
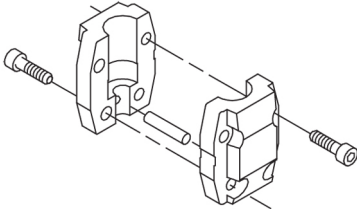
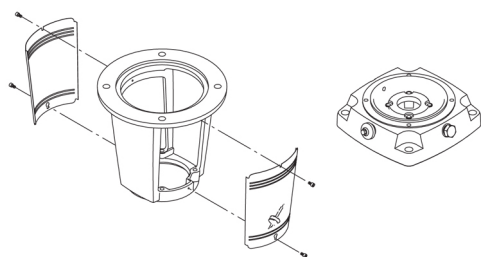


Qty.	Description
1	<p data-bbox="199 340 497 367">CR 45-1-1 A-F-A-E-HQQE</p> <div data-bbox="363 405 456 848">  </div> <p data-bbox="592 848 1077 871">Note! Product picture may differ from actual product</p> <p data-bbox="199 880 467 904">Product No.: 96122746</p> <p data-bbox="199 938 1455 1039">Vertical, multistage centrifugal pump with inlet and outlet ports on same the level (inline). The pump head and base are in cast iron – all other wetted parts are in stainless steel. A cartridge shaft seal ensures high reliability, safe handling, and easy access and service. Power transmission is via a rigid split coupling. Pipe connection is via DIN flanges.</p> <p data-bbox="199 1081 936 1108">The pump is fitted with a 3-phase, fan-cooled asynchronous motor.</p> <p data-bbox="199 1142 520 1171">Further product details</p> <p data-bbox="199 1176 1430 1276">Steel, cast iron and aluminium components have an epoxy-based coating made in a cathodic electro-deposition (CED) process. CED is a high-quality dip-painting process where an electrical field around the products ensures deposition of paint particles as a thin, well-controlled layer on the surface. An integral part of the process is a pretreatment. The entire process consists of these elements:</p> <ol data-bbox="199 1290 695 1406" style="list-style-type: none"> 1) Alkaline-based cleaning. 2) Zinc phosphating. 3) Cathodic electro-deposition. 4) Curing to a dry film thickness 18-22 my m. <p data-bbox="199 1408 909 1435">The colour code for the finished product is NCS 9000/RAL 9005.</p> <p data-bbox="199 1469 284 1498">Pump</p> <p data-bbox="199 1503 1388 1554">A standard split coupling connects the pump and motor shaft. It is enclosed in the pump head/motor stool by means of two coupling guards.</p> <div data-bbox="204 1563 561 1771">  </div> <p data-bbox="199 1803 1437 1852">The motor stool connects the pump head and motor. The pump head has a combined 1/2" priming plug and vent screw.</p>



The pump is fitted with a balanced O-ring seal unit with a rigid torque-transmission system. This seal type is assembled in a cartridge unit which makes replacement safe and easy. Due to the balancing, this seal type is suitable for high-pressure applications. The cartridge construction also protects the pump shaft from possible wear from a dynamic O-ring between pump shaft and shaft seal.

Primary seal:

- Rotating seal ring material: silicon carbide (SiC)
- Stationary seat material: silicon carbide (SiC)

This material pairing is used where higher corrosion resistance is required. The high hardness of this material pairing offers good resistance against abrasive particles.

Secondary seal material: EPDM (ethylene-propylene rubber)

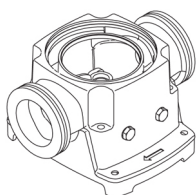
EPDM has excellent resistance to hot water. EPDM is not suitable for mineral oils.



The shaft seal is retained in the pump head by a cover and screws. It can be replaced without removing the motor.

The chambers and impellers are made of stainless-steel sheet. The chambers are provided with a PTFE neck ring offering improved sealing and high efficiency. The impellers have smooth surfaces, and the shape of the blades ensure a high efficiency.

The base is made of cast iron. Both the inlet and the outlet side of the base have two pressure gauge tapplings. The pump is secured to the foundation by four bolts through the base plate. The flanges are fastened to the base by means of locking rings.



Motor

The motor is a totally enclosed, fan-cooled motor with principal dimensions to IEC and DIN standards. The motor is flange-mounted with tapped-hole flange (FT).

Motor-mounting designation in accordance with IEC 60034-7: IM B 14 (Code I) / IM 3601 (Code II).

Electrical tolerances comply with IEC 60034.

The motor efficiency is classified as IE3 in accordance with IEC 60034-30-1.

The motor has thermistors (PTC sensors) in the windings in accordance with DIN 44081/DIN 44082. The protection reacts to both slow- and quick-rising temperatures, e.g. constant overload and stalled conditions.

Thermal switches must be connected to an external control circuit in a way which ensures that the automatic reset cannot cause accidents. The motors must be connected to a motor-protective circuit breaker according to local regulations.

The motor can be connected to a variable speed drive for adjustment of pump performance to any duty point. Grundfos CUE offers a range of variable speed drives. Please find more information in Grundfos Product Center.

Qty.	Description
	Technical data Controls: Frequency converter: NONE Liquid: Pumped liquid: Water Liquid temperature range: -30 .. 120 °C Liquid temperature during operation: 20 °C Density: 998.2 kg/m³ Technical: Pump speed on which pump data are based: 2902 rpm Rated flow: 45 m³/h Rated head: 15 m Pump orientation: Vertical Shaft seal arrangement: Single Code for shaft seal: HQQE Approvals on nameplate: CE, EAC, ACS Curve tolerance: ISO9906:2012 3B Materials: Base: Cast iron EN 1563 EN-GJS-500-7 ASTM A536 80-55-06 Impeller: Stainless steel EN 1.4301 AISI 304 Bearing: SIC Support bearing: Graflon Installation: Maximum ambient temperature: 60 °C Maximum operating pressure: 16 bar Max pressure at stated temp: 16 bar / 120 °C 16 bar / -30 °C Type of connection: DIN Size of inlet connection: DN 80 Size of outlet connection: DN 80 Pressure rating for pipe connection: PN 40 Flange size for motor: FT130 Electrical data: Motor standard: IEC Motor type: 100LC IE Efficiency class: IE3 Rated power - P2: 3 kW Power (P2) required by pump: 3 kW Mains frequency: 50 Hz Rated voltage: 3 x 220-240D/380-415Y V Rated current: 11.0/6.30 A Starting current: 840-920 % Cos phi - power factor: 0.87-0.82 Rated speed: 2900-2920 rpm Efficiency: IE3 87,1% Motor efficiency at full load: 87.1 % Motor efficiency at 3/4 load: 88.0 % Motor efficiency at 1/2 load: 87.7 % Number of poles: 2



Company name:

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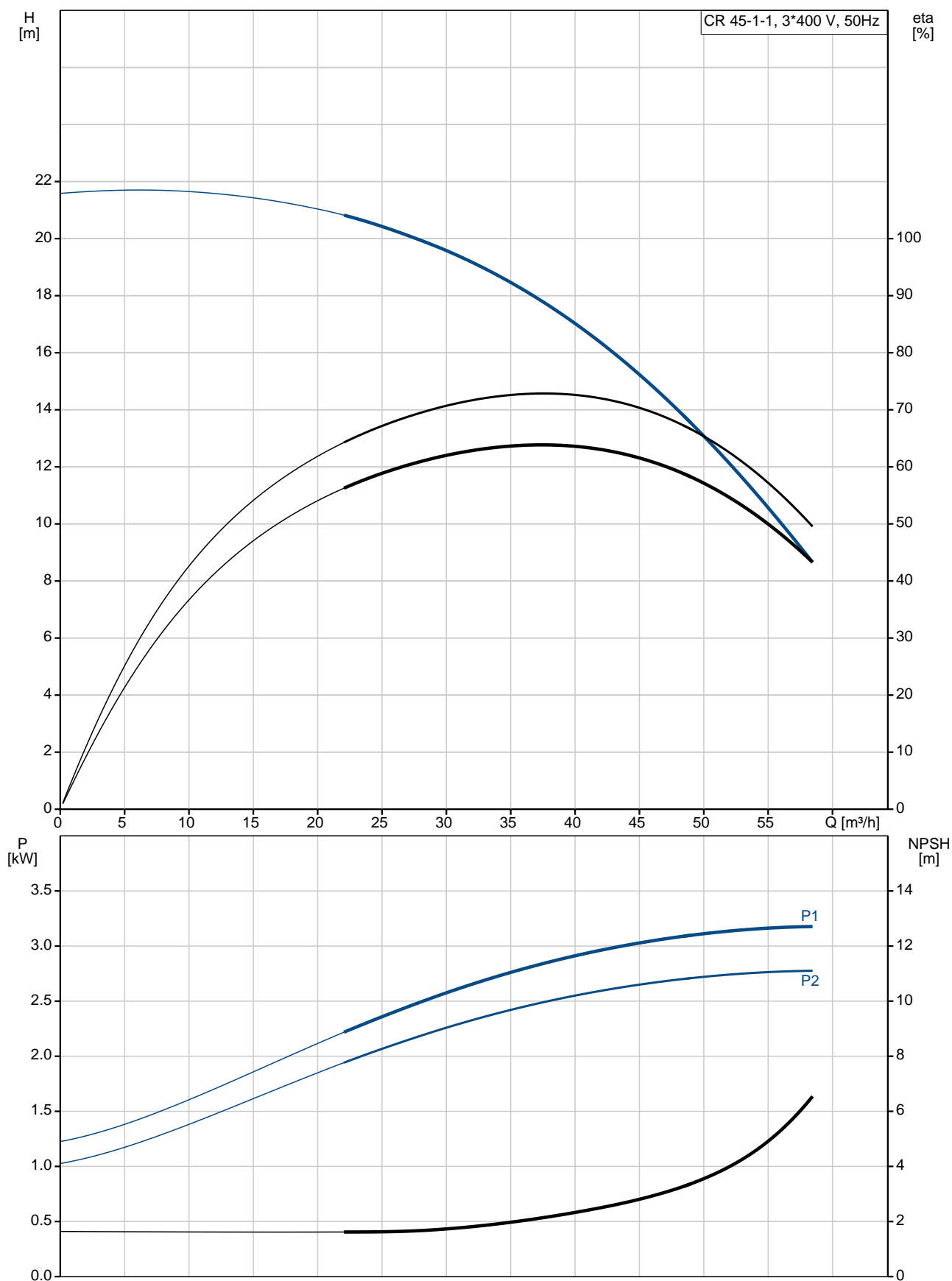
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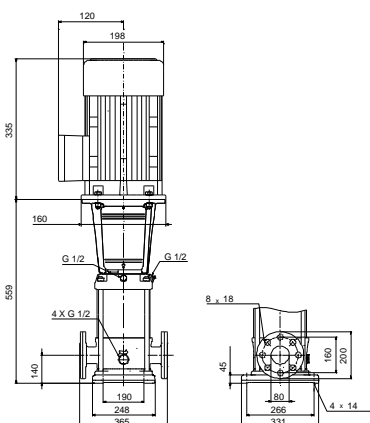
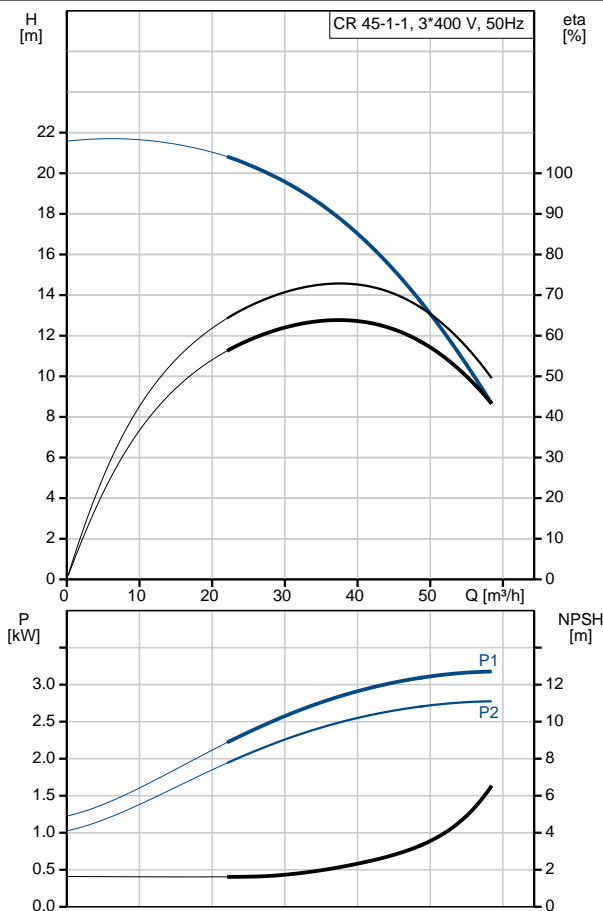
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Qty.	Description
	Enclosure class (IEC 34-5): 55 Dust/Jetting Insulation class (IEC 85): F Others: Minimum efficiency index, MEI â‰¥: 0.70 Net weight: 81.6 kg Gross weight: 105 kg Shipping volume: 0.309 m³ Danish VVS No.: 385907011

96122746 CR 45-1-1 A-F-A-E-HQQE 50 Hz



Description	Value
General information:	
Product name:	CR 45-1-1 A-F-A-E-HQQE
Product No:	96122746
EAN number:	5700396687902
Technical:	
Pump speed on which pump data are based:	2902 rpm
Rated flow:	45 m³/h
Rated head:	15 m
Head max:	21.4 m
Stages:	1
Impellers:	1
Number of reduced-diameter impellers:	1
Low NPSH:	N
Pump orientation:	Vertical
Shaft seal arrangement:	Single
Code for shaft seal:	HQQE
Approvals on nameplate:	CE, EAC, ACS
Curve tolerance:	ISO9906:2012 3B
Pump version:	A
Model:	B
Materials:	
Base:	Cast iron EN 1563 EN-GJS-500-7
Impeller:	ASTM A536 80-55-06 Stainless steel EN 1.4301 AISI 304
Material code:	A
Code for rubber:	E
Bearing:	SIC
Support bearing:	Graflon
Installation:	
Maximum ambient temperature:	60 °C
Maximum operating pressure:	16 bar
Max pressure at stated temp:	16 bar / 120 °C 16 bar / -30 °C
Type of connection:	DIN
Size of inlet connection:	DN 80
Size of outlet connection:	DN 80
Pressure rating for pipe connection:	PN 40
Flange size for motor:	FT130
Connect code:	F
Liquid:	
Pumped liquid:	Water
Liquid temperature range:	-30 .. 120 °C
Liquid temperature during operation:	20 °C
Density:	998.2 kg/m³
Electrical data:	
Motor standard:	IEC
Motor type:	100LC
IE Efficiency class:	IE3
Rated power - P2:	3 kW
Power (P2) required by pump:	3 kW
Mains frequency:	50 Hz
Rated voltage:	3 x 220-240D/380-415Y V





Company name:

Created by:

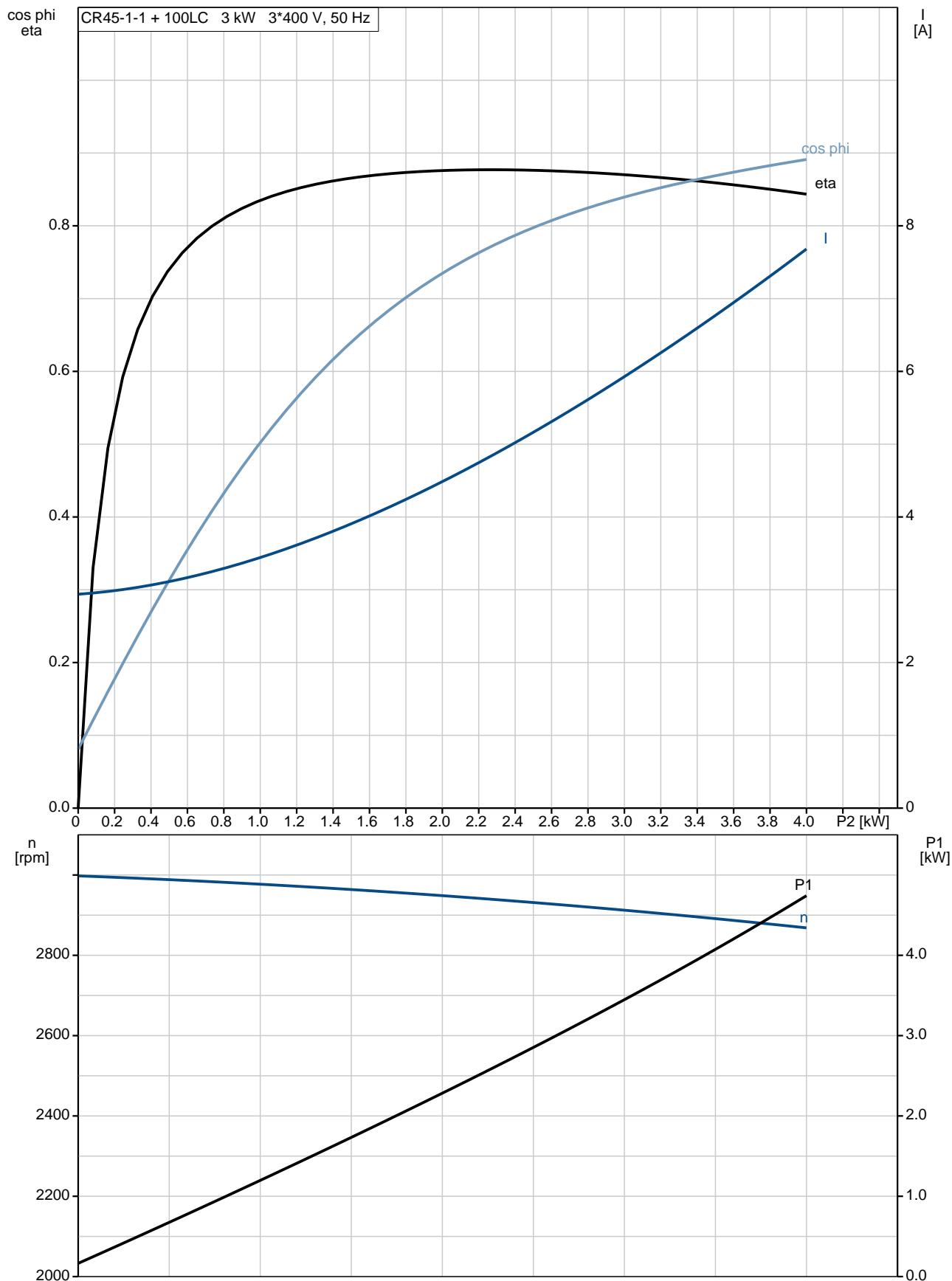
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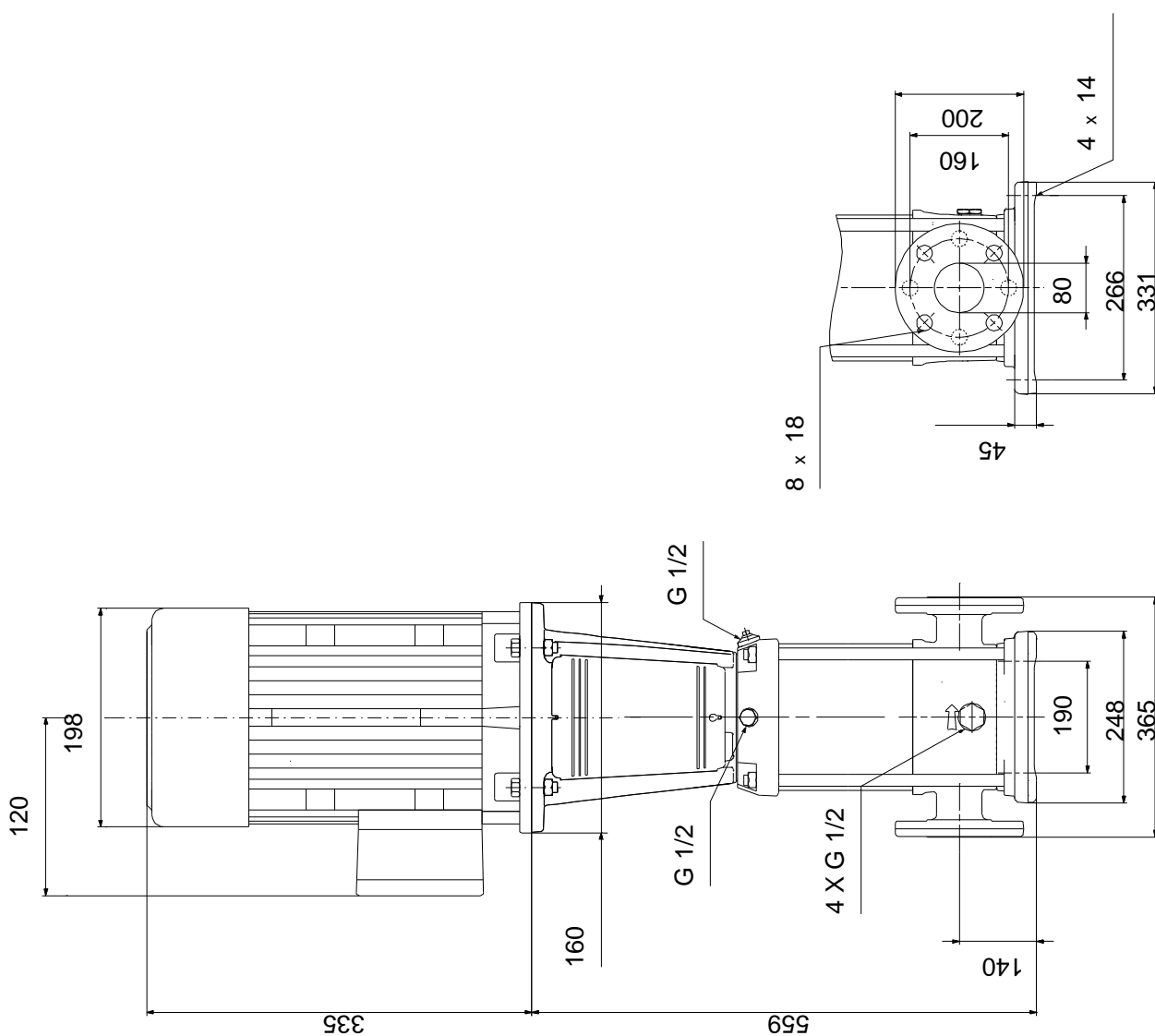
17/02/2019

Description	Value
Rated current:	11.0/6.30 A
Starting current:	840-920 %
Cos phi - power factor:	0.87-0.82
Rated speed:	2900-2920 rpm
Efficiency:	IE3 87,1%
Motor efficiency at full load:	87.1 %
Motor efficiency at 3/4 load:	88.0 %
Motor efficiency at 1/2 load:	87.7 %
Number of poles:	2
Enclosure class (IEC 34-5):	55 Dust/Jetting
Insulation class (IEC 85):	F
Motor protec:	PTC
Motor No:	85U05510
Controls:	
Frequency converter:	NONE
Others:	
Minimum efficiency index, MEI $\eta_{\%}$:	0.70
Net weight:	81.6 kg
Gross weight:	105 kg
Shipping volume:	0.309 m ³
Danish VVS No.:	385907011

96122746 CR 45-1-1 A-F-A-E-HQQE 50 Hz



96122746 CR 45-1-1 A-F-A-E-HQQE 50 Hz



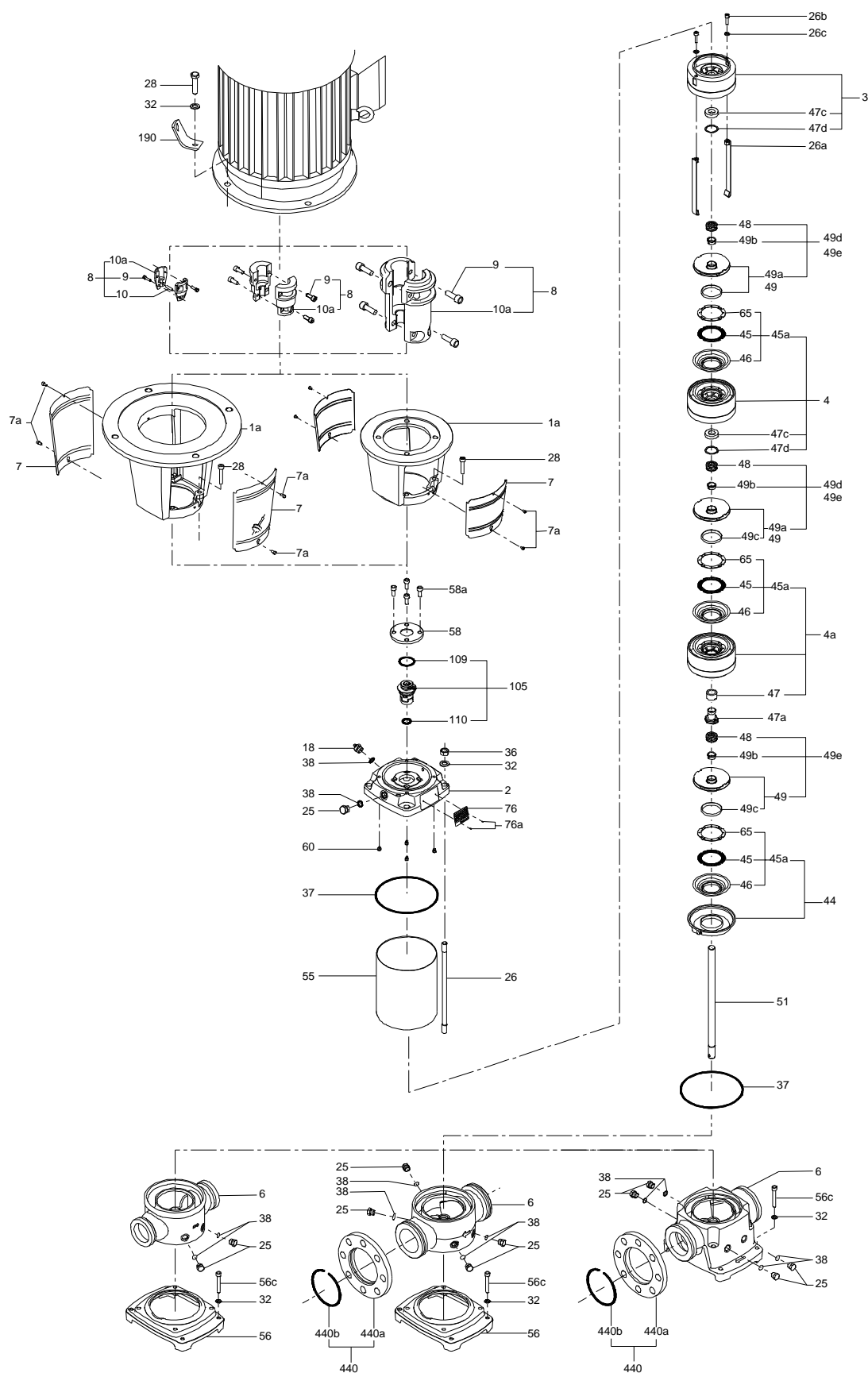
Note! All units are in [mm] unless others are stated.
Disclaimer: This simplified dimensional drawing does not show all details.

96122746 CR 45-1-1 A-F-A-E-HQQE 50 Hz

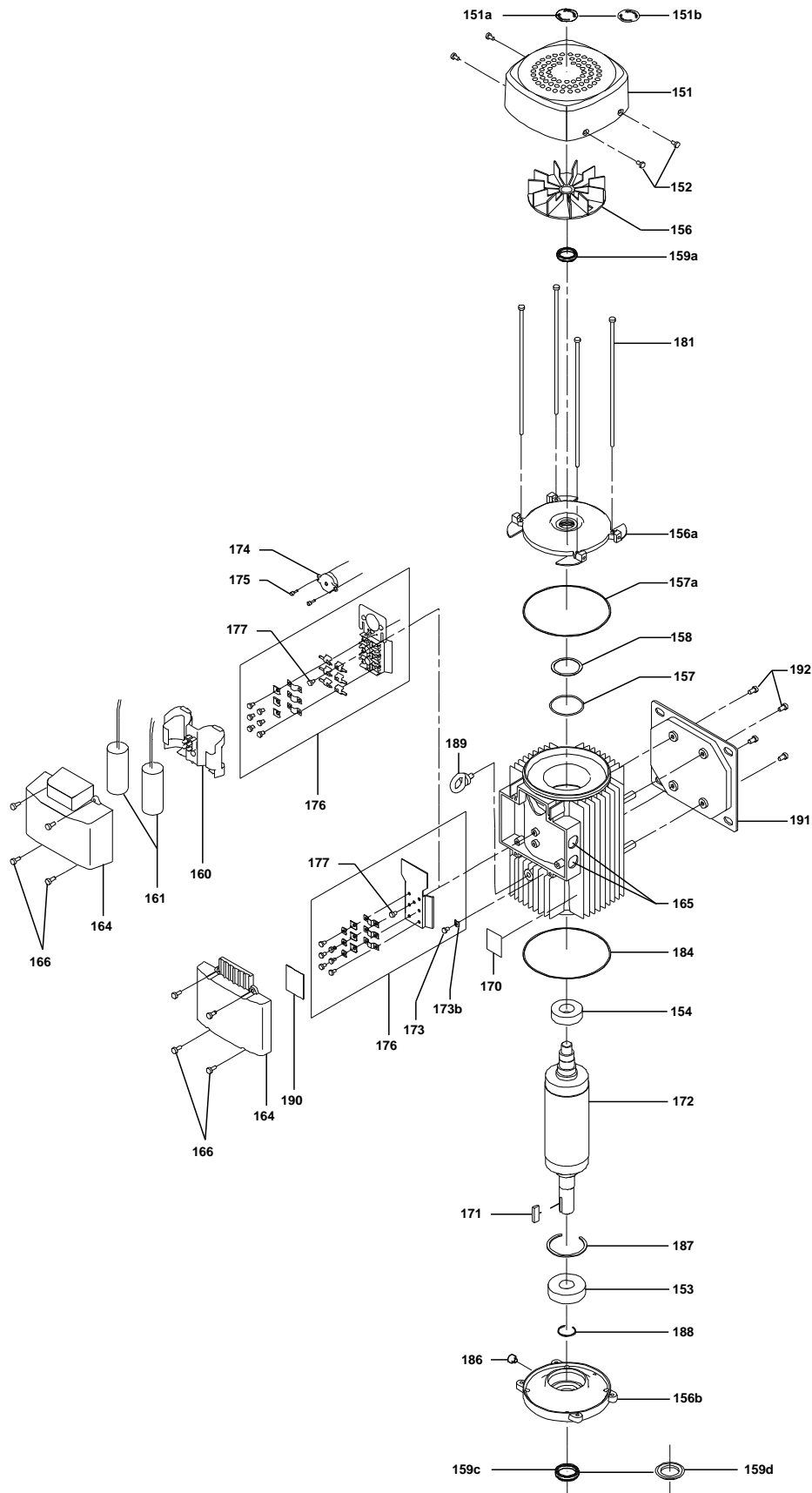


Note! All units are in [mm] unless others are stated.

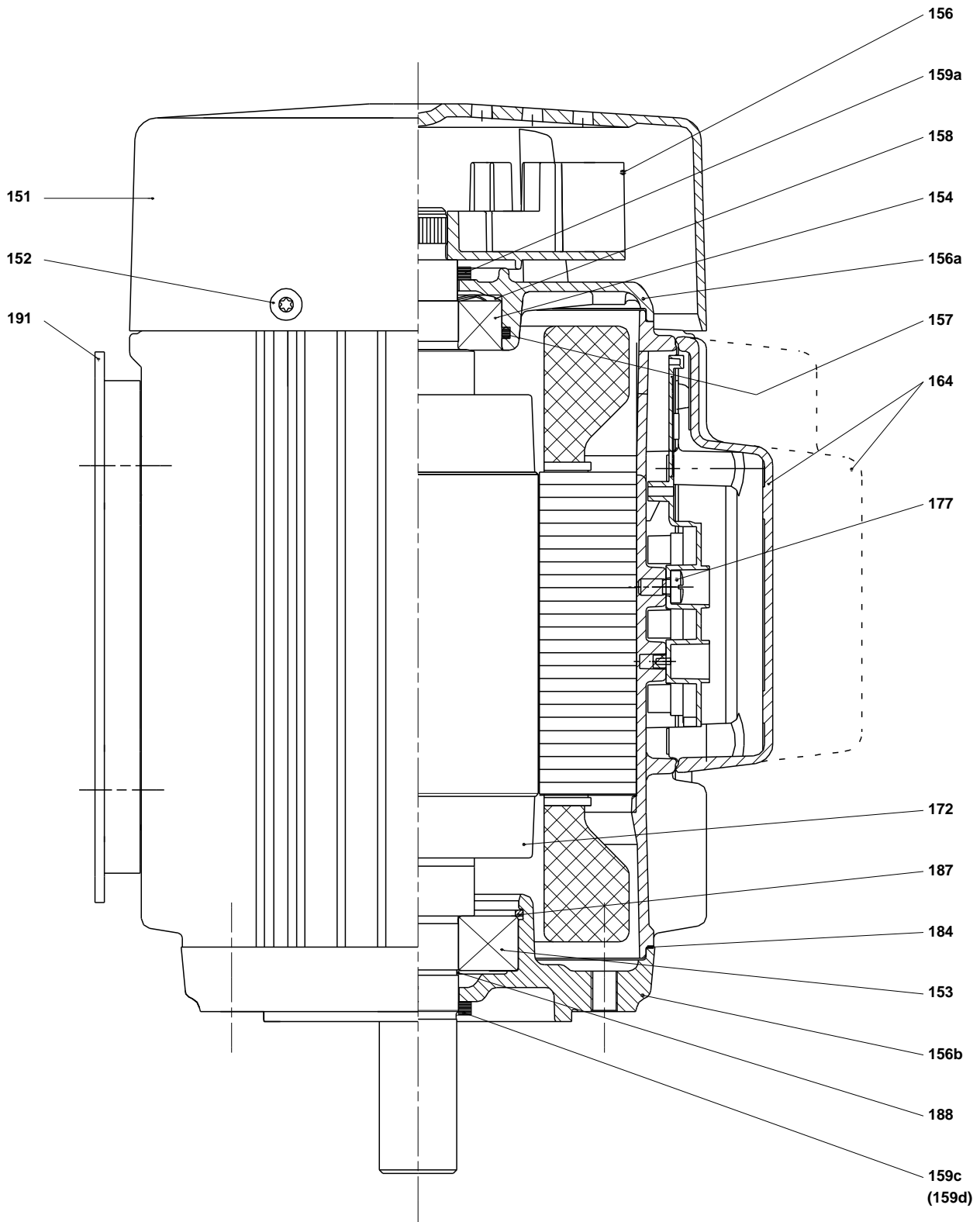
(tm069487 for LACR model B standard)



(tm029184 0505)



(tm029178 2004)



Spare parts CR 45-1-1, Product No. 96122746

Valid from 3.3.2014 (1410)

Pos	Description	Annotation	Classification Data	Part no.	Qty.	Unit
-	Base			96587694	1	pcs
6	Base				1	
- 80	Kit, chamber stack			96416222	1	pcs
- 80	Chamber stack				1	
- 3	Upper chamber cpl.					
	Guide cup					
	Guide cup					
	Cone					
	Guide vane					
	Chamber					
	Chamber					
47	Bearing					
26c	Washer		Designation: DIN 125A			
			Thickness: 1,6			
26b	Hex socket head cap screw					
- 26a	Strap cpl.		Length (mm): 89			
			Thread: M8			
	Strip					
	Nut					
- 44	Suction interconnector cpl.					
	Suction interconnector					
45	Seal ring					
46	Neck ring					
65	Top f/neck ring					
- 47a	Bearing cpl.					
	Driver					
	Holder					
	Disc spring					
	Bearing ring					
47f	Hairpin clip					
- 49d	Impeller cpl.					
48	Nut					
49b	Split cone					
- 49a	Impeller, reduced diameter					
	Impeller hub					
49c	Wear ring					
51	Shaft					
-	Kit, chambers			98633982	1	pcs
- 3	Upper chamber cpl.				1	
	Guide cup					
	Guide cup					
	Cone					
	Guide vane					
	Chamber					
	Chamber					
47	Bearing					
- 47a	Bearing cpl.				1	
	Driver					
	Holder					
	Disc spring					
	Bearing ring					
47f	Hairpin clip					
-	Kit, coupling			96416590	1	pcs

Pos	Description	Annotation	Classification Data	Part no.	Qty.	Unit
	Adjusting fork				1	
9	Hex socket head cap screw		Designation: DIN 912		4	
			Length (mm): 25			
			Thread: M10			
10a	Coupling				1	
-	Kit, coupling guard			96505134	1	pcs
7a	Socket button head screw				4	
7	Coupling guard				2	
-	Kit, cover			98832448	1	pcs
58a	Hex socket head cap screw		Designation: DIN 912		4	
			Length (mm): 25			
			Thread: M10			
58	Cover				1	
-	Kit, gaskets			96416599	1	pcs
	Adjusting fork				1	
37	O-ring				2	
38	O-ring		Diameter: 16,3		2	
			Material type: EPDM			
			Thickness: 2,4			
38	O-ring		Diameter: 16,3		4	
			Material type: EPDM			
			Thickness: 2,4			
60	Spring				4	
109	O-ring				1	
110	O-ring		Diameter: 21,2		1	
			Material type: EPDM			
			Thickness: 3,55			
-	Kit, Impeller, reduced diamete			98634014	1	pcs
48	Nut				1	
48	Nut				1	
49b	Split cone				1	
-	49a Impeller, reduced diameter				1	
	Impeller hub					
49c	Wear ring					
-	Kit, plug			96505136	1	pcs
-	18 Air vent screw				1	
	Spindle					
	Plug					
25	Plug				4	
25	Plug				1	
38	O-ring		Diameter: 16,3		2	
			Material type: FKM			
			Thickness: 2,4			
38	O-ring		Diameter: 16,3		4	
			Material type: FKM			
			Thickness: 2,4			
38	O-ring		Diameter: 16,3		6	
			Material type: FKM			
			Thickness: 2,4			
38	O-ring		Diameter: 16,3		2	
			Material type: EPDM			
			Thickness: 2,4			
38	O-ring		Diameter: 16,3		4	
			Material type: EPDM			
			Thickness: 2,4			
-	Kit, shaft seal HQQE			96525458	1	pcs
	Grinding device				1	
-	105 Shaft seal		Material type: HQQE		1	
	Adjusting fork					

Pos	Description	Annotation	Classification Data	Part no.	Qty.	Unit
109	O-ring					
110	O-ring		Diameter: 21,5			
			Material type: EPDM			
			Thickness: 4,25			
-	Kit, wear parts			98497473	1	pcs
45	Seal ring				2	
47d	Lock ring				2	
47c	Bush				1	
49c	Wear ring				2	
65	Top f/neck ring				2	
-	Motor			85903730	1	pcs
-	Kit, Ball bearing			96279795	1	
99a	Retaining ring					
99	Retaining ring					
111	Ball bearing					
111	Ball bearing					
157	O-ring		Diameter: 52			
			Material type: NBR			
			Thickness: 3			
158	Waved washer					
-	Kit, end shield			96279831	1	
156a	End shield					
157	O-ring		Diameter: 52			
			Material type: NBR			
			Thickness: 3			
158	Waved washer					
159a	Seal ring					
-	Kit, fan			96279757	1	
156	Fan					
159a	Seal ring					
-	Kit, fan cover			96279826	1	
151b	Label					
151	Fan cover					
152	Pan head thread forming screw					
-	Kit, flange			96279828	1	
156b	Flange					
156.c	Drain plug					
159.c	Seal ring					
-	Kit, retaining ring			96279799	1	
99	Retaining ring					
188	Retaining ring					
-	Kit, shaft seal			96279762	1	
159c	Seal ring					
159a	Seal ring					
-	Kit, staybolts			96279832	1	
181	Pan head staybolt					
-	Kit, terminal board			96279769	1	
173a	Base					
173	Pan head thread forming screw		Designation: COMBI TORX T25			
176	Slot cheese head screw		Designation: COMBI TORX T25			
			Length (mm): 10			
			Thread: M5			
176	Terminal					
176	Connecting piece					
176	Wire clamp					
176	Terminal board					
177	Pan head screw					
-	Kit, terminal box			96279771	1	
164	Terminal box cover w/gasket					

Pos	Description	Annotation	Classification Data	Part no.	Qty.	Unit
166	Pan head thread forming screw					
1a	Motor stool			96587723	1	pcs
2	Pump head			96547433	1	pcs
+ 3	Bulk, Upper chamber cpl. (5 pcs)			99262935	1	pcs
7a	Bulk, Socket button head screw (10 pcs)			96549696	4	pcs
7	Bulk, Coupling guard (10 pcs)			96603300	2	pcs
+ 18	Bulk, Air vent screw (5 pcs)			96547461	1	pcs
+ 18	Air vent screw			95061351	1	pcs
25	Bulk, Plug (10 pcs)			96536013	1	pcs
26c	Bulk, Washer (4 pcs)		Designation: DIN 125A	99262704	2	pcs
			Thickness: 1,6			
26c	Washer		Designation: DIN 125A	96586880	2	pcs
			Thickness: 1,6			
26b	Bulk, Hex socket head cap screw (10 pcs)			98931380	2	pcs
+ 26a	Strap cpl.		Length (mm): 89	98983868	2	pcs
			Thread: M8			
26	Staybolt		Length (mm): 250	98976735	4	pcs
			Thread: M16			
28	Bulk, Hex socket head cap screw (10 pcs)		Designation: DIN 912	96536147	4	pcs
			Length (mm): 50			
			Thread: M10			
32	Bulk, Washer (100 pcs)		Designation: DIN 125 A	98923051	4	pcs
			Internal diameter: 17			
			Outer diameter: 30			
			Thickness: 3			
36	Bulk, Hex nut (20 pcs)		Thread: M16	96620480	4	pcs
38	Bulk, O-ring (10 pcs)		Diameter: 16,3	99198815	2	pcs
			Material type: EPDM			
			Thickness: 2,4			
38	Bulk, O-ring (50 pcs)		Diameter: 16,3	99412727	2	pcs
			Material type: EPDM			
			Thickness: 2,4			
- 44	Suction interconnector cpl.			98634054	1	pcs
45	Bulk, Seal ring (10 pcs)			97911448	1	
45	Bulk, Seal ring (10 pcs)			96535952	1	
65	Bulk, Top f/neck ring (10 pcs)			96547390	1	
+ 47a	Bulk, Bearing cpl. (5 pcs)			99270651	1	pcs
49b	Bulk, Split cone (10 pcs)			96536010	1	pcs
- 49a	Bulk, Impeller, reduced diameter (5 pcs)			96535954	1	pcs
49c	Bulk, Wear ring (10 pcs)			96535949	1	
55	Outer sleeve		Outer diameter: 216	98820219	1	pcs
			Length (mm): 103,5			
58	Cover			98893158	1	pcs
60	Bulk, Spring (20 pcs)			96536032	4	pcs
- 105	Bulk, Shaft seal (12 pcs)		Material type: HQQE	96984086	1	pcs
	Adjusting fork			96587896	1	
109	Bulk, O-ring (10 pcs)			96547586	1	
+ 105	Bulk, Shaft seal (12 pcs)		Material type: HQQE	96984070	1	pcs
440b	Bulk, Lock ring (4 pcs)			96535943	1	pcs