/>Net weight: 88 kg<br/>Gross weight: 110 kg<br/>Shipping volume: 0.285 m<sup>3</sup></p> |

## 96500572 CRN 20-5 A-FGJ-A-E-HQQE 50 Hz



| Description                              | Value                                    |
|------------------------------------------|------------------------------------------|
| <b>General information:</b>              |                                          |
| Product name:                            | CRN 20-5<br>A-FGJ-A-E-HQQE               |
| Product No:                              | 96500572                                 |
| EAN number:                              | 5700396204505                            |
| <b>Technical:</b>                        |                                          |
| Pump speed on which pump data are based: | 2919 rpm                                 |
| Rated flow:                              | 21 m³/h                                  |
| Rated head:                              | 58 m                                     |
| Head max:                                | 73.4 m                                   |
| Stages:                                  | 5                                        |
| Impellers:                               | 5                                        |
| Number of reduced-diameter impellers:    | 0                                        |
| Low NPSH:                                | N                                        |
| Pump orientation:                        | Vertical                                 |
| Shaft seal arrangement:                  | Single                                   |
| Code for shaft seal:                     | HQQE                                     |
| Approvals on nameplate:                  | CE, EAC, ACS                             |
| Curve tolerance:                         | ISO9906:2012 3B                          |
| Pump version:                            | A                                        |
| Model:                                   | A                                        |
| <b>Materials:</b>                        |                                          |
| Base:                                    | Stainless steel<br>EN 1.4408<br>AISI 316 |
| Impeller:                                | Stainless steel<br>EN 1.4401<br>AISI 316 |
| Material code:                           | A                                        |
| Code for rubber:                         | E                                        |
| Bearing:                                 | SIC                                      |
| <b>Installation:</b>                     |                                          |
| Maximum ambient temperature:             | 60 °C                                    |
| Maximum operating pressure:              | 25 bar                                   |
| Max pressure at stated temp:             | 25 bar / 120 °C<br>25 bar / -20 °C       |
| Type of connection:                      | DIN / ANSI / JIS                         |
| Size of inlet connection:                | DN 50<br>2 inch                          |
| Size of outlet connection:               | DN 50<br>2 inch                          |
| Pressure rating for pipe connection:     | PN 25                                    |
| Flange rating inlet:                     | 300 lb                                   |
| Flange size for motor:                   | FF265                                    |
| Connect code:                            | FGJ                                      |
| <b>Liquid:</b>                           |                                          |
| Pumped liquid:                           | Water                                    |
| Liquid temperature range:                | -20 .. 120 °C                            |
| Liquid temperature during operation:     | 20 °C                                    |
| Density:                                 | 998.2 kg/m³                              |
| <b>Electrical data:</b>                  |                                          |
| Motor standard:                          | IEC                                      |
| Motor type:                              | 132SC                                    |
| IE Efficiency class:                     | IE3                                      |
| Rated power - P2:                        | 5.5 kW                                   |
| Power (P2) required by pump:             | 5.5 kW                                   |
| Mains frequency:                         | 50 Hz                                    |
| Rated voltage:                           | 3 x 380-415D V                           |





Company name:

Created by:

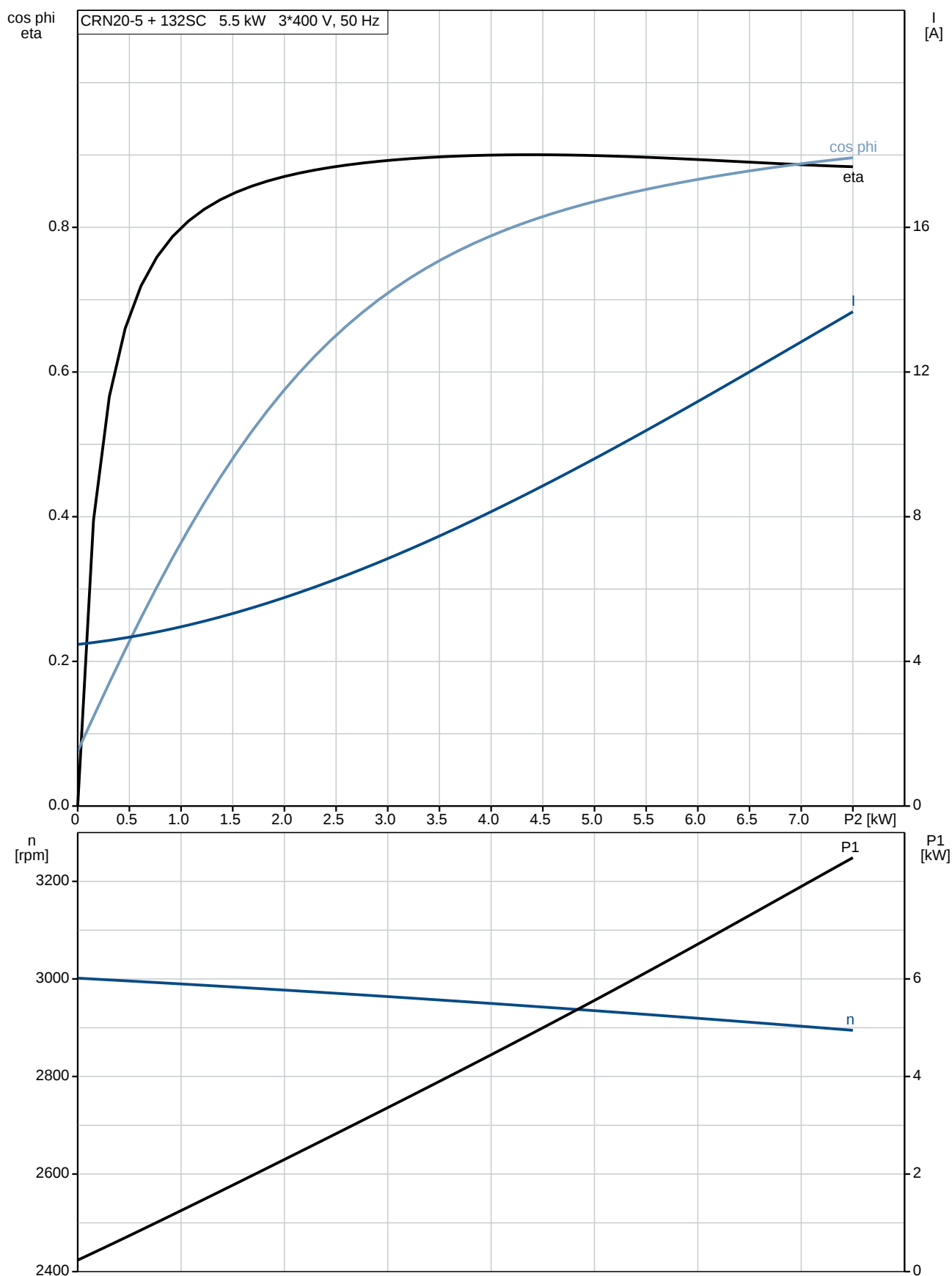
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Date:

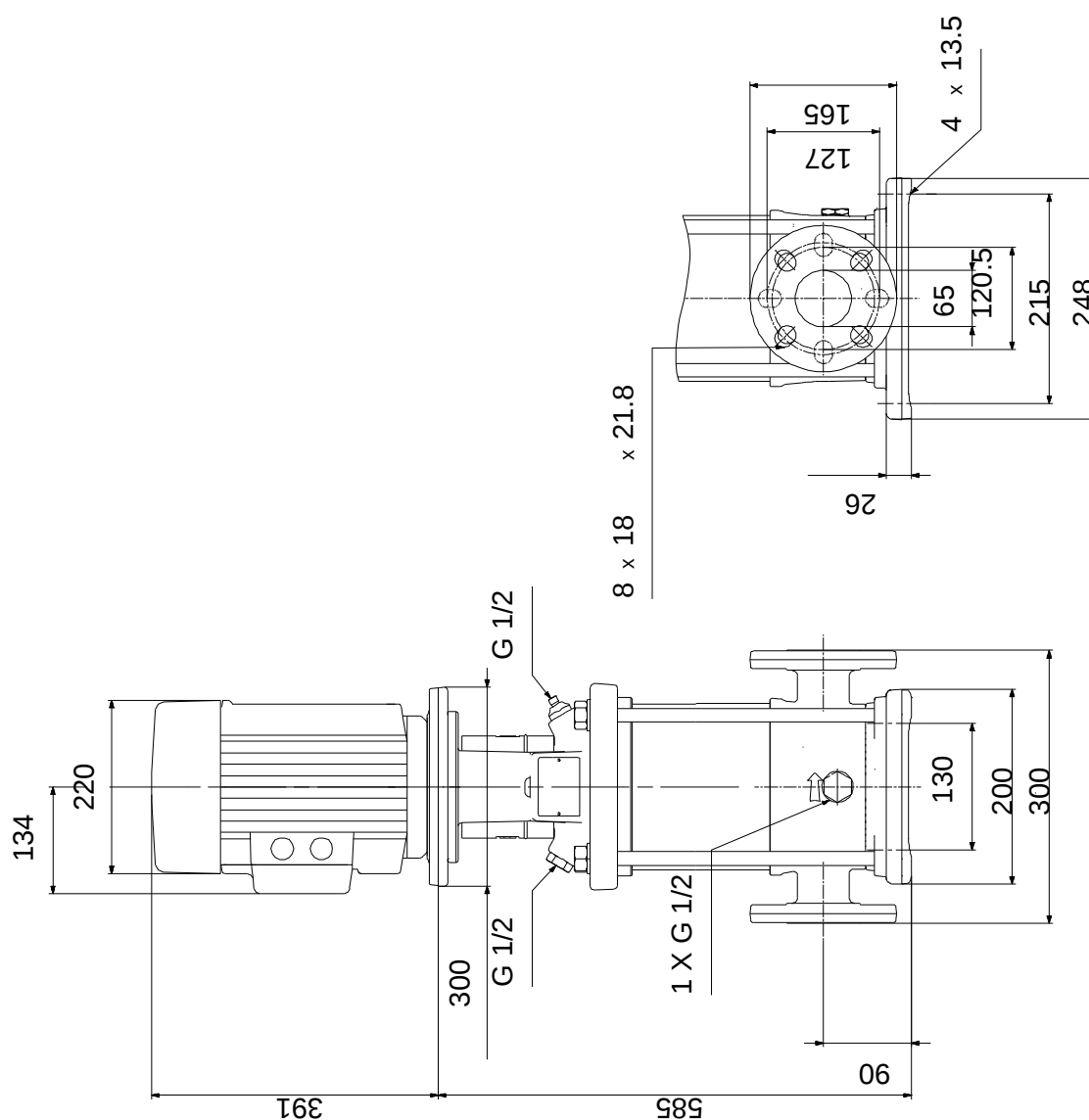
16/02/2019

| Description                                         | Value                |
|-----------------------------------------------------|----------------------|
| Rated current:                                      | 11 A                 |
| Starting current:                                   | 1080-1180 %          |
| Cos phi - power factor:                             | 0.87-0.82            |
| Rated speed:                                        | 2920-2940 rpm        |
| Efficiency:                                         | IE3 89,2%            |
| Motor efficiency at full load:                      | 89.2 %               |
| Motor efficiency at 3/4 load:                       | 90.0 %               |
| Motor efficiency at 1/2 load:                       | 89.6 %               |
| Number of poles:                                    | 2                    |
| Enclosure class (IEC 34-5):                         | 55 Dust/Jetting      |
| Insulation class (IEC 85):                          | F                    |
| Motor protec:                                       | PTC                  |
| Motor No:                                           | 85U17417             |
| <b>Controls:</b>                                    |                      |
| Frequency converter:                                | NONE                 |
| <b>Others:</b>                                      |                      |
| Minimum efficiency index, MEI $\eta_{\text{min}}$ : | 0.70                 |
| Net weight:                                         | 88 kg                |
| Gross weight:                                       | 110 kg               |
| Shipping volume:                                    | 0.285 m <sup>3</sup> |

## 96500572 CRN 20-5 A-FGJ-A-E-HQQE 50 Hz



## 96500572 CRN 20-5 A-FGJ-A-E-HQQE 50 Hz



Note! All units are in [mm] unless others are stated.  
Disclaimer: This simplified dimensional drawing does not show all details.

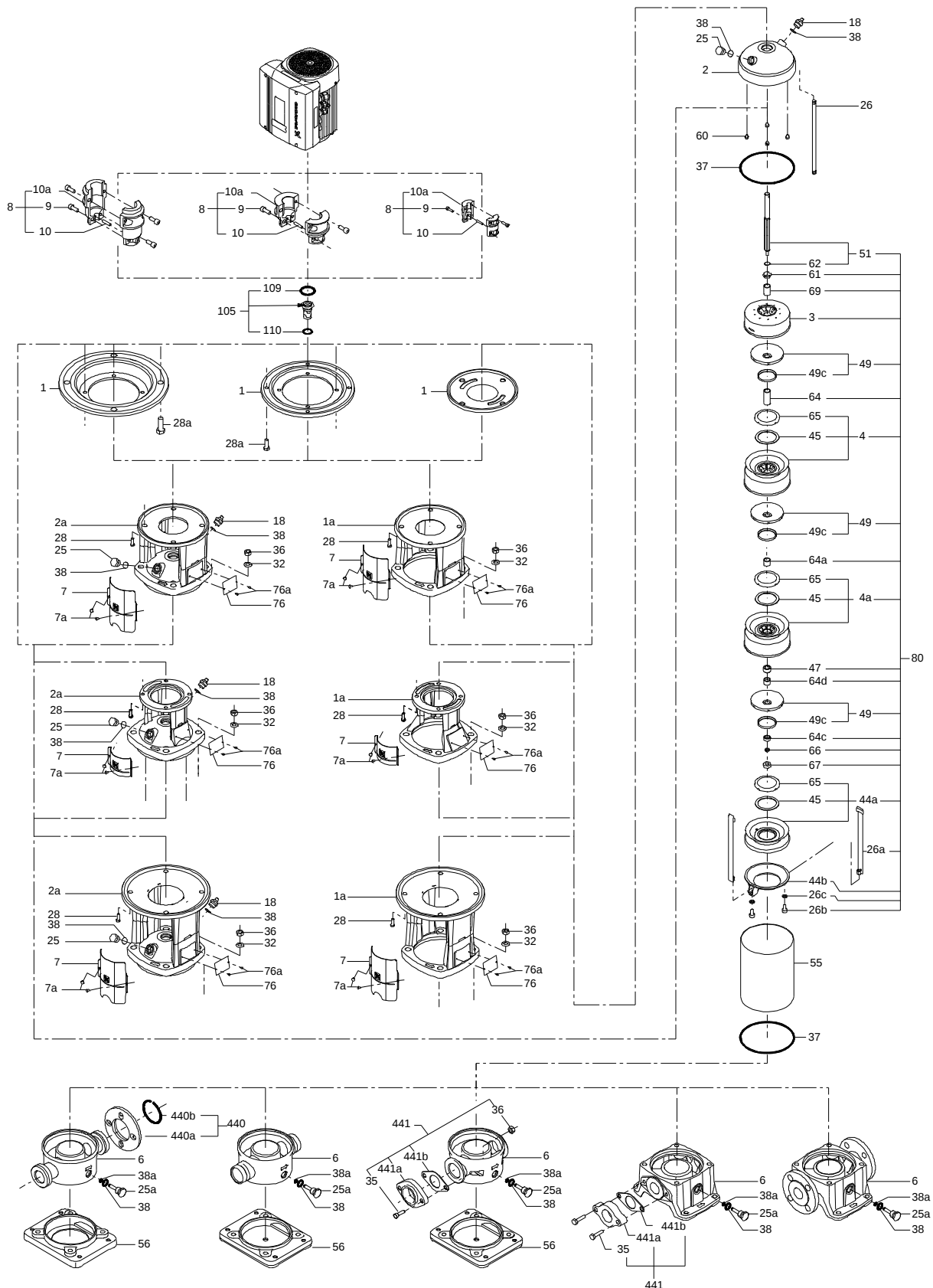
## 96500572 CRN 20-5 A-FGJ-A-E-HQQE 50 Hz



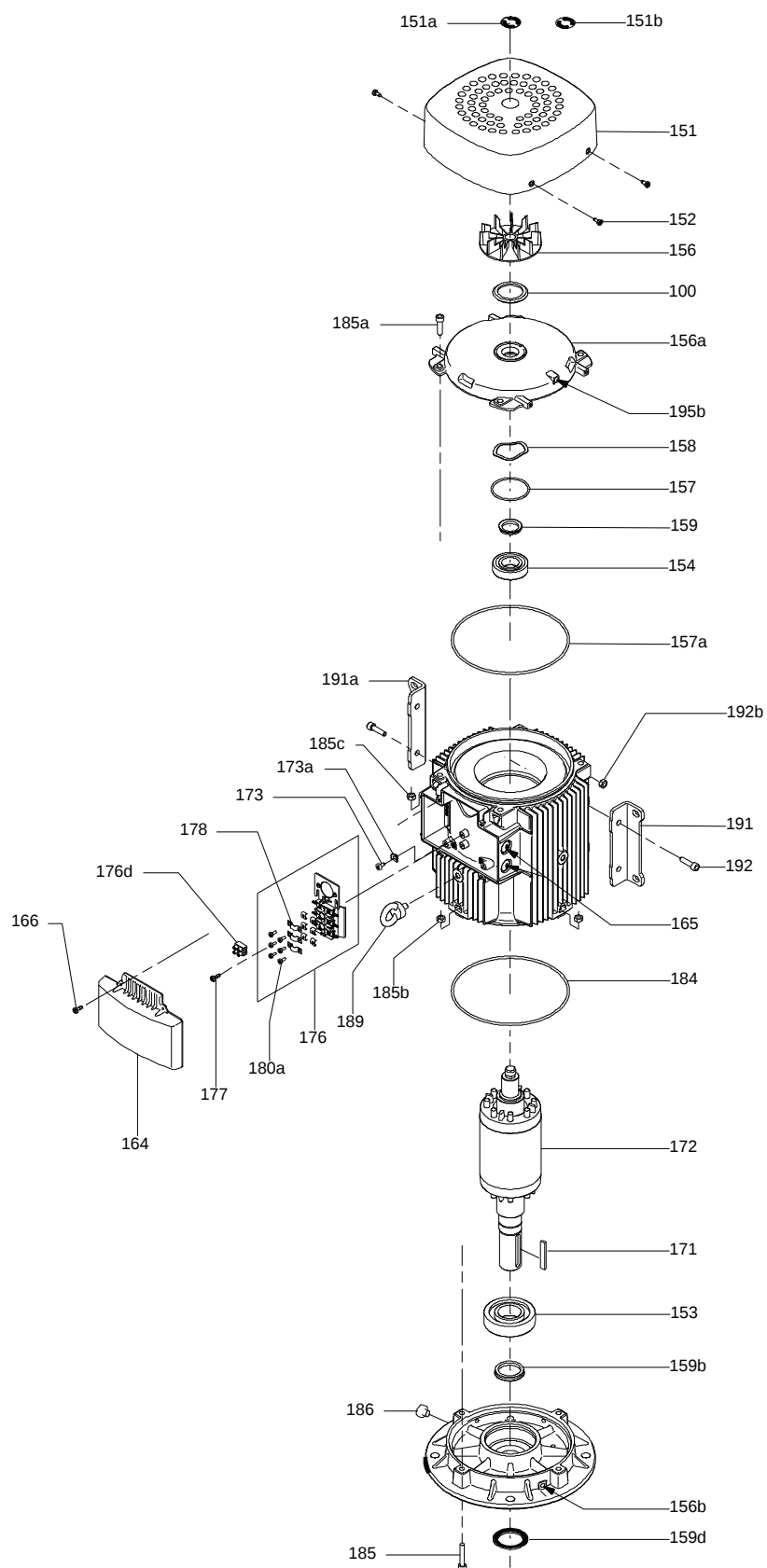
IEC TP211 THERMALLY PROTECTED WHEN THE THERMISTORS ARE  
CONNECTED TO AMPLIFIER RELAY FOR CONTROL OF MAIN SUPPLY  
THERMISTORS PTC ACCORDING TO DIN 44082

Note! All units are in [mm] unless others are stated.

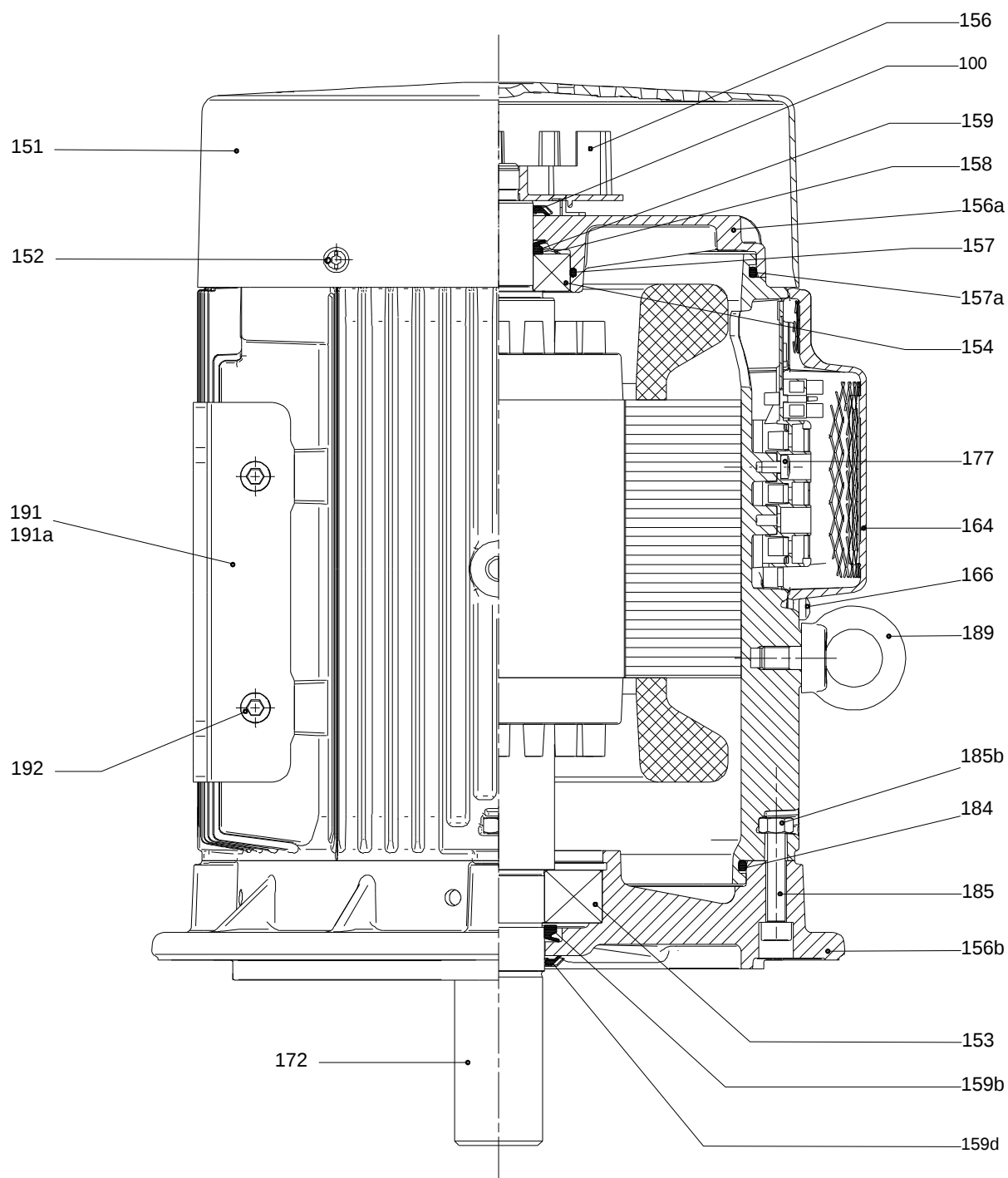
( tm069469 for MECR15,20 standard)



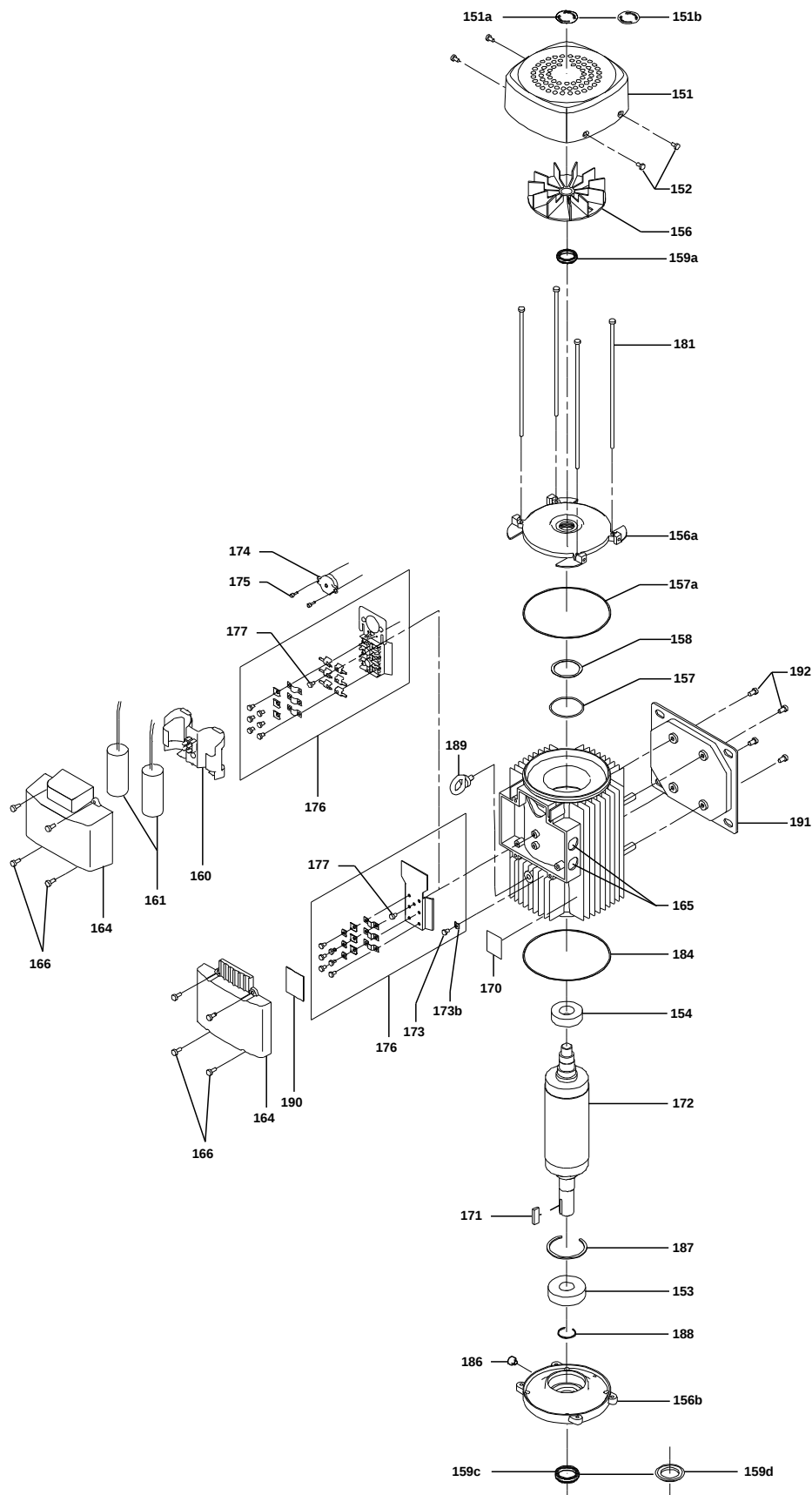
## Exploded view



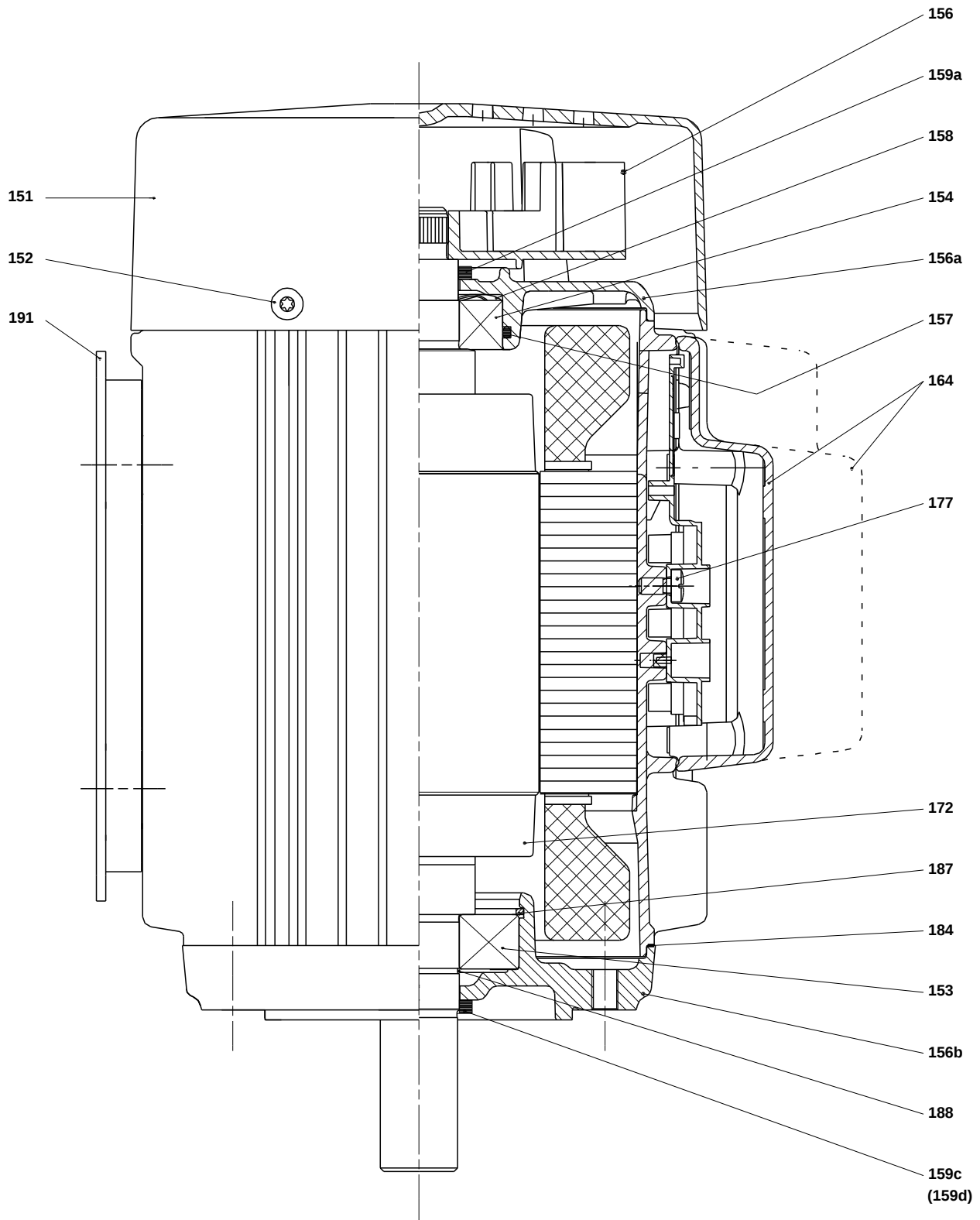
## Sectional drawing



(tm029184 0505)



(tm029178 2004)



**Spare parts CRN 20-5, Product No. 96500572**

**Valid from 1.1.2011 (1152)**

| Pos   | Description               | Annotation | Classification Data                                    | Part no. | Qty. | Unit |
|-------|---------------------------|------------|--------------------------------------------------------|----------|------|------|
| -     | Kit, chamber stack        |            |                                                        | 96491788 | 1    | pcs  |
| - 80  | Chamber stack             |            |                                                        |          | 1    |      |
| - 3   | Top intermediate chamber  |            |                                                        |          |      |      |
|       | Guide vane                |            |                                                        |          |      |      |
|       | Cover plate               |            |                                                        |          |      |      |
| 3     | Intermediate chamber      |            |                                                        |          |      |      |
| - 4a  | Intermediate chamber cpl. |            |                                                        |          |      |      |
|       | Sand Lifter               |            |                                                        |          |      |      |
|       | Guide cup                 |            |                                                        |          |      |      |
|       | Bearing plate             |            |                                                        |          |      |      |
|       | Guide vane                |            |                                                        |          |      |      |
| 3     | Intermediate chamber      |            |                                                        |          |      |      |
| 45a   | Neck ring cpl.            |            |                                                        |          |      |      |
| 47    | Bearing bush              |            |                                                        |          |      |      |
| 65    | Retainer                  |            |                                                        |          |      |      |
| - 4   | Intermediate chamber cpl. |            |                                                        |          |      |      |
| 3     | Intermediate chamber      |            |                                                        |          |      |      |
| 45a   | Neck ring cpl.            |            |                                                        |          |      |      |
| 65    | Retainer                  |            |                                                        |          |      |      |
| 26a   | Strap cpl.                |            |                                                        |          |      |      |
| 26.c  | Washer                    |            | Designation: DIN 125A<br>Thickness: 1,6                |          |      |      |
| 26.b  | Hex head screw            |            |                                                        |          |      |      |
| 44b   | Inlet part                |            |                                                        |          |      |      |
| - 44a | Inlet part cpl.           |            |                                                        |          |      |      |
| 45a   | Neck ring cpl.            |            |                                                        |          |      |      |
| 65    | Retainer                  |            |                                                        |          |      |      |
| 47    | Bearing ring              |            |                                                        |          |      |      |
| - 49  | Impeller cpl.             |            |                                                        |          |      |      |
| 49c   | Wear ring                 |            |                                                        |          |      |      |
| 49    | Impeller                  |            |                                                        |          |      |      |
| - 51  | Shaft, spline, cpl.       |            |                                                        |          |      |      |
|       | Bar                       |            |                                                        |          |      |      |
| 62    | Stop ring                 |            |                                                        |          |      |      |
| 64d   | Spacing bush              |            |                                                        |          |      |      |
| 64c   | Spacing pipe              |            | Length (mm): 12.7                                      |          |      |      |
| 64a   | Spacing pipe              |            | Internal diameter: 17,5                                |          |      |      |
|       |                           |            | Length (mm): 17                                        |          |      |      |
| 64    | Spacing pipe              |            | Length (mm): 43.6                                      |          |      |      |
| 66    | Wedge lock washer         |            |                                                        |          |      |      |
| 67    | Lock nut                  |            | Thread: M8                                             |          |      |      |
| 69    | Spacing bush              |            |                                                        |          |      |      |
| -     | Kit, coupling             |            |                                                        | 96511351 | 1    | pcs  |
|       | Adjusting fork            |            |                                                        |          | 1    |      |
| - 8   | Coupling                  |            |                                                        |          | 1    |      |
| 9     | Hex socket head cap screw |            | Designation: DIN 912<br>Length (mm): 25<br>Thread: M10 |          |      |      |
| 10a   | Coupling half             |            |                                                        |          |      |      |
| 10    | Shaft pin                 |            | Diameter: 5<br>Length (mm): 26                         |          |      |      |
| -     | Kit, coupling guard       |            |                                                        | 96509613 | 1    | pcs  |
| 7.a   | Combi Slot Torx screw     |            |                                                        |          | 4    |      |

| Pos  | Description               | Annotation | Classification Data   | Part no. | Qty. | Unit |
|------|---------------------------|------------|-----------------------|----------|------|------|
| 7    | Coupling guard            |            |                       |          | 2    |      |
| -    | Kit, gaskets              |            |                       | 96509609 | 1    | pcs  |
|      | Gasket                    |            |                       |          | 2    |      |
| 24   | O-ring                    |            |                       |          | 2    |      |
| 37   | O-ring                    |            |                       |          | 2    |      |
| 38a  | O-ring                    |            | Diameter: 5,3         |          | 1    |      |
|      |                           |            | Material type: EPDM   |          |      |      |
|      |                           |            | Thickness: 2,4        |          |      |      |
| 38   | O-ring                    |            | Diameter: 16,3        |          | 1    |      |
|      |                           |            | Material type: EPDM   |          |      |      |
|      |                           |            | Thickness: 2,4        |          |      |      |
| 38   | O-ring                    |            | Diameter: 16,3        |          | 2    |      |
|      |                           |            | Material type: EPDM   |          |      |      |
|      |                           |            | Thickness: 2,4        |          |      |      |
| 60   | Spring                    |            |                       |          | 4    |      |
| 415  | Gasket                    |            |                       |          | 2    |      |
| 441b | Gasket                    |            | Internal diameter: 49 |          | 2    |      |
|      |                           |            | Outer diameter: 92    |          |      |      |
|      |                           |            | Thickness: 2          |          |      |      |
| -    | Kit, plug                 |            |                       | 96511312 | 1    | pcs  |
| - 18 | Air vent screw            |            |                       |          | 1    |      |
|      | Spindle                   |            |                       |          |      |      |
|      | Plug                      |            |                       |          |      |      |
| 25a  | Drain plug                |            |                       |          | 1    |      |
| 25   | Plug                      |            |                       |          | 1    |      |
| 38a  | O-ring                    |            | Diameter: 5,3         |          | 1    |      |
|      |                           |            | Material type: FKM    |          |      |      |
|      |                           |            | Thickness: 2,4        |          |      |      |
| 38a  | O-ring                    |            | Diameter: 5,3         |          | 1    |      |
|      |                           |            | Material type: EPDM   |          |      |      |
|      |                           |            | Thickness: 2,4        |          |      |      |
| 38   | O-ring                    |            | Diameter: 16,3        |          | 1    |      |
|      |                           |            | Material type: FKM    |          |      |      |
|      |                           |            | Thickness: 2,4        |          |      |      |
| 38   | O-ring                    |            | Diameter: 16,3        |          | 2    |      |
|      |                           |            | Material type: FKM    |          |      |      |
|      |                           |            | Thickness: 2,4        |          |      |      |
| 38   | O-ring                    |            | Diameter: 16,3        |          | 1    |      |
|      |                           |            | Material type: EPDM   |          |      |      |
|      |                           |            | Thickness: 2,4        |          |      |      |
| 38   | O-ring                    |            | Diameter: 16,3        |          | 2    |      |
|      |                           |            | Material type: EPDM   |          |      |      |
|      |                           |            | Thickness: 2,4        |          |      |      |
| -    | Kit, shaft seal HQQE      |            |                       | 96511844 | 1    | pcs  |
|      | Emery cloth               |            |                       |          | 1    |      |
|      | Grinding device           |            |                       |          | 1    |      |
| 105  | Shaft seal                |            | Material type: HQQE   |          | 1    |      |
| -    | Kit, wear parts           |            |                       | 96511824 | 1    | pcs  |
| - 4a | Intermediate chamber cpl. |            |                       |          | 1    |      |
|      | Sand Lifter               |            |                       |          |      |      |
|      | Guide cup                 |            |                       |          |      |      |
|      | Bearing plate             |            |                       |          |      |      |
|      | Guide vane                |            |                       |          |      |      |
| 3    | Intermediate chamber      |            |                       |          |      |      |
| 45a  | Neck ring cpl.            |            |                       |          |      |      |
| 47   | Bearing bush              |            |                       |          |      |      |
| 65   | Retainer                  |            |                       |          |      |      |
| 26.c | Washer                    |            | Designation: DIN 125A |          | 2    |      |
|      |                           |            | Thickness: 1,6        |          |      |      |

| Pos   | Description                   | Annotation | Classification Data         | Part no. | Qty. | Unit |
|-------|-------------------------------|------------|-----------------------------|----------|------|------|
| 26.b  | Hex head screw                |            |                             |          | 2    |      |
| 45a   | Neck ring cpl.                |            |                             |          | 5    |      |
| 47    | Bearing ring                  |            |                             |          | 1    |      |
| 49c   | Wear ring                     |            |                             |          | 6    |      |
| 62    | Retaining ring                |            |                             |          | 1    |      |
| 64d   | Spacing bush                  |            |                             |          | 1    |      |
| 64c   | Spacing pipe                  |            | Length (mm): 12.7           |          | 1    |      |
| 64b   | Spacing bush                  |            | Length (mm): 5.00           |          | 1    |      |
| 64a   | Spacing pipe                  |            | Internal diameter: 17,5     |          | 1    |      |
|       |                               |            | Length (mm): 17             |          |      |      |
| 65    | Retainer                      |            |                             |          | 5    |      |
| 66    | Wedge lock washer             |            |                             |          | 1    |      |
| 67    | Lock nut                      |            | Thread: M8                  |          | 1    |      |
| -     | Motor                         |            |                             | 85904020 | 1    | pcs  |
| -     | Kit, bearing cpl.             |            |                             | 96279803 | 1    |      |
| 111   | Ball bearing                  |            | Designation: 6206.2Z.C3.SYN |          |      |      |
| 153   | Angular-contact bearing       |            |                             |          |      |      |
| 157   | O-ring                        |            | Diameter: 62                |          |      |      |
|       |                               |            | Material type: NBR          |          |      |      |
|       |                               |            | Thickness: 3                |          |      |      |
| 158   | Waved washer                  |            |                             |          |      |      |
| -     | Kit, end shield               |            |                             | 96279790 | 1    |      |
| 156a  | End shield                    |            |                             |          |      |      |
| 157   | O-ring                        |            | Diameter: 62                |          |      |      |
|       |                               |            | Material type: NBR          |          |      |      |
|       |                               |            | Thickness: 3                |          |      |      |
| 158   | Waved washer                  |            |                             |          |      |      |
| 159a  | Seal ring                     |            |                             |          |      |      |
| -     | Kit, eyebolt                  |            |                             | 96279825 | 1    |      |
| 189   | Eyebolt                       |            |                             |          |      |      |
| -     | Kit, fan                      |            |                             | 96279758 | 1    |      |
| 156   | Fan                           |            |                             |          |      |      |
| 159c  | Seal ring                     |            |                             |          |      |      |
| 159a  | Seal ring                     |            |                             |          |      |      |
| -     | Kit, fan cover                |            |                             | 96279756 | 1    |      |
| 151b  | Label                         |            |                             |          |      |      |
| 151   | Fan cover                     |            |                             |          |      |      |
| 152   | Pan head thread forming screw |            |                             |          |      |      |
| -     | Kit, flange                   |            |                             | 96279784 | 1    |      |
| 156b  | Flange                        |            |                             |          |      |      |
| 159.c | Seal ring                     |            |                             |          |      |      |
| 186   | Drain plug                    |            |                             |          |      |      |
| -     | Kit, retaining ring           |            |                             | 96279801 | 1    |      |
| 187   | Retaining ring                |            |                             |          |      |      |
| 188   | Retaining ring                |            |                             |          |      |      |
| -     | Kit, shaft seal               |            |                             | 96279764 | 1    |      |
| 159d  | Seal ring                     |            |                             |          |      |      |
| 159c  | Seal ring                     |            |                             |          |      |      |
| -     | Kit, staybolts                |            |                             | 96279793 | 1    |      |
| 181   | Pan head staybolt             |            |                             |          |      |      |
| -     | Kit, terminal board           |            |                             | 96279769 | 1    |      |
| 173a  | Base                          |            |                             |          |      |      |
| 173   | Pan head thread forming screw |            | Designation: COMBI TORX T25 |          |      |      |
| 176   | Slot cheese head screw        |            | Designation: COMBI TORX T25 |          |      |      |
|       |                               |            | Length (mm): 10             |          |      |      |
|       |                               |            | Thread: M5                  |          |      |      |
| 176   | Terminal                      |            |                             |          |      |      |
| 176   | Connecting piece              |            |                             |          |      |      |
| 176   | Wire clamp                    |            |                             |          |      |      |

| Pos   | Description                   | Annotation | Classification Data         | Part no. | Qty. | Unit |
|-------|-------------------------------|------------|-----------------------------|----------|------|------|
| 176   | Terminal board                |            |                             |          |      |      |
| 177   | Pan head screw                |            |                             |          |      |      |
| -     | Kit, terminal box             |            |                             | 96279772 | 1    |      |
| 164   | Terminal box cover w/gasket   |            |                             |          |      |      |
| 166   | Pan head thread forming screw |            |                             |          |      |      |
| -     | Motor                         |            |                             | 85901556 | 1    | pcs  |
| -     | Kit, bearing cpl.             |            |                             | 96279803 | 1    |      |
| 111   | Ball bearing                  |            | Designation: 6206.2Z.C3.SYN |          |      |      |
| 153   | Angular-contact bearing       |            |                             |          |      |      |
| 157   | O-ring                        |            | Diameter: 62                |          |      |      |
|       |                               |            | Material type: NBR          |          |      |      |
|       |                               |            | Thickness: 3                |          |      |      |
| 158   | Waved washer                  |            |                             |          |      |      |
| -     | Kit, end shield               |            |                             | 96279790 | 1    |      |
| 156a  | End shield                    |            |                             |          |      |      |
| 157   | O-ring                        |            | Diameter: 62                |          |      |      |
|       |                               |            | Material type: NBR          |          |      |      |
|       |                               |            | Thickness: 3                |          |      |      |
| 158   | Waved washer                  |            |                             |          |      |      |
| 159a  | Seal ring                     |            |                             |          |      |      |
| -     | Kit, eyebolt                  |            |                             | 96279825 | 1    |      |
| 189   | Eyebolt                       |            |                             |          |      |      |
| -     | Kit, fan                      |            |                             | 96279758 | 1    |      |
| 156   | Fan                           |            |                             |          |      |      |
| 159c  | Seal ring                     |            |                             |          |      |      |
| 159a  | Seal ring                     |            |                             |          |      |      |
| -     | Kit, fan cover                |            |                             | 96279756 | 1    |      |
| 151b  | Label                         |            |                             |          |      |      |
| 151   | Fan cover                     |            |                             |          |      |      |
| 152   | Pan head thread forming screw |            |                             |          |      |      |
| -     | Kit, flange                   |            |                             | 96279784 | 1    |      |
| 156b  | Flange                        |            |                             |          |      |      |
| 159.c | Seal ring                     |            |                             |          |      |      |
| 186   | Drain plug                    |            |                             |          |      |      |
| -     | Kit, retaining ring           |            |                             | 96279801 | 1    |      |
| 187   | Retaining ring                |            |                             |          |      |      |
| 188   | Retaining ring                |            |                             |          |      |      |
| -     | Kit, shaft seal               |            |                             | 96279764 | 1    |      |
| 159d  | Seal ring                     |            |                             |          |      |      |
| 159c  | Seal ring                     |            |                             |          |      |      |
| -     | Kit, staybolts                |            |                             | 96279793 | 1    |      |
| 181   | Pan head staybolt             |            |                             |          |      |      |
| -     | Kit, terminal board           |            |                             | 96279769 | 1    |      |
| 173a  | Base                          |            |                             |          |      |      |
| 173   | Pan head thread forming screw |            | Designation: COMBI TORX T25 |          |      |      |
| 176   | Slot cheese head screw        |            | Designation: COMBI TORX T25 |          |      |      |
|       |                               |            | Length (mm): 10             |          |      |      |
|       |                               |            | Thread: M5                  |          |      |      |
| 176   | Terminal                      |            |                             |          |      |      |
| 176   | Connecting piece              |            |                             |          |      |      |
| 176   | Wire clamp                    |            |                             |          |      |      |
| 176   | Terminal board                |            |                             |          |      |      |
| 177   | Pan head screw                |            |                             |          |      |      |
| -     | Kit, terminal box             |            |                             | 96279772 | 1    |      |
| 164   | Terminal box cover w/gasket   |            |                             |          |      |      |
| 166   | Pan head thread forming screw |            |                             |          |      |      |
| 1a    | Pump head                     |            |                             | 98914854 | 1    | pcs  |
| 1     | Flange                        |            |                             | 99104283 | 1    | pcs  |

| Pos   | Description                              | Annotation | Classification Data                                     | Part no. | Qty. | Unit |
|-------|------------------------------------------|------------|---------------------------------------------------------|----------|------|------|
| 2     | Pump cover                               |            |                                                         | 98481138 | 1    | pcs  |
| + 3   | Bulk, Top intermediate chamber (3 pcs)   |            |                                                         | 98371113 | 1    | pcs  |
| + 3   | Top intermediate chamber                 |            |                                                         | 98734577 | 1    | pcs  |
| + 4a  | Bulk, Intermediate chamber cpl. (10 pcs) |            |                                                         | 96538853 | 1    | pcs  |
| + 4a  | Intermediate chamber cpl.                |            |                                                         | 98371117 | 1    | pcs  |
| - 4   | Bulk, Intermediate chamber cpl. (10 pcs) |            |                                                         | 96538840 | 3    | pcs  |
| 3     | Intermediate chamber                     |            |                                                         | 98371143 | 1    |      |
| 65    | Retainer                                 |            |                                                         | 96547341 | 1    |      |
| + 4   | Intermediate chamber cpl.                |            |                                                         | 98371115 | 3    | pcs  |
| 6     | Base                                     |            |                                                         | 98482550 | 1    | pcs  |
| 10    | Bulk, Shaft pin (10 pcs)                 |            | Diameter: 5<br>Length (mm): 26                          | 96536473 | 1    | pcs  |
| + 18  | Bulk, Air vent screw (5 pcs)             |            |                                                         | 96547461 | 1    | pcs  |
| + 18  | Air vent screw                           |            |                                                         | 95061351 | 1    | pcs  |
| 25    | Bulk, Plug (10 pcs)                      |            |                                                         | 96536013 | 1    | pcs  |
| 26a   | Strap cpl.                               |            |                                                         | 98967460 | 2    | pcs  |
| 26.c  | Bulk, Washer (4 pcs)                     |            | Designation: DIN 125A<br>Thickness: 1,6                 | 99262704 | 2    | pcs  |
| 26.c  | Washer                                   |            | Designation: DIN 125A<br>Thickness: 1,6                 | 96586880 | 2    | pcs  |
| 26    | Staybolt                                 |            |                                                         | 98982878 | 4    | pcs  |
| 37a   | Bulk, O-ring (20 pcs)                    |            |                                                         | 96538857 | 1    | pcs  |
| 38a   | Bulk, O-ring (10 pcs)                    |            | Diameter: 5,3<br>Material type: EPDM<br>Thickness: 2,4  | 99198791 | 1    | pcs  |
| 38    | Bulk, O-ring (10 pcs)                    |            | Diameter: 16,3<br>Material type: EPDM<br>Thickness: 2,4 | 99198815 | 2    | pcs  |
| 38    | Bulk, O-ring (50 pcs)                    |            | Diameter: 16,3<br>Material type: EPDM<br>Thickness: 2,4 | 99412727 | 2    | pcs  |
| 44b   | Inlet part                               |            |                                                         | 98814593 | 1    | pcs  |
| + 44a | Inlet part cpl.                          |            |                                                         | 98818922 | 1    | pcs  |
| 47    | Bulk, Bearing ring (10 pcs)              |            |                                                         | 96538795 | 1    | pcs  |
| - 49  | Bulk, Impeller cpl. (5 pcs)              |            |                                                         | 98394310 | 5    | pcs  |
| 49c   | Bulk, Wear ring (10 pcs)                 |            |                                                         | 96547340 | 1    |      |
| + 49  | Impeller cpl.                            |            |                                                         | 98394459 | 5    | pcs  |
| + 51  | Shaft, spline, cpl.                      |            |                                                         | 98368632 | 1    | pcs  |
| 55    | Outer sleeve                             |            |                                                         | 98812637 | 1    | pcs  |
| 56    | Base plate                               |            |                                                         | 98481136 | 1    | pcs  |
| 60    | Bulk, Spring (20 pcs)                    |            |                                                         | 96538963 | 4    | pcs  |
| 64d   | Bulk, Spacing bush (20 pcs)              |            |                                                         | 96538947 | 1    | pcs  |
| 64c   | Bulk, Spacing pipe (5 pcs)               |            | Length (mm): 12.7                                       | 97980241 | 1    | pcs  |
| 64a   | Bulk, Spacing pipe (10 pcs)              |            | Internal diameter: 17,5<br>Length (mm): 17              | 98417487 | 1    | pcs  |
| 64    | Bulk, Spacing pipe (20 pcs)              |            | Length (mm): 43.6                                       | 96535107 | 3    | pcs  |
| 66    | Bulk, Wedge lock washer (10 pcs)         |            |                                                         | 96536157 | 1    | pcs  |
| 67    | Bulk, Lock nut (10 pcs)                  |            | Thread: M8                                              | 98277008 | 1    | pcs  |
| 69    | Bulk, Spacing bush (20 pcs)              |            |                                                         | 96538949 | 1    | pcs  |
| 76a   | Bulk, Rivet (100 pcs)                    |            |                                                         | 96620489 | 1    | pcs  |
| 105   | Bulk, Shaft seal (11 pcs)                |            | Material type: HQQE                                     | 96538914 | 1    | pcs  |
| 440b  | Bulk, Lock ring (24 pcs)                 |            |                                                         | 96536453 | 2    | pcs  |