

**Date:** 16/02/2019

Qty. | Description

1 CRN 10-3 A-FGJ-A-E-HQQE



Product No.: 96501058

Vertical, multistage centrifugal pump with inlet and outlet ports on same the level (inline). Pump materials in contact with the liquid are in high-grade stainless steel. A cartridge shaft seal ensures high reliability, safe handling, and easy access and service. Power transmission is via a rigid split coupling. Pipe connection is via combined DIN-ANSI-JIS flanges.

The pump is fitted with a 3-phase, fan-cooled asynchronous motor.

#### Further product details

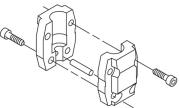
Steel, cast iron and aluminium components have an epoxy-based coating made in a cathodic electro-deposition (CED) process. CED is a high-quality dip-painting process where an electrical field around the products ensures deposition of paint particles as a thin, well-controlled layer on the surface. An integral part of the process is a pretreatment. The entire process consists of these elements:

- 1) Alkaline-based cleaning.
- 2) Zinc phosphating.
- 3) Cathodic electro-deposition.
- 4) Curing to a dry film thickness 18-22 my m.

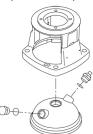
The colour code for the finished product is NCS 9000/RAL 9005.

### **Pump**

A standard split coupling connects the pump and motor shaft. It is enclosed in the pump head/motor stool by means of two coupling guards.



The pump head and flange for motor mounting is made in one piece (cast iron). The pump head cover is a separate component (stainless steel). The pump head has a combined 1/2" priming plug and vent screw.



The pump is fitted with a balanced O-ring seal unit with a rigid torque-transmission system. This seal type is assembled in a cartridge unit which makes replacement safe and easy. Due to the balancing, this seal type is suitable for high-pressure applications. The cartridge construction also protects the pump shaft from possible wear from a dynamic O-ring between pump shaft and shaft seal.

Primary seal:

• Rotating seal ring material: silicon carbide (SiC)



**Date:** 16/02/2019

#### Qty. | Description

Stationary seat material: silicon carbide (SiC)

This material pairing is used where higher corrosion resistance is required. The high hardness of this material pairing offers good resistance against abrasive particles.

Secondary seal material: EPDM (ethylene-propylene rubber)

EPDM has excellent resistance to hot water. EPDM is not suitable for mineral oils.



The shaft seal is screwed into the pump head.

The chambers and impellers are made of stainless-steel sheet. The chambers are provided with a PTFE neck ring offering improved sealing and high efficiency. The impellers have smooth surfaces, and the shape of the blades ensure a high efficiency.

The pump has a stainless steel base mounted on a separate base plate. This base and base plate are kept in position by the tension of the staybolts which hold the pump together. The outlet side of the base has a combined drain plug and bypass valve. The pump is secured to the foundation by four bolts through the base plate. The flanges and base are cast in one piece and prepared for connection by means of DIN, ANSI or JIS.

#### Motor

The motor is a totally enclosed, fan-cooled motor with principal dimensions to IEC and DIN standards. The motor is flange-mounted with tapped-hole flange (FT).

Motor-mounting designation in accordance with IEC 60034-7: IM B 14 (Code I) / IM 3601 (Code II).

Electrical tolerances comply with IEC 60034.

The motor efficiency is classified as IE3 in accordance with IEC 60034-30-1.

The motor does not incorporate motor protection and must be connected to a motor-protective circuit breaker which can be manually reset. The motor-protective circuit breaker must be set according to the rated current of the motor (I1/1).

#### **Technical data**

Controls:

Frequency converter: NONE

Liquid:

Pumped liquid: Water
Liquid temperature range: -20 .. 120 °C
Liquid temperature during operation: 20 °C
Density: 998.2 kg/m³

Technical:

Pump speed on which pump data are based: 2853 rpm

Rated flow: 10 m³/h
Rated head: 23.1 m
Pump orientation: Vertical
Shaft seal arrangement: Single
Code for shaft seal: HQQE
Approvals on nameplate: CE, EAC,ACS

Materials:

Curve tolerance:

Base: Stainless steel

EN 1.4408 AISI 316

ISO9906:2012 3B



**Date:** 16/02/2019

Qty. | Description

Impeller: Stainless steel

EN 1.4401 AISI 316

Bearing: SIC

Installation:

Maximum ambient temperature: 60 °C Maximum operating pressure: 25 bar

Max pressure at stated temp: 25 bar / 120 °C

25 bar / -20 °C

Type of connection: DIN / ANSI / JIS

Size of inlet connection: DN 40

1 1/2 inch

Size of outlet connection: DN 40

1 1/2 inch

Pressure rating for pipe connection: PN 25 Flange rating inlet: 300 lb Flange size for motor: FT100

**Electrical data:** 

Motor standard: IEC
Motor type: 80C
IE Efficiency class: IE3
Rated power - P2: 1.1 kW
Power (P2) required by pump: 1.1 kW
Mains frequency: 50 Hz

Rated voltage: 3 x 220-240D/380-415Y V

Rated current: 4.35/2.50 A Starting current: 450-500 % Cos phi - power factor: 0.83-0.76 Rated speed: 2840-2870 rpm Efficiency: IE3 82,7% Motor efficiency at full load: 82.7 % Motor efficiency at 3/4 load: 84.6 % Motor efficiency at 1/2 load: 85.4 %

Number of poles: 2

Enclosure class (IEC 34-5): 55 Dust/Jetting

Insulation class (IEC 85): F

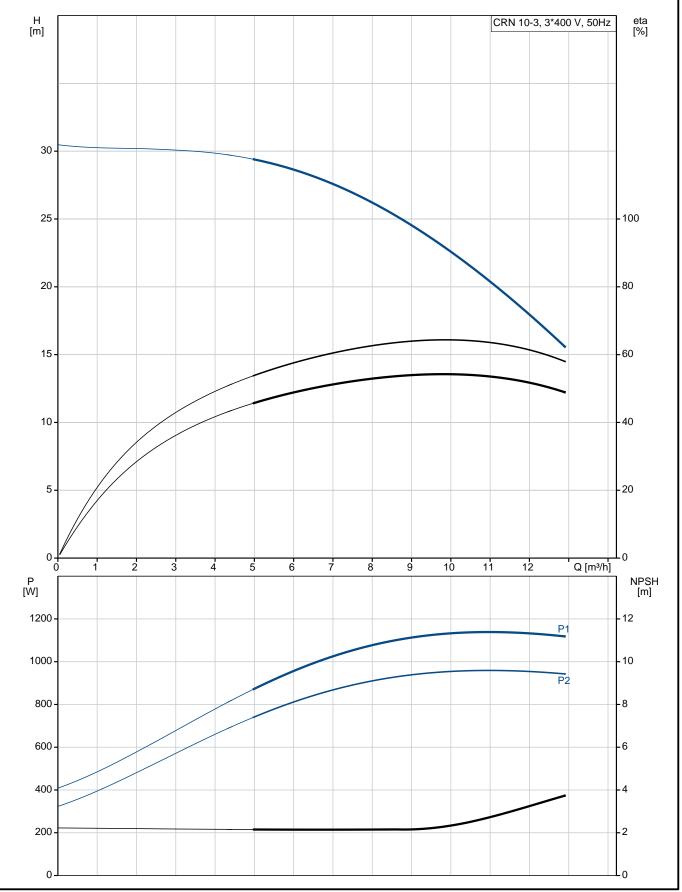
Others:

Minimum efficiency index, MEI ≥: 0.70
Net weight: 38 kg
Gross weight: 41 kg
Shipping volume: 0.094 m³



**Date:** 16/02/2019

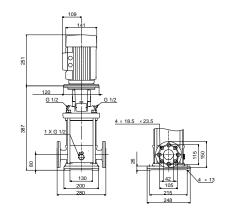
## 96501058 CRN 10-3 A-FGJ-A-E-HQQE 50 Hz

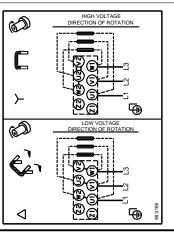




Description	Value
General information:	
Product name:	CRN 10-3 A-FGJ-A-E-HQQE
Product No:	96501058
EAN number:	5700396214511
Technical:	0700000214011
Pump speed on which pump data are	
based:	2853 rpm
Rated flow:	10 m³/h
Rated head:	23.1 m 30.3 m
Head max:	
Stages:	3
Impellers:	3
Number of reduced-diameter impellers:	0
Low NPSH:	N
Pump orientation:	Vertical
Shaft seal arrangement:	Single
Code for shaft seal:	HQQE
Approvals on nameplate:	CE, EAC,ACS
Curve tolerance:	ISO9906:2012 3B
Pump version:	A
Model:	A
Materials:	
Base:	Stainless steel
	EN 1.4408
	AISI 316
Impeller:	Stainless steel
	EN 1.4401
	AISI 316
Material code:	A
Code for rubber:	E
Bearing:	SIC
Installation:	
Maximum ambient temperature:	60 °C
Maximum operating pressure:	25 bar
Max pressure at stated temp:	25 bar / 120 °C
	25 bar / -20 °C
Type of connection:	DIN / ANSI / JIS
Size of inlet connection:	DN 40
	1 1/2 inch
Size of outlet connection:	DN 40
	1 1/2 inch
Pressure rating for pipe connection:	PN 25
Flange rating inlet:	300 lb
Flange size for motor:	FT100
Connect code:	FGJ
Liquid:	
Pumped liquid:	Water
Liquid temperature range:	-20 120 °C
Liquid temperature during operation:	20 °C
Density:	998.2 kg/m³
Electrical data:	
Motor standard:	IEC
Motor type:	80C
IE Efficiency class:	IE3
Rated power - P2:	1.1 kW
Power (P2) required by pump:	1.1 kW
Mains frequency:	50 Hz

atc.	10/02/2013	
H [m]	CRN 10-3, 3*400 V, 50Hz	eta [%]
30 -		
25 -		- 100
20 -		- 80
20 -		- 60
15 -		- 60
10 -		<del>-</del> 40
5 -		- 20
0-	2 4 6 8 10 Q [m³/h]	-0
P [W]	2 4 6 8 10 Q [m³/h]	NPSH [m]
1000 -	P1	<b>-</b> 10
800 -	P <sub>2</sub>	-8
600 -		-6
400 -		<b>-</b> 4
200 -		-2
0 -		-0





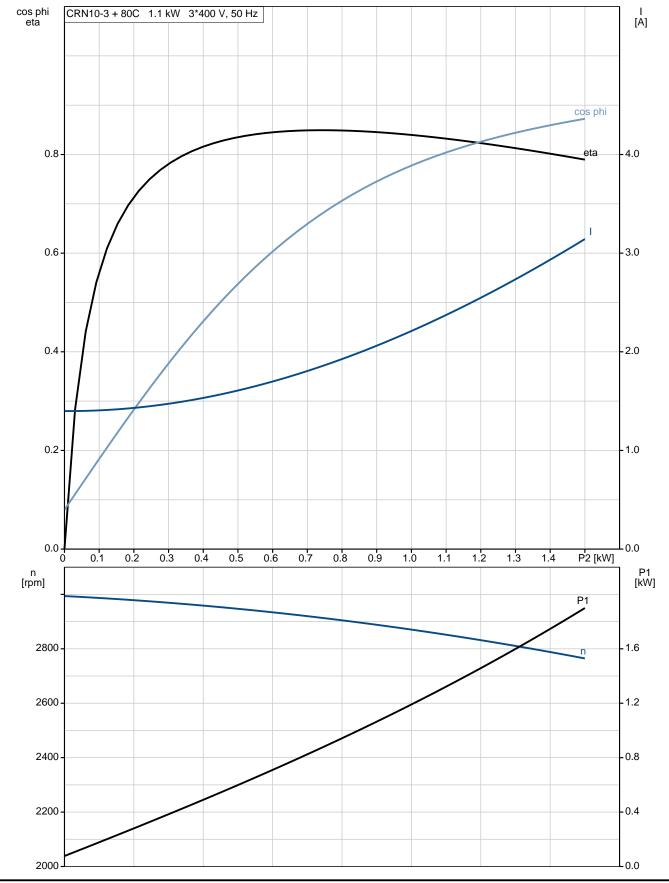


Description	Value
Rated voltage:	3 x 220-240D/380-415Y V
Rated current:	4.35/2.50 A
Starting current:	450-500 %
Cos phi - power factor:	0.83-0.76
Rated speed:	2840-2870 rpm
Efficiency:	IE3 82,7%
Motor efficiency at full load:	82.7 %
Motor efficiency at 3/4 load:	84.6 %
Motor efficiency at 1/2 load:	85.4 %
Number of poles:	2
Enclosure class (IEC 34-5):	55 Dust/Jetting
Insulation class (IEC 85):	F
Motor protec:	NONE
Motor No:	85U05105
Controls:	
Frequency converter:	NONE
Others:	
Minimum efficiency index, MEI ≥:	0.70
Net weight:	38 kg
Gross weight:	41 kg
Shipping volume:	0.094 m³



**Date:** 16/02/2019

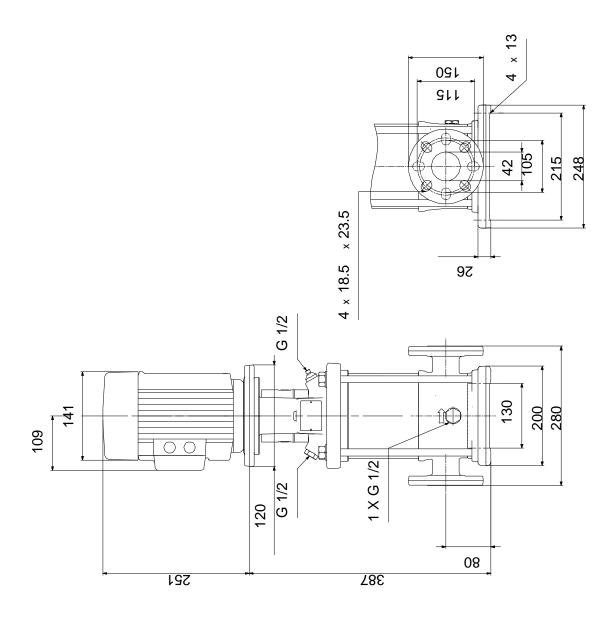
### 96501058 CRN 10-3 A-FGJ-A-E-HQQE 50 Hz





Date: 16/02/2019

## 96501058 CRN 10-3 A-FGJ-A-E-HQQE 50 Hz



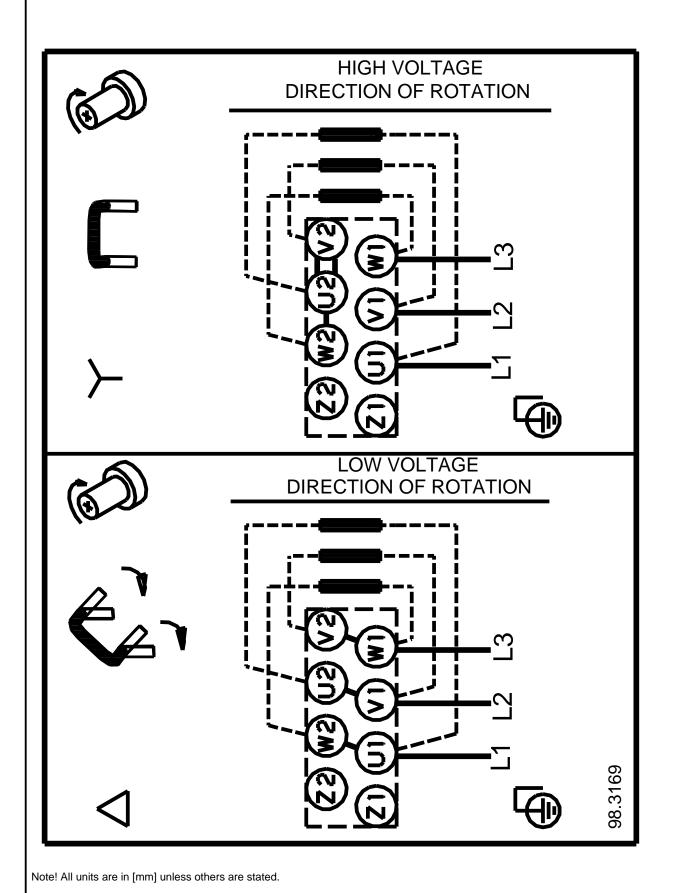
Note! All units are in [mm] unless others are stated. Disclaimer: This simplified dimensional drawing does not show all details.



Date:

16/02/2019

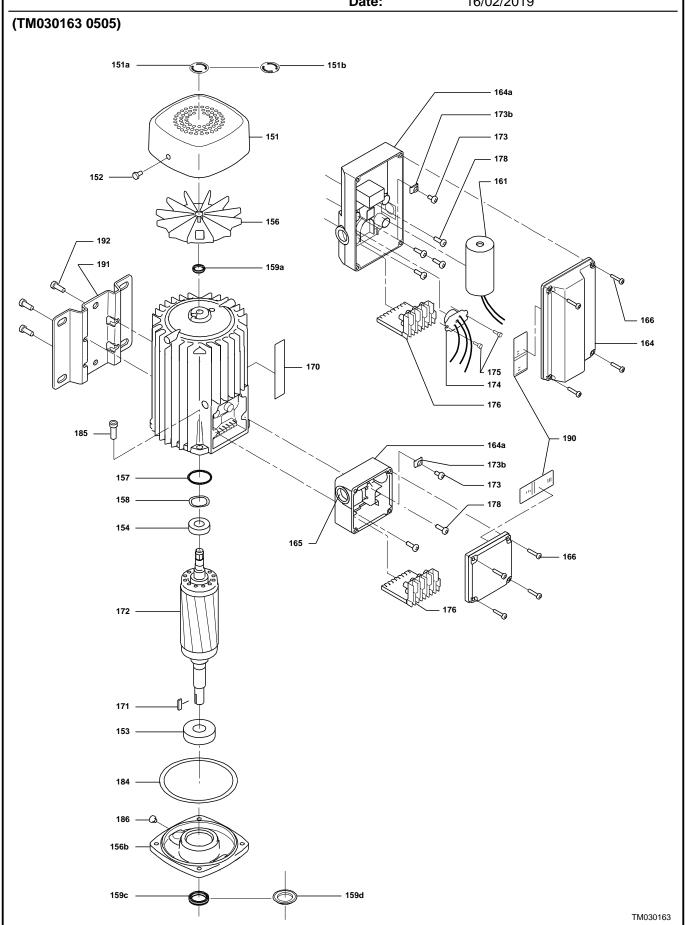
### 96501058 CRN 10-3 A-FGJ-A-E-HQQE 50 Hz





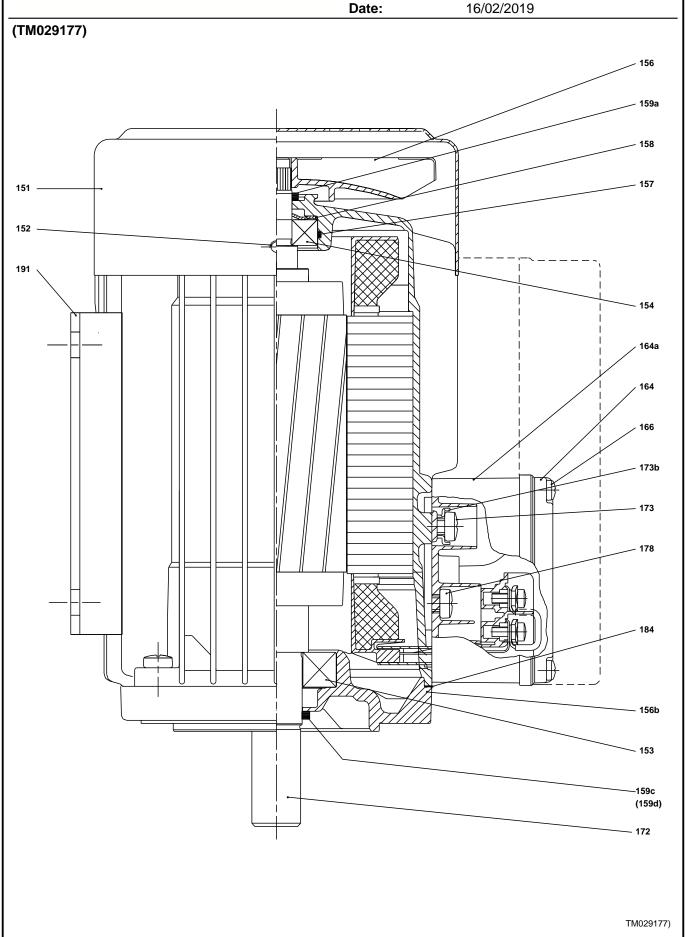
Date: 16/02/2019 (tm069460 for MECR 10 standard) 62 -28a --65 45 25 26c 26b





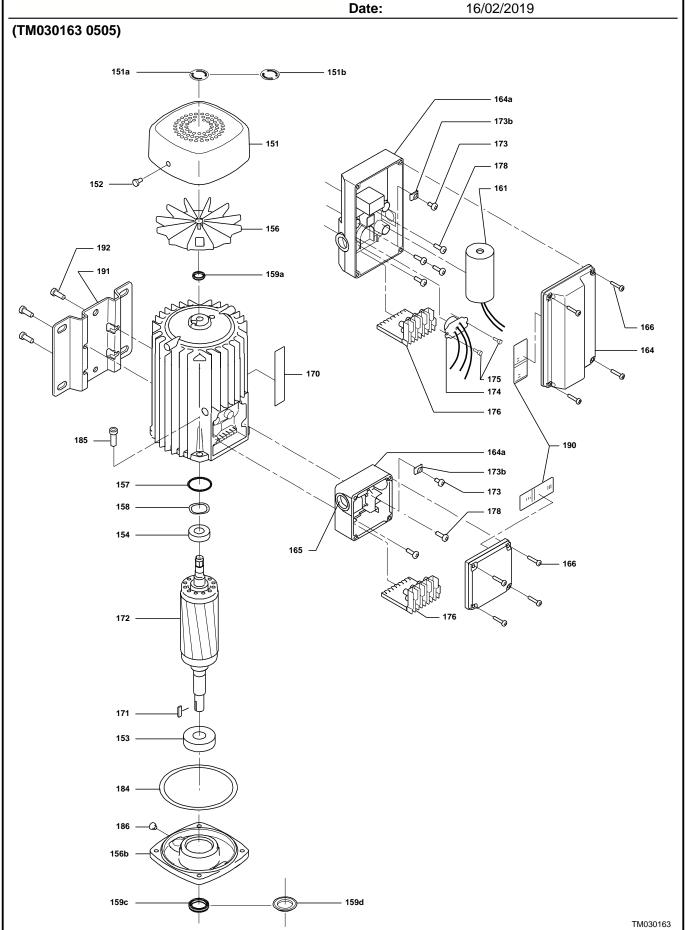


Date:



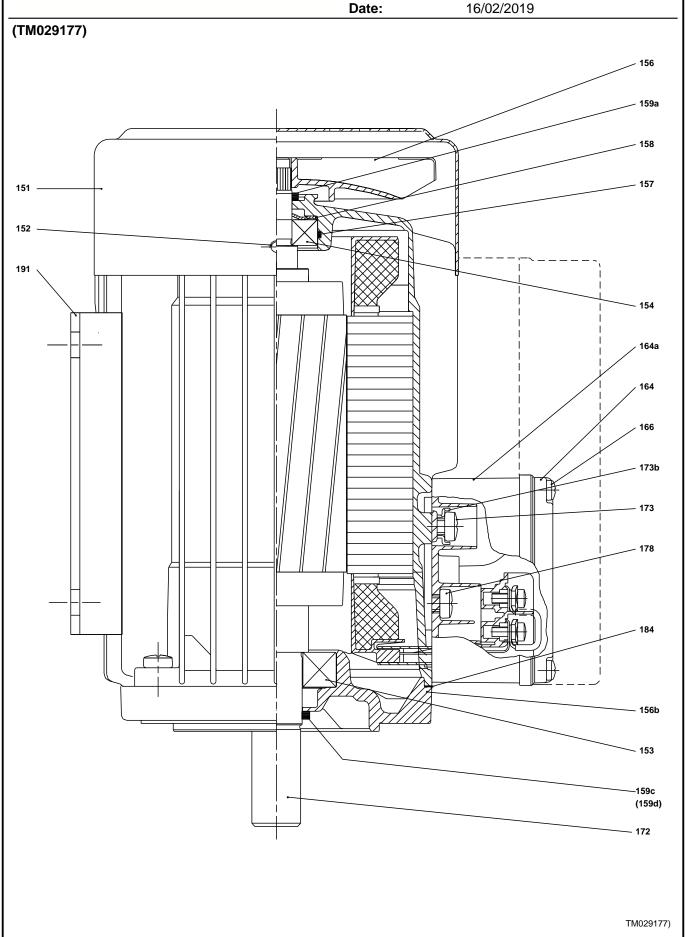


Date:





Date:





**Date:** 16/02/2019

# Spare parts CRN 10-3, Product No. 96501058 Valid from 1.1.2011 (1152)

Pos	Description Kit, chamber stack	Annotation	Classification Data	<b>Part no.</b> 96491722	Qty 1	
- 80	Chamber stack			90491722		pcs 1
. 3						1
. 3	Top intermediate chamber Guide vane					
_	Cover plate					
3	Top intermediate chamber					
4a	Intermediate chamber cpl.					
	Sand Lifter					
	Guide cup					
	Bearing plate					
	Guide vane					
3	Intermediate chamber					
45	Neck ring cpl.					
47	Bearing bush					
65	Retainer					
4	Intermediate chamber cpl.					
3	Intermediate chamber					
45	Neck ring cpl.					
65	Retainer					
26a	Strap cpl.					
26.c	Washer		Designation: DIN 125A			
			Thickness: 1,6			
26.b	Hex head screw					
44b	Inlet part					
44a	Inlet part cpl.					
	Inlet part					
45	Neck ring cpl.					
65	Retainer					
47	Bearing ring					
49	Impeller cpl.					
- 51	Shaft, spline, cpl.					
62	Retaining ring					
64c	Spacing pipe		Length (mm): 12.7			
64a	Spacing bush		Length (mm): 9.00			
64.d	Spacer					
64	Spacing pipe		Length (mm): 29.05			
66	Wedge lock washer		2011gui (11111). 20100			
67	Lock nut		Thread: M8			
69	Spacing bush		Length (mm): 18.00			
	Kit, coupling		Lengar (mm). 10.00	96511317	1	pcs
	Adjusting fork			90311317		1
9	Hex socket head cap screw		Designation: DIN 912			4
9	Hex socket head cap screw		Length (mm): 20			4
			Thread: M6			
100	Coupling half		THICAU. IVIO			2
10a	Coupling half		Diameter 5			2
10	Shaft pin		Diameter: 5			1
	Kt		Length (mm): 26	00500041		
	Kit, coupling guard			96509611	1	pcs
7.a	Combi Slot Torx screw					4
7	Coupling guard					2
	Kit, gaskets			96509609	1	pcs
	Gasket					2
24	O-ring					2



Pos	Description	Annotation Classification Data	Part no.		. Ur
37	O-ring	D'			2
38a	O-ring	Diameter: 5,3			1
		Material type: EPDM			
		Thickness: 2,4			
38	O-ring	Diameter: 16,3			1
		Material type: EPDM			
		Thickness: 2,4			
38	O-ring	Diameter: 16,3			2
	- ····9	Material type: EPDM			
		Thickness: 2,4			
60	Corina	1111CK11655. 2,4			1
60	Spring				4
415	Gasket				2
441b	Gasket	Internal diameter: 49			2
		Outer diameter: 92			
		Thickness: 2			
	Kit, plug		96511312	1	рс
18	Air vent screw				1
	Spindle				
	Plug				
25a	Drain plug				1
25	Plug	B' /			1
38a	O-ring	Diameter: 5,3			1
		Material type: FKM			
		Thickness: 2,4			
38a	O-ring	Diameter: 5,3			1
		Material type: EPDM			
		Thickness: 2,4			
38	O-ring	Diameter: 16,3			1
-	5g	Material type: FKM			•
		Thickness: 2,4			
20	O vin v				2
38	O-ring	Diameter: 16,3			2
		Material type: FKM			
		Thickness: 2,4			
38	O-ring	Diameter: 16,3			1
		Material type: EPDM			
		Thickness: 2,4			
38	O-ring	Diameter: 16,3			2
	<del>-</del>	Material type: EPDM			
		Thickness: 2,4			
	Kit, shaft seal HQQE	11110M1000. 2,7	96511844	1	рс
			50511044		
	Emery cloth				1
405	Grinding device	M			1
105	Shaft seal	Material type: HQQE			1
	Kit, wear parts		96511889	1	pc
4a	Intermediate chamber cpl.				1
	Sand Lifter				
	Guide cup				
	Bearing plate				
	Guide vane				
3	Intermediate chamber				
45					
	Neck ring cpl.				
47	Bearing bush				
65	Retainer				
26.c	Washer	Designation: DIN 125A			2
		Thickness: 1,6			
	Hex head screw				2
26.b					
	Neck ring cpl.				1
26.b 45 47	Neck ring cpl. Bearing ring				7 1



<b>Pos</b> 64c	Description Spacing pipe	Annotation Classification Data Part no. Qty Length (mm): 12.7	<b>/. Ur</b> 1
64a	Spacing bush	Length (mm): 9.00	1
64.d	Spacer		1
65	Retainer		7
66	Wedge lock washer		1
67	Lock nut	Thread: M8	1
	Motor	91333027 1	рс
	Kit, Ball bearing	96279730	1
111	Ball bearing	Designation: 6204.2Z.C3.SYN	
111	Ball bearing		
157	O-ring	Diameter: 32	
		Material type: NBR	
		Thickness: 2	
158	Waved washer		
	Kit, fan	96279721	1
156	Fan		
159a	Seal ring		
	Kit, fan cover	96279720	1
151	Fan cover		
152	Pan head thread forming screw		
	Kit, flange	96279854	1
156b	Flange	33213004	•
159c	Seal ring		
184	Gasket	Internal diameter: 114,80	
.04	Gadici	Outer diameter: 121,20	
105	Dan haad aavau	Thickness: 0,25	
185	Pan head screw		
186	Drain plug	00070700	,
	Kit, shaft seal	96279722	1
159c	Seal ring		
159a	Seal ring		
	Kit, terminal box	96279724	1
152	Pan head thread forming screw		
164a	Terminal box w/gasket		
164	Terminal box cover w/gasket		
173a	Washer	Designation: SQUARE	
		Internal diameter: 5,5	
		Outer diameter: 10X10	
		Thickness: 1,5	
173a	Base		
173	Pan head thread forming screw	Designation: COMBI TORX T25	
173	Pan head screw	Designation: DIN 7985	
175	Pan head screw	Designation: DIN 7985	
176	Terminal cpl.	•	
	Motor	85901513 1	рс
	Kit, Ball bearing	96279730	
111	Ball bearing	Designation: 6204.2Z.C3.SYN	-
111	Ball bearing	2 33.g 323 112133.3 111	
157	O-ring	Diameter: 32	
.0,	O linig	Material type: NBR	
		Thickness: 2	
158	Waved washer	HIIUNIESS. Z	
100		00070701	1
450	Kit, fan	96279721	7
156	Fan		
159a	Seal ring		
	Kit, fan cover	96279720	1
151	Fan cover		
152	Pan head thread forming screw		



P	os	Description	Annotation	Classification Data			Uni
•		Kit, flange			9627985	4 1	i
	56b	Flange					
15	59c	Seal ring					
18	84	Gasket		Internal diameter: 114,80			
				Outer diameter: 121,20			
				Thickness: 0,25			
18	85	Pan head screw					
18	86	Drain plug					
-		Kit, shaft seal			9627972	2 1	I
15	59c	Seal ring					
15	59a	Seal ring					
		Kit, terminal box			9627972	4 1	l
15	52	Pan head thread forming screw					
	64a	Terminal box w/gasket					
	64	Terminal box cover w/gasket					
	73a	Washer		Designation: SQUARE			
	<i>i</i> Ja	Wasilei		Internal diameter: 5,5			
				Outer diameter: 10X10			
	70			Thickness: 1,5			
	73a	Base					
	73	Pan head thread forming screw		Designation: COMBI TOR	RX T25		
	73	Pan head screw		Designation: DIN 7985			
	75	Pan head screw		Designation: DIN 7985			
17	76	Terminal cpl.					
18	a	Pump head			98824713 1		pcs
2		Pump cover			98481138 1		pcs
+ 3		Top intermediate chamber			98371084 1		pcs
+ 4a	а	Intermediate chamber cpl.			98371088 1		pcs
- 4		Intermediate chamber cpl.			98371086 1		pcs
3		Intermediate chamber			9837106	4 1	
6		Base			98892305 1		pcs
7.		Bulk, Combi Slot Torx screw (1000 pcs)			96886324 4		pcs
10		Bulk, Shaft pin (10 pcs)		Diameter: 5	96536473 1		pcs
- 10	0	Baix, Griait piii (10 pcs)		Length (mm): 26	30330473		pos
+ 18	0	Pulle Air vant caraw (5 pag)		Length (IIIII). 20	96547461 1		200
		Bulk, Air vent screw (5 pcs)					pcs
+ 18		Air vent screw			95061351 1		pcs
25		Bulk, Plug (10 pcs)			96536013 1		pcs
	6a	Strap cpl.			98980041 2		pcs
26	6.c	Bulk, Washer (4 pcs)		Designation: DIN 125A	99262704 2	:	pcs
				Thickness: 1,6			
26	6.c	Washer		Designation: DIN 125A	96586880 2		pcs
				Thickness: 1,6			
26	6	Staybolt			98982874 4		pcs
37	7.a	Bulk, O-ring (20 pcs)			96538857 1		pcs
38	8a	Bulk, O-ring (10 pcs)		Diameter: 5,3	99198791 1		pcs
				Material type: EPDM			-
				Thickness: 2,4			
38	8	Bulk, O-ring (10 pcs)		Diameter: 16,3	99198815 2		pcs
		, - 0 ( - 1/		Material type: EPDM			,
				Thickness: 2,4			
38	8	Bulk, O-ring (50 pcs)		Diameter: 16,3	99412727 2		pcs
30		Sam, Sing (00 pool		Material type: EPDM	55-12121 Z		Pos
				Thickness: 2,4			
	<b>1</b> k	Inlet port		1111UKI1655. 2,4	00014500		
	4b	Inlet part			98814593 1		pcs
	4a	Inlet part cpl.			98890953 1		pcs
47		Bulk, Bearing ring (10 pcs)			96538795 1		pcs
49		Impeller cpl.			98459841 3		pcs
· 5′	1	Shaft, spline, cpl.			98368626 1		pcs



Pos	Description	Annotation	Classification Data	Part no.	Qty.	Unit
62	Retaining ring			965880	)22 1	
55	Outer sleeve			98812632	1	pcs
56	Base plate			98824711	1	pcs
60	Bulk, Spring (20 pcs)			96538963	4	pcs
64c	Bulk, Spacing pipe (5 pcs)		Length (mm): 12.7	97980241	1	pcs
64a	Bulk, Spacing bush (20 pcs)		Length (mm): 9.00	96538950	1	pcs
64.d	Bulk, Spacer (20 pcs)			97516851	1	pcs
64	Bulk, Spacing pipe (20 pcs)		Length (mm): 29.05	96535101	1	pcs
66	Bulk, Wedge lock washer (10 pcs)			96536157	1	pcs
67	Bulk, Lock nut (10 pcs)		Thread: M8	98277008	1	pcs
69	Bulk, Spacing bush (20 pcs)		Length (mm): 18.00	96538948	1	pcs
76a	Bulk, Rivet (100 pcs)			96620489	1	pcs
105	Bulk, Shaft seal (11 pcs)		Material type: HQQE	96538914	1	pcs
203	Helical compression spring			96547671	2	pcs